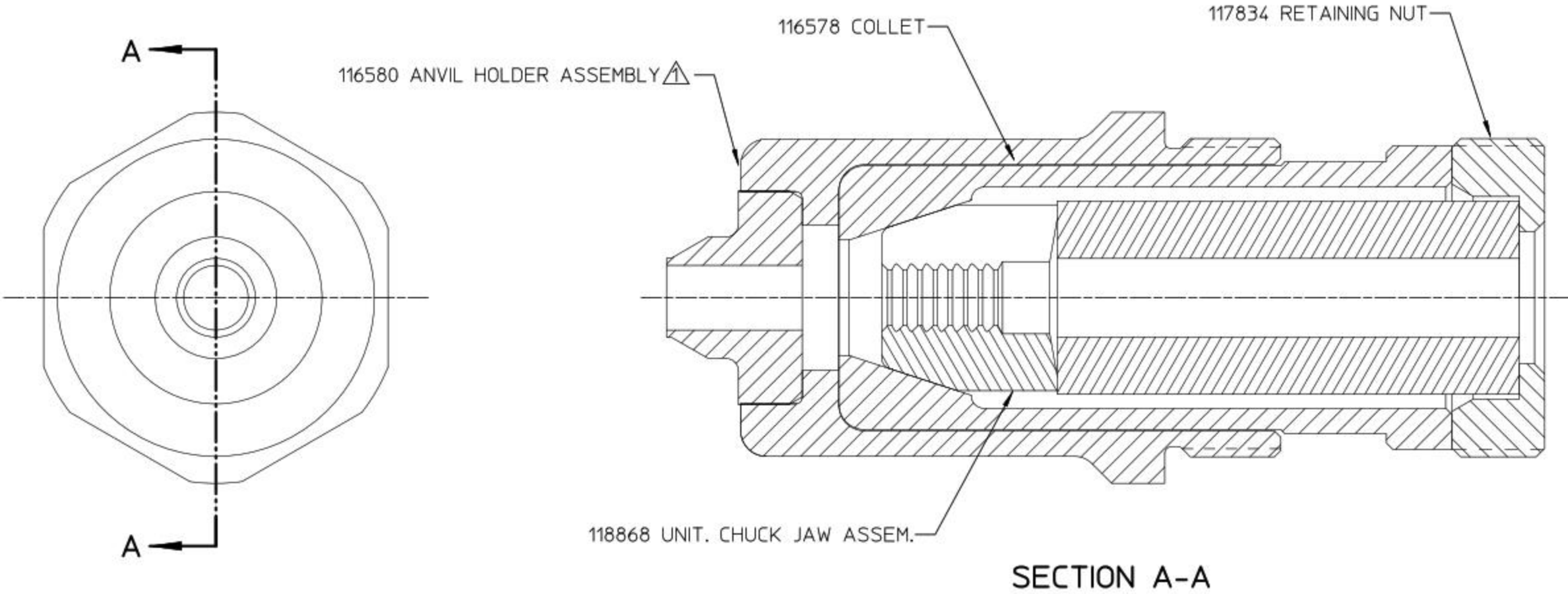
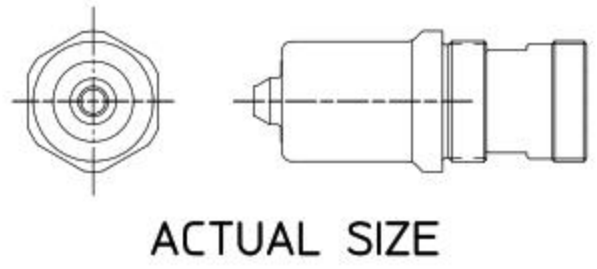


REV	DESCRIPTION	DATE
B	REDRAWN, ADDED NOTE 2. 118868, & 117834. REMOVED 116591 & 115858.	10/6/87
C	REDRAWN ON NEW BORDER	



- NOTES:
- 1 116580 ANVIL HOLDER ASSEMBLY CONSISTS OF:
109318 DRIVING ANVIL &
116577 HOLDER
BOTH NOT AVAILABLE SEPERATELY.
 - 2 DEFLECTOR KIT 118744 IS AVAILABLE FOR THIS
NOSE ASSEMBLY.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401		
HARDNESS:	-		.XX, .XXX	±	.010	NOSE ASSEMBLY -06 BLIND BOLT	
HEAT TREAT:	-	SPEC: -	INT. COR. RADII		.005-.015	DET: JAG CK:	DATE: 8/26/87
SURF. TREAT:	-	SPEC: -	BREAK EDGES		.005-.015	FOC.	SCALE: 4/1
SURFACE FINISH NOT TO EXCEED		125	Ra	ANGLES	±	3°	
IDENTIFICATION PER SPEC 42-311: ★		BAG	FINAL ASSY: -			B	99-1521
SURFACES TO BE		☉, //, ⊕, ⊥, & ▤	WITHIN .005		T.J.R.		