NOTES:
1. DEFLECTOR KIT 118744 AVAILABLE FOR THIS NOSE ASSEMBLY.

SECTION A-A

ACTUAL SIZE

MATERIALS: SPEC - TOLERANCES UNLESS OTHERWISE SPECIFIED
HARDNESS: XX, XXX: ± 0.10
HEAT TREAT: INT. COR. RADI 0.05 - 0.15
SURF. TREAT: SPEC - RN: 125
SURFACE FINISH NOT TO EXCEED: 90
IDENTIFICATION PER SPEC 42-312: CHEMICAL ETCH
ANGLES: 3°
SURFACES TO BE: O, //, : & WITHIN .005 ± .005

HUCK INTERNATIONAL INC., LTD.
85 GRAND STREET, DMA BOX 2270
KINGSTON, NEW YORK 12401

REV A
DATE 8/20/86

REV B
ADDED NOTE 1 118657 WAS 117510, 117834 WAS 115863.

REV C
REDRAWN ON NEW BORDER

REV D
90/6/87

A

118657 UNIT. CHUCK JAW ASSEM.
117509 COLLET
117834 RETAINING NUT
117510 ANVIL INSERT

B
99-1527