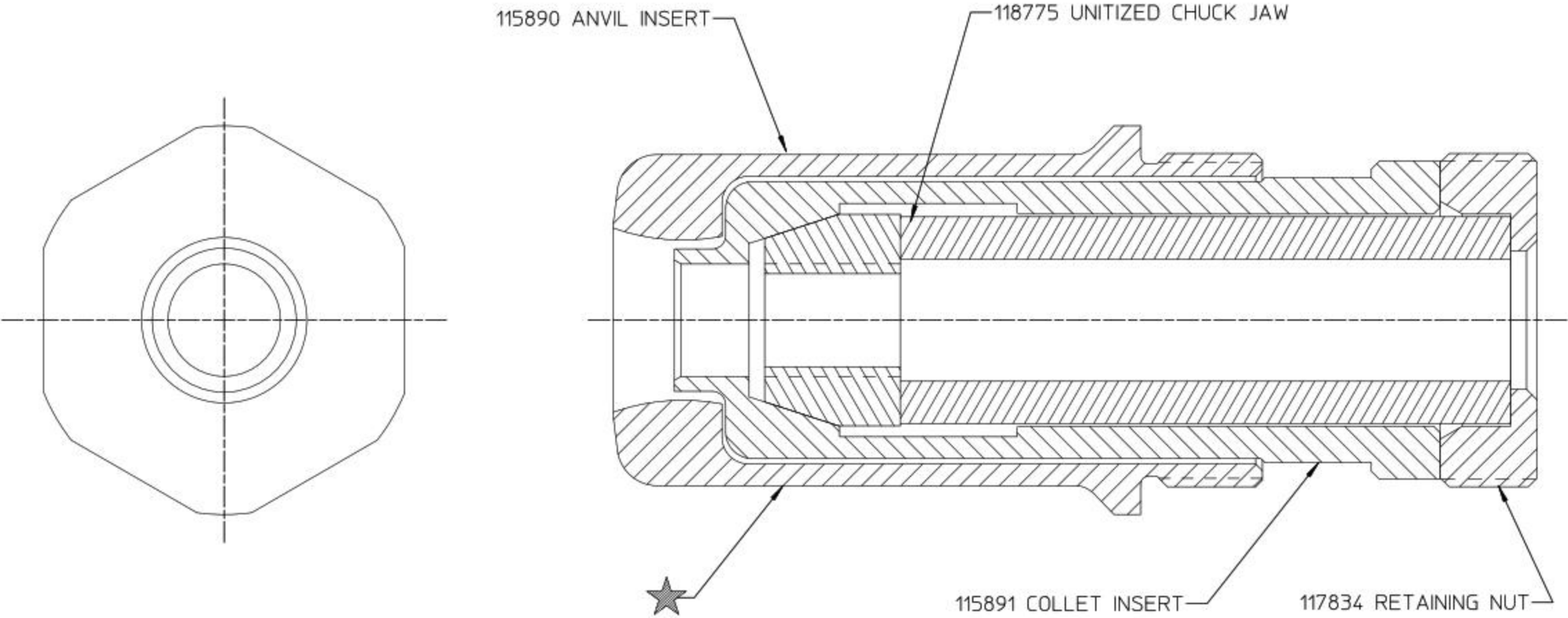
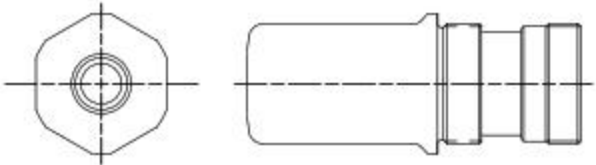


REV	DESCRIPTION	DATE
B	REDRAWN, ADDED 118775 & 117834, REMOVED 115892 & 115883	10/6/87
C	REDRAWN ON NEW BORDER	



NOTES:

- 1 DEFLECTOR KIT 118744 AVAILABLE FOR THIS NOSE ASSEMBLY.



ACTUAL SIZE

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401				
HARDNESS:	"								
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	.010	NOSE ASSEMBLY GP -08				
SURF. TREAT:	"	SPEC: -	INT. COR. RADII	.005-.015					
SURFACE FINISH NOT TO EXCEED		125	Ra	BREAK EDGES	.005-.015	DET: JAG	CK:	DATE: 8/10/87	SCALE: 4/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±		3°	FOC.	B	99-1511	
SURFACES TO BE ◎, //, ⊕, ⊥, & ▱ WITHIN .005			T.J.R.	FINAL ASSY: -		FAC.			