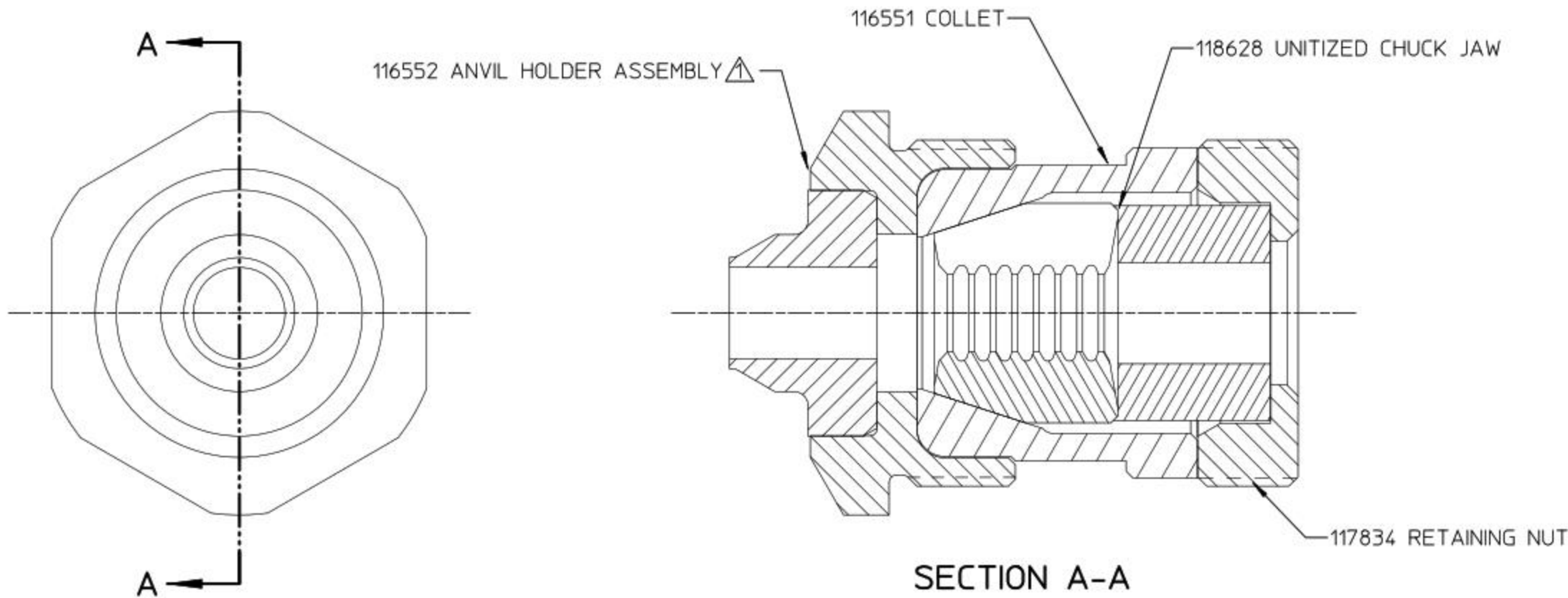
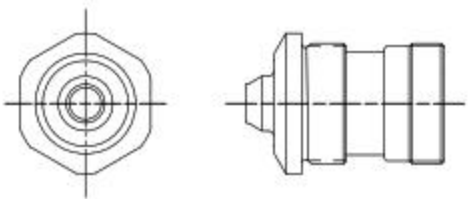


REV	DESCRIPTION	DATE
B	REDRAWN, REMOVED 102803, 115868, 115861, AND 115858. ADDED 118628 AND 117834	10/6/87
C	REDRAWN WITH NEW BORDER	



NOTES:

- 1 116552 ANVIL HOLDER ASSEMBLY CONSISTS OF:
109319 DRIVING ANVIL &
116550 HOLDER
BOTH NOT AVAILABLE SEPERATELY.
- 2 DEFLECTOR KIT 118744 AVAILABLE
FOR THIS NOSE ASSEMBLY.



ACTUAL SIZE

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401				
HARDNESS:	-								
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	.010	NOSE ASSEMBLY -08 BLIND BOLT				
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	.005-.015					
SURFACE FINISH NOT TO EXCEED		125	Ra	BREAK EDGES	.005-.015	DET: JAG	CK:	DATE: 7/14/87	SCALE: 4/1
IDENTIFICATION PER SPEC 42-311: ★		BAG		ANGLES ±	3°	FOC.	B	99-1515	
SURFACES TO BE		◎, //, ⊕, ⊥, & ▱ WITHIN .005		T.J.R.	FINAL ASSY: -	FAC.			