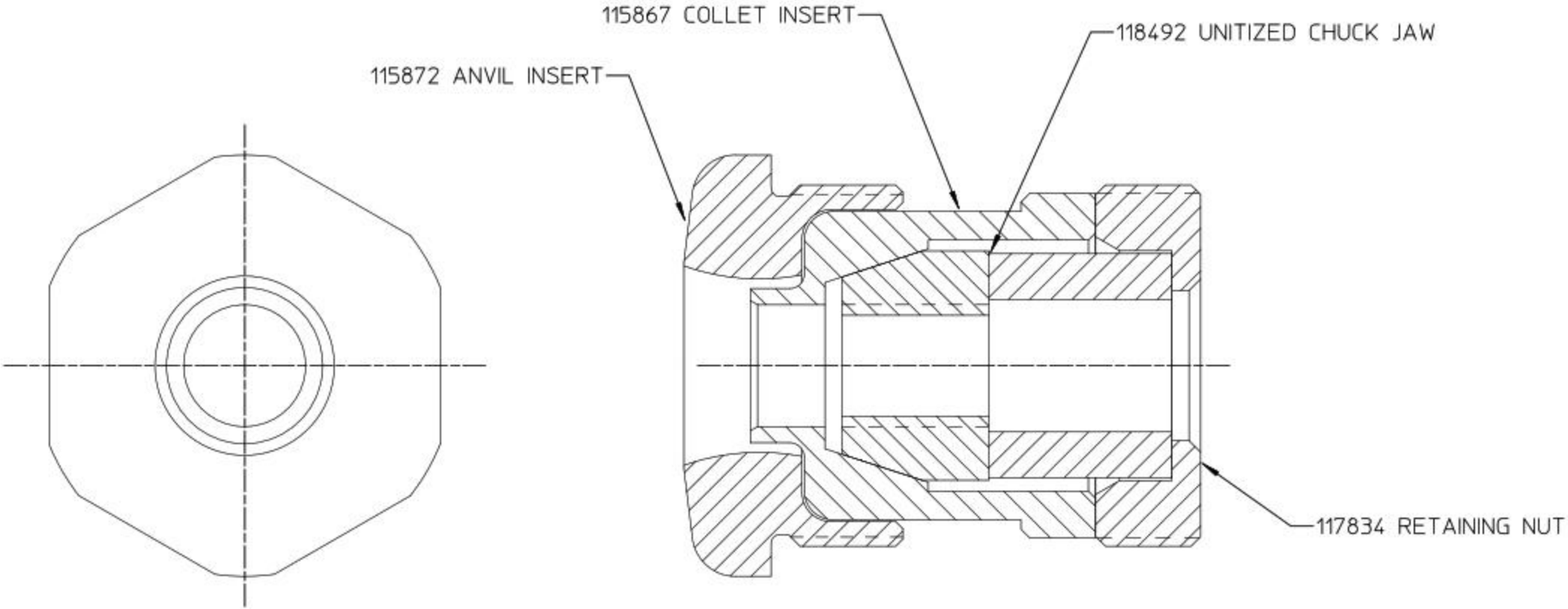
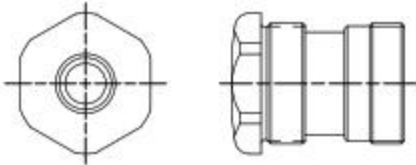


REV	DESCRIPTION	DATE
B	REDRAWN, ADDED 118492 & 117834, REMOVED 103748, 115868, 115861, AND 115858.	10/6/87
C	REDRAWN ON NEW BORDER	



NOTES:

- 1 DEFLECTOR KIT 118744 AVAILABLE FOR THIS NOSE ASSEMBLY.



ACTUAL SIZE

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401					
HARDNESS:	"									
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	.010	NOSE ASSEMBLY GP -08					
SURF. TREAT:	"	SPEC: -	INT. COR. RADII	.005-.015						
SURFACE FINISH NOT TO EXCEED		125	Ra	BREAK EDGES	.005-.015		DET: JAG	CK:	DATE: 6/17/87	SCALE: 4/1
IDENTIFICATION PER SPEC 42-311: ★ BAG			ANGLES ±		3°		FOC.	B	99-1510	
SURFACES TO BE ◎, //, ⊕, ⊥, & ▱ WITHIN .005			T.J.R.		FINAL ASSY: -		FAC.			