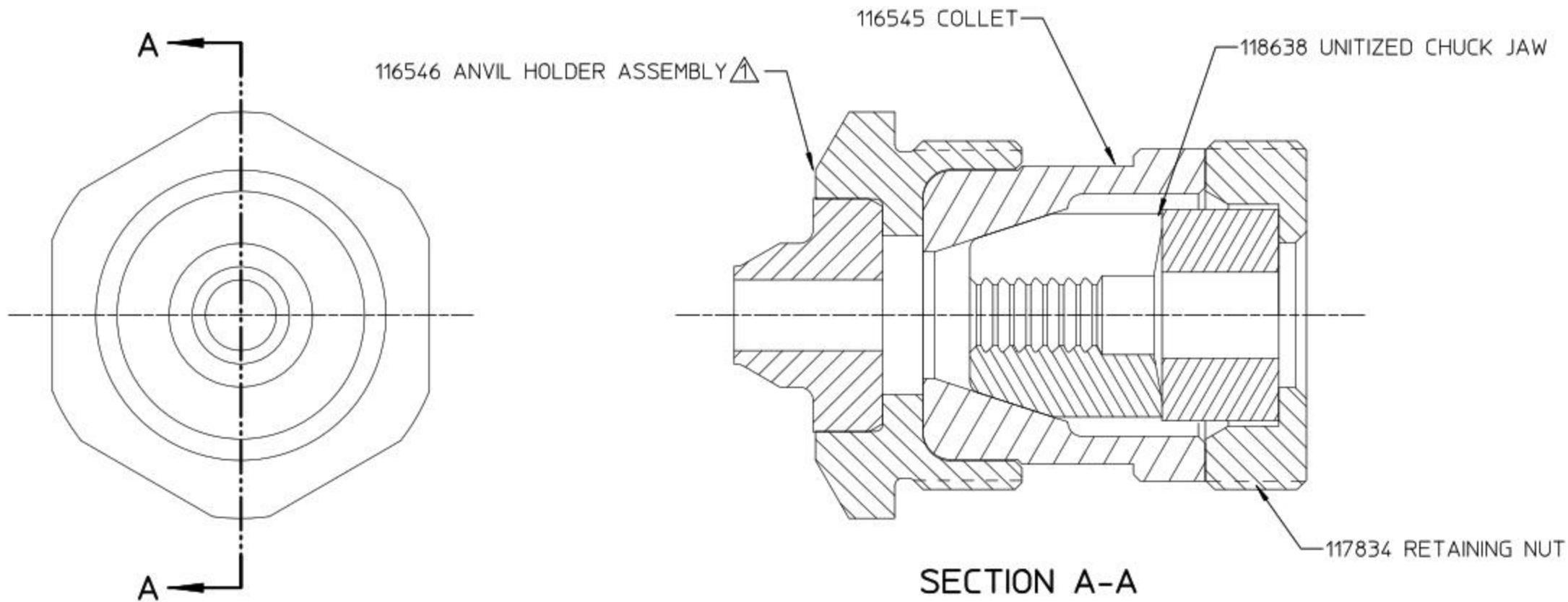
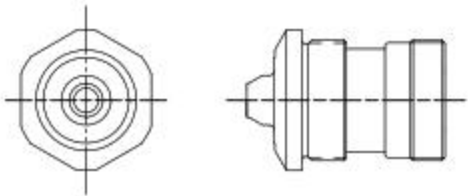


REV	DESCRIPTION	DATE
B	REDRAWN, REMOVED 116547, 115858, 115859 AND 115861. ADDED 118638 AND 117834	10/6/87
C	REDRAWN ON NEW BORDER	



NOTES:

- 1 116546 ANVIL HOLDER ASSEMBLY CONSISTS OF:
109318 DRIVING ANVIL &
116544 HOLDER
BOTH NOT AVAILABLE SEPERATELY.
- 2 DEFLECTOR KIT 118744 AVAILALBLE
FOR THIS NOSE ASSEMBLY.



ACTUAL SIZE

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401				
HARDNESS:	-								
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	.010	NOSE ASSEMBLY -06 BLIND BOLT				
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	.005-.015					
SURFACE FINISH NOT TO EXCEED		125	Ra	BREAK EDGES	.005-.015	DET: JAG	CK:	DATE: 7/16/87	SCALE: 4/1
IDENTIFICATION PER SPEC 42-311: ★ BAG				ANGLES ±	3°	FOC.	B	99-1514	
SURFACES TO BE ◎, //, ⊕, ⊥, & ▱ WITHIN .005			T.J.R.	FINAL ASSY: -		FAC.			