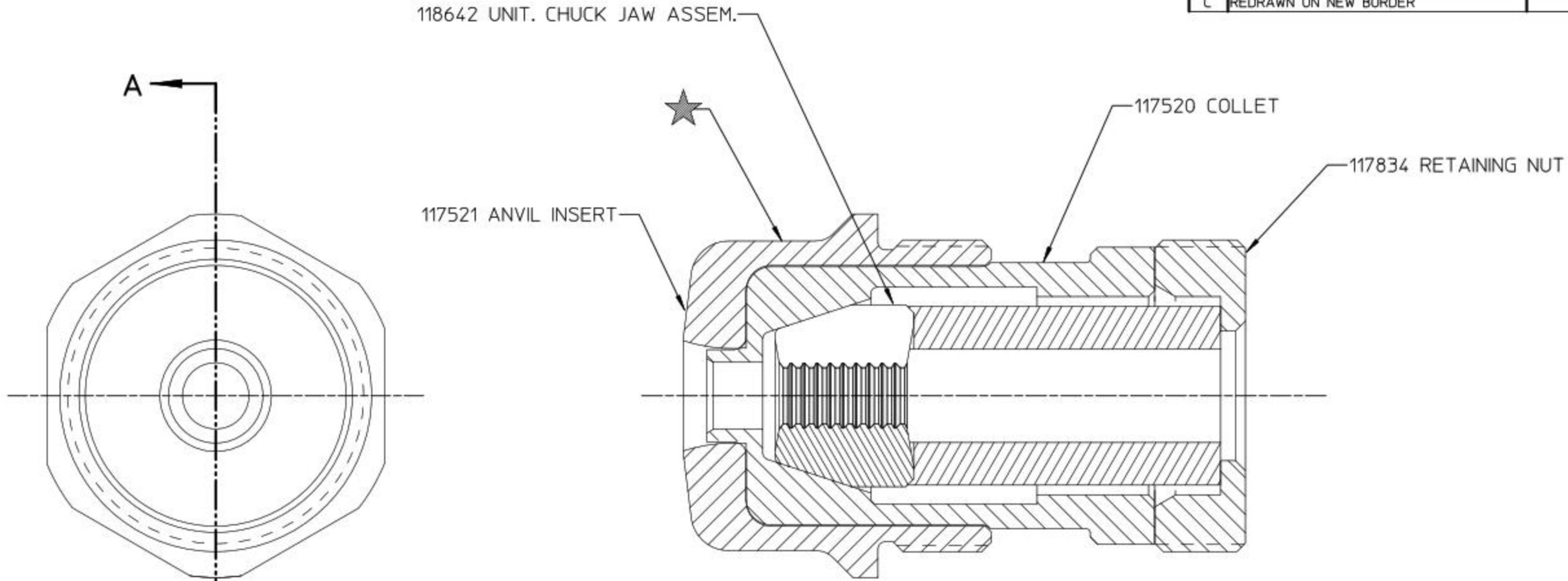


REV	DESCRIPTION	DATE
A	RELEASE	8/30/86
B	ADDED NOTE 1, 118642 WAS 117522, & 117834 WAS 115858.	10/6/87
C	REDRAWN ON NEW BORDER	



SECTION A-A

ACTUAL SIZE

NOTES:

- 1 DEFLECTOR KIT 118744 AVAILABLE FOR THIS NOSE ASSEMBLY.

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			NOSE ASSEMBLY -05 GP STRADDLE
HEAT TREAT:	-	SPEC: -	.XX, .XXX ± .010	DET: JAG CK: DATE: 8/20/86 SCALE: 4/1
SURF. TREAT:	-	SPEC: -	INT. COR. RADII .005-.015	FOC. B FAC.
SURFACE FINISH NOT TO EXCEED	125	Ra	BREAK EDGES .005-.015	99-1528
IDENTIFICATION PER SPEC 42-311: ★	CHEMICAL ETCH		ANGLES ± 3°	
SURFACES TO BE	☉, //, ⊕, ⊥, & ▱	WITHIN .005	T.J.R. FINAL ASSY: -	