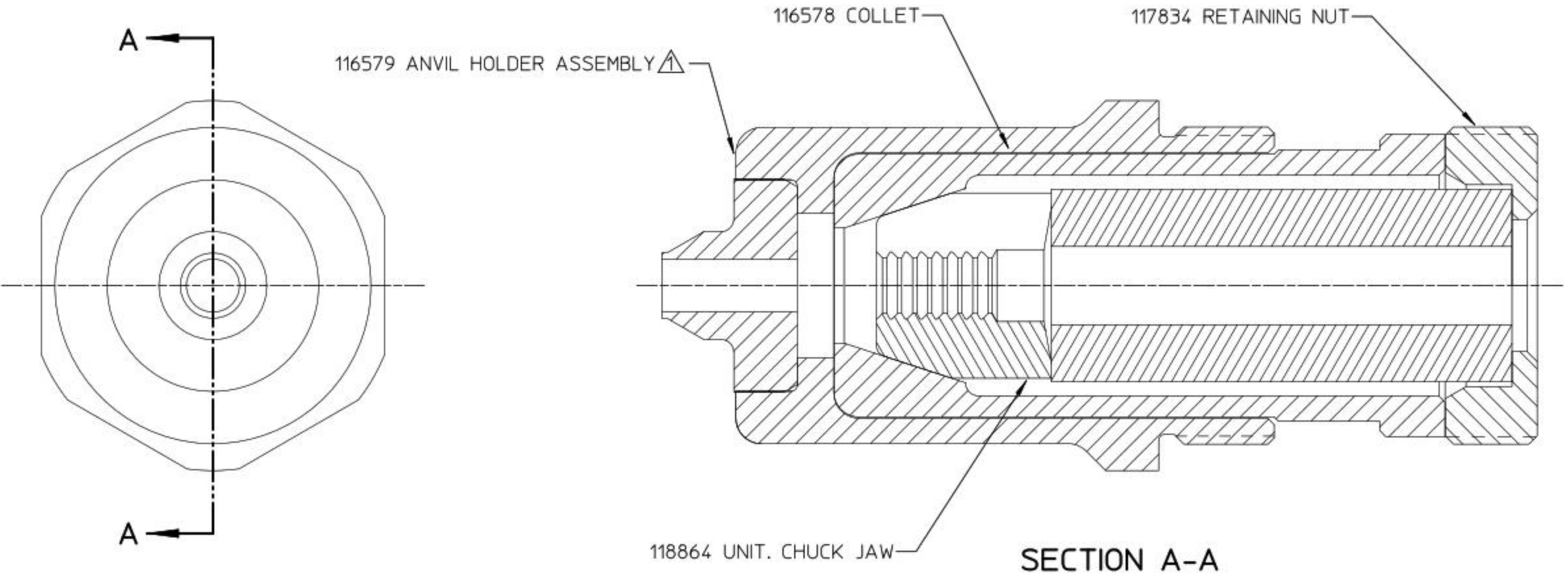
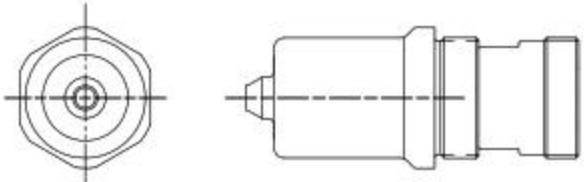


REV	DESCRIPTION	DATE
B	REDRAWN, ADDED NOTE 2. 118864, & 117834. REMOVED 116590 & 115858.	10/6/87
C	REDRAWN ON NEW BORDER	



- NOTES:
- 1 116546 ANVIL HOLDER ASSEMBLY CONSISTS OF:
109317 DRIVING ANVIL &
116577 HOLDER
BOTH NOT AVAILABLE SEPERATELY.
 - 2 DEFLECTOR KIT 118744 IS AVAILABLE FOR THIS
NOSE ASSEMBLY.



ACTUAL SIZE

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401		
HARDNESS:	-				NOSE ASSEMBLY -05 BLIND BOLT		
HEAT TREAT:	-	SPEC: -	.XX, .XXX	±	.010	DET: JAG CK: DATE: 8/26/87 SCALE: 4/1	
SURF. TREAT:	-	SPEC: -	INT. COR. RADII		.005-.015	FOC. B 99-1520	
SURFACE FINISH NOT TO EXCEED 125 Ra			BREAK EDGES		.005-.015	FAC.	
IDENTIFICATION PER SPEC 42-311: ★ BAG			ANGLES	±	3°		
SURFACES TO BE ☉, //, ⊕, ⊥, & ▱ WITHIN .005 T.J.R.			FINAL ASSY: -				