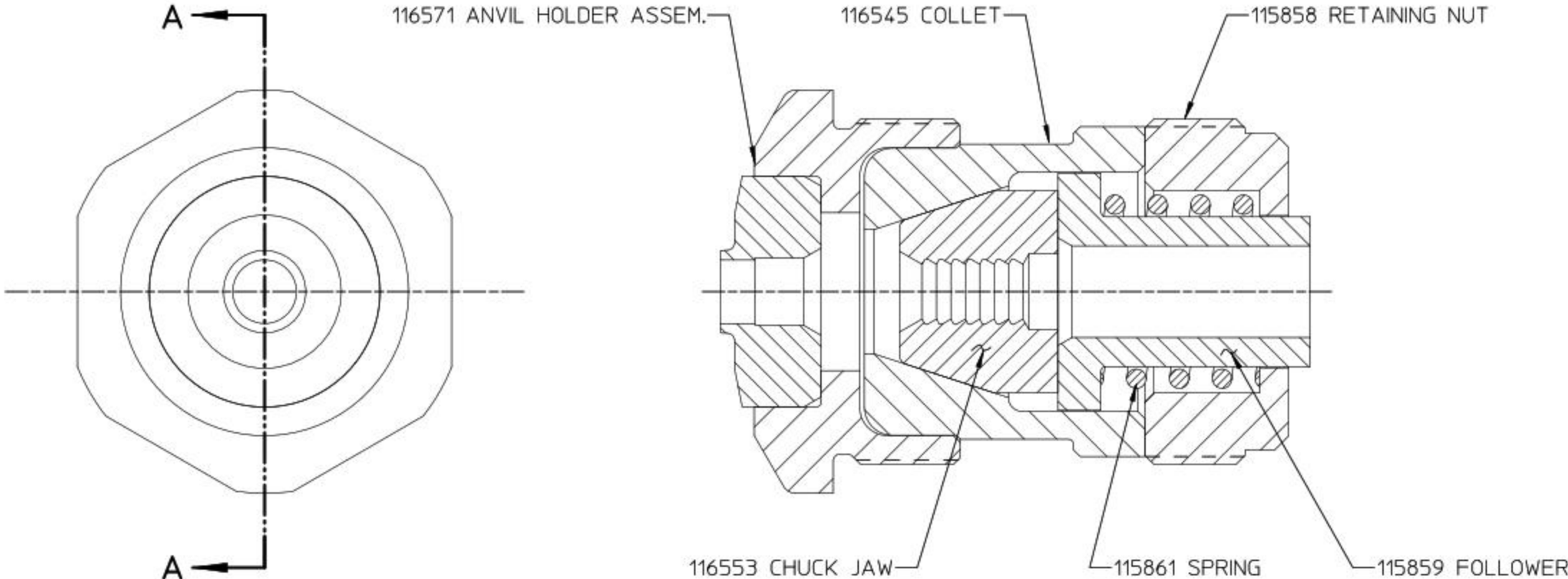


REV	DESCRIPTION	DATE
B	REDRAWN WITHOUT CHANGE	01-07-88
C	REDRAWN WITH NEW BORDER	07-15-92
D	DRIVING ANVIL (P/N 123793 WAS 111539) PICTORIAL- LY UPDATED; BORDER UPDATED	01-17-94
E	DRIVING ANVIL PICTORIALY UPDATED	05-01-95



SECTION A-A

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401		
HARDNESS:	-						
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	.010	NOSE ASSEMBLY -06 BR UNIMATIC		
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	.005-.015			
SURFACE FINISH NOT TO EXCEED		125	Ra	BREAK EDGES	.005-.015	DET: JRM	CK:
IDENTIFICATION PER SPEC 42-311: ★		BAG		ANGLES ±	3°	DATE: 11-10-87	SCALE: 4/1
SURFACES TO BE		☉, //, ⊕, ⊥, & ▤	WITHIN .005	T.J.R.	FINAL ASSY: 209	FOC.	
						FAC.	

B

99-1518