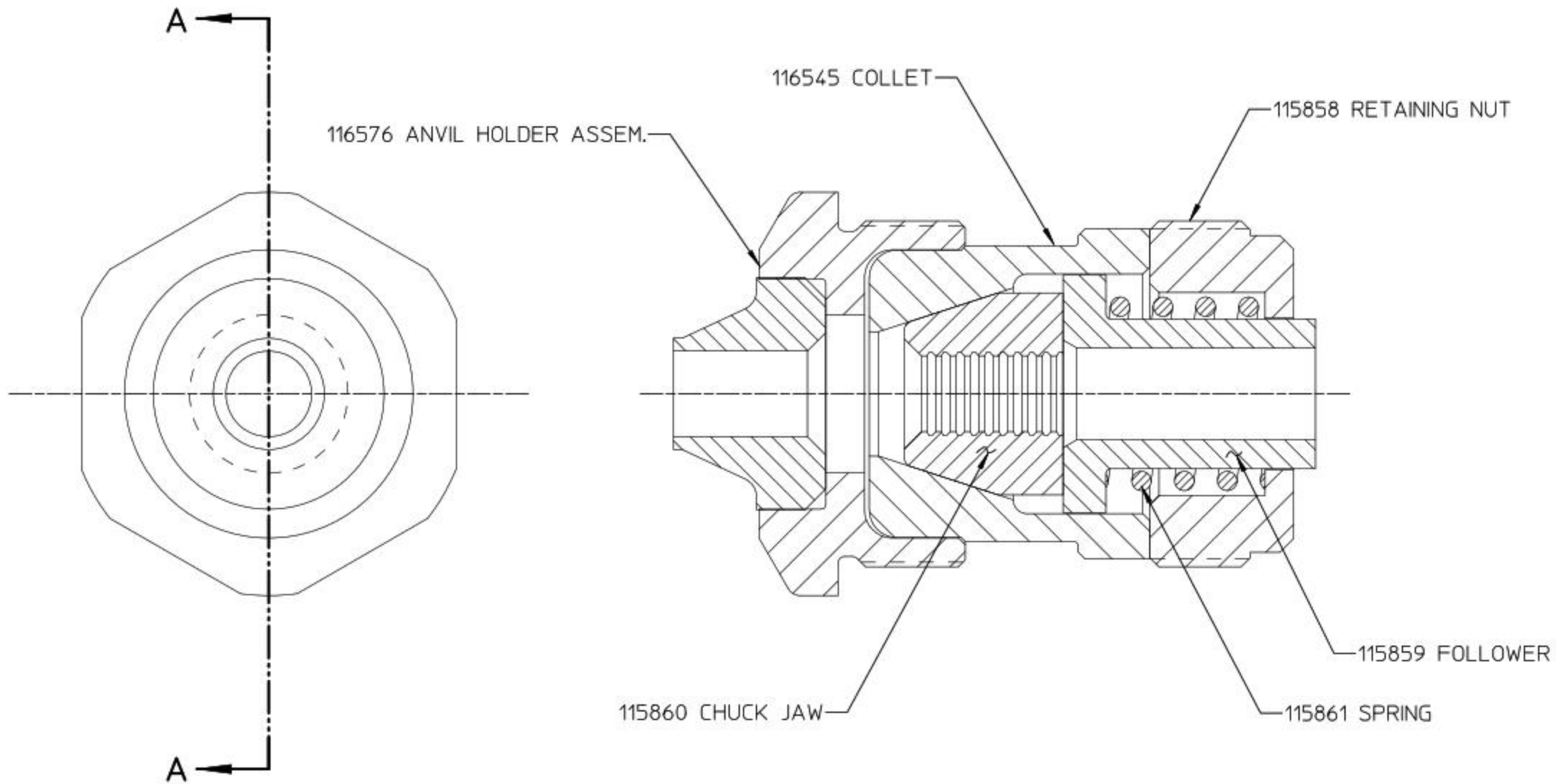


REV	DESCRIPTION	DATE
B	REDRAWN WITHOUT CHANGE	1/7/88
C	REDRAWN ON NEW BORDER	



SECTION A-A

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401				
HARDNESS:	-								
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	.010	NOSE ASSEMBLY -08 -				
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	.005-.015					
SURFACE FINISH NOT TO EXCEED		125	Ra	BREAK EDGES	.005-.015	DET: JRM	CK:	DATE: 11/10/87	SCALE: 4/1
IDENTIFICATION PER SPEC 42-311: ★ BAG				ANGLES ±	3°	FOC.	B	99-1519	
SURFACES TO BE ◎, //, ⊕, ⊥, & ▱ WITHIN .005			T.J.R.	FINAL ASSY: 209		FAC.			