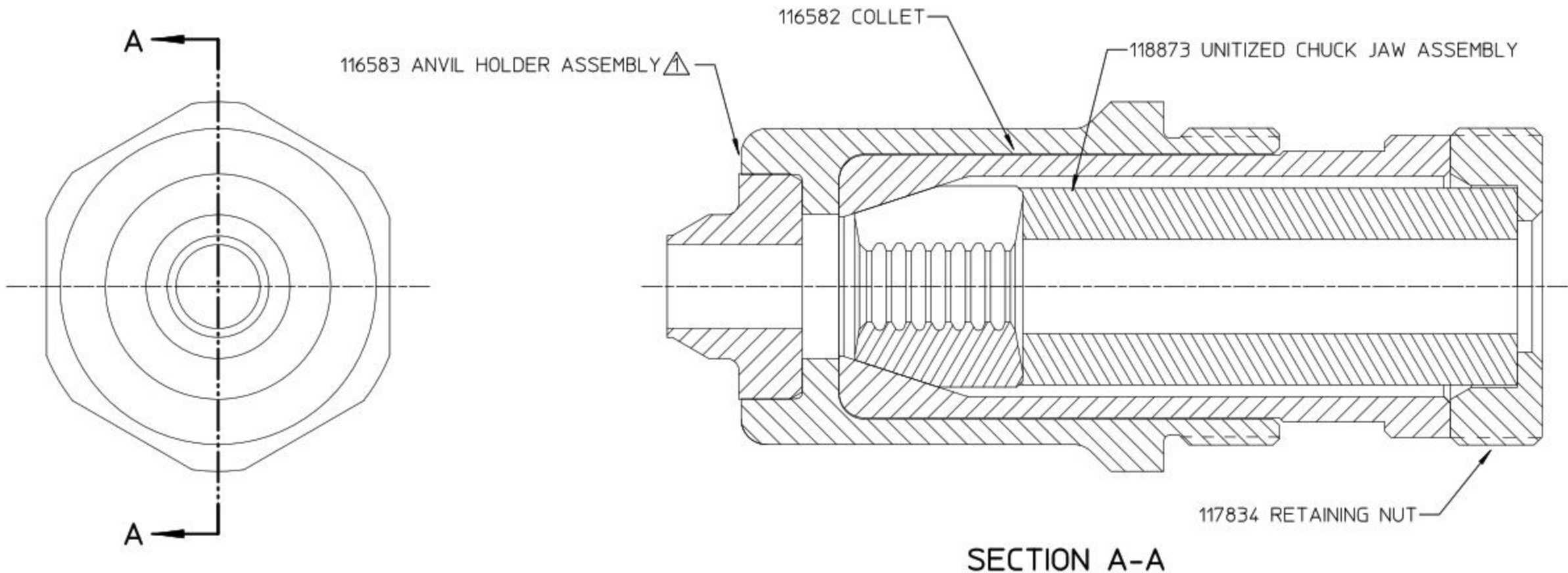
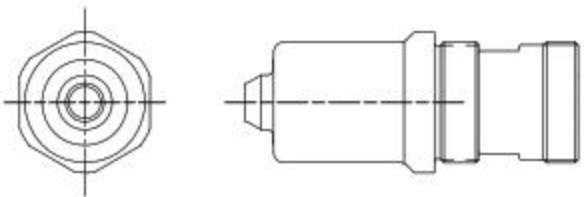


REV	DESCRIPTION	DATE
B	REDRAWN, ADDED NOTE 2, 118873 & 117834. REMOVED 116592 & 115858.	10/6/87
C	REDRAWN ON NEW BORDER	



NOTES:

- 1 116583 ANVIL HOLDER ASSEMBLY CONSISTS OF:
109319 DRIVING ANVIL &
116581 HOLDER
BOTH NOT AVAILABLE SEPERATELY.
- 2 DEFLECTOR KIT 118744 IS AVAILABLE FOR THIS
NOSE ASSEMBLY.



ACTUAL SIZE

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			NOSE ASSEMBLY -08 BLIND BOLT
HEAT TREAT:	-	SPEC: -	.XX, .XXX ± .010	DET: JAG CK: DATE: 8/26/87 SCALE: 4/1
SURF. TREAT:	-	SPEC: -	INT. COR. RADII .005-.015	FOC. B FAC.
SURFACE FINISH NOT TO EXCEED	125	Ra	BREAK EDGES .005-.015	99-1522
IDENTIFICATION PER SPEC 42-311: ★	BAG		ANGLES ± 3°	
SURFACES TO BE	☉, //, ⊕, ⊥, & ▤ WITHIN .005	T.J.R.	FINAL ASSY: -	