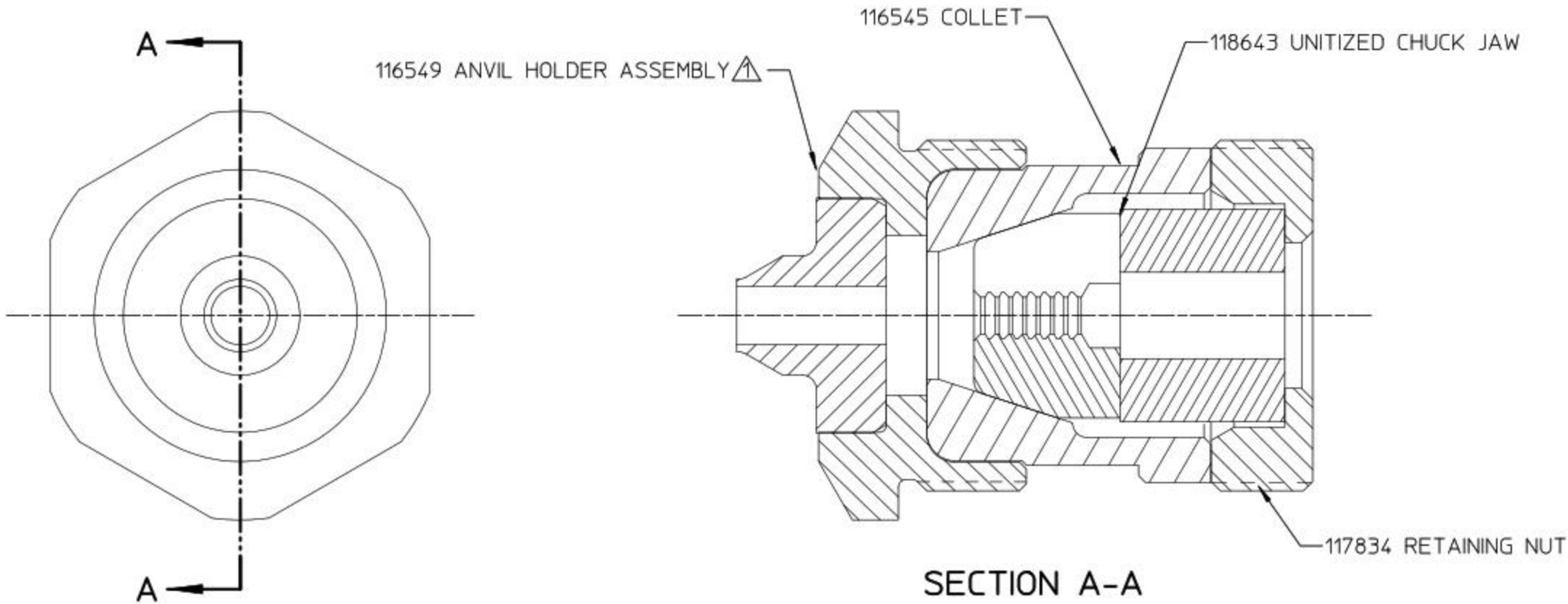
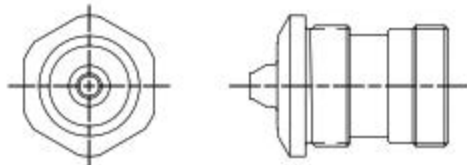


REV	DESCRIPTION	DATE
B	REDRAWN, REMOVED 116548 115858, 115859, AND 115861. ADDED 118643 AND 117834	10/6/87
C	REDRAWN ON NEW BORDER	



NOTES:

- 1 116549 ANVIL HOLDER ASSEMBLY CONSISTS OF:
109317 DRIVING ANVIL &
116544 HOLDER
BOTH NOT AVAILABLE SEPERATELY.
- 2 DEFLECTOR KIT 118744 AVAILABLE
FOR THIS NOSE ASSEMBLY.



ACTUAL SIZE

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401	
HARDNESS:	-				NOSE ASSEMBLY -05 BLIND BOLT	
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	.010	DET: JAG CK: DATE: 7/17/87 SCALE: 4/1	
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	.005-.015	FOC. B	
SURFACE FINISH NOT TO EXCEED 125 Ra			BREAK EDGES	.005-.015	FAC.	
IDENTIFICATION PER SPEC 42-311: ★ BAG			ANGLES ±	3°	99-1513	
SURFACES TO BE ☉, //, ⊕, ⊥, & ▱ WITHIN .005 T.J.R.			FINAL ASSY: -			