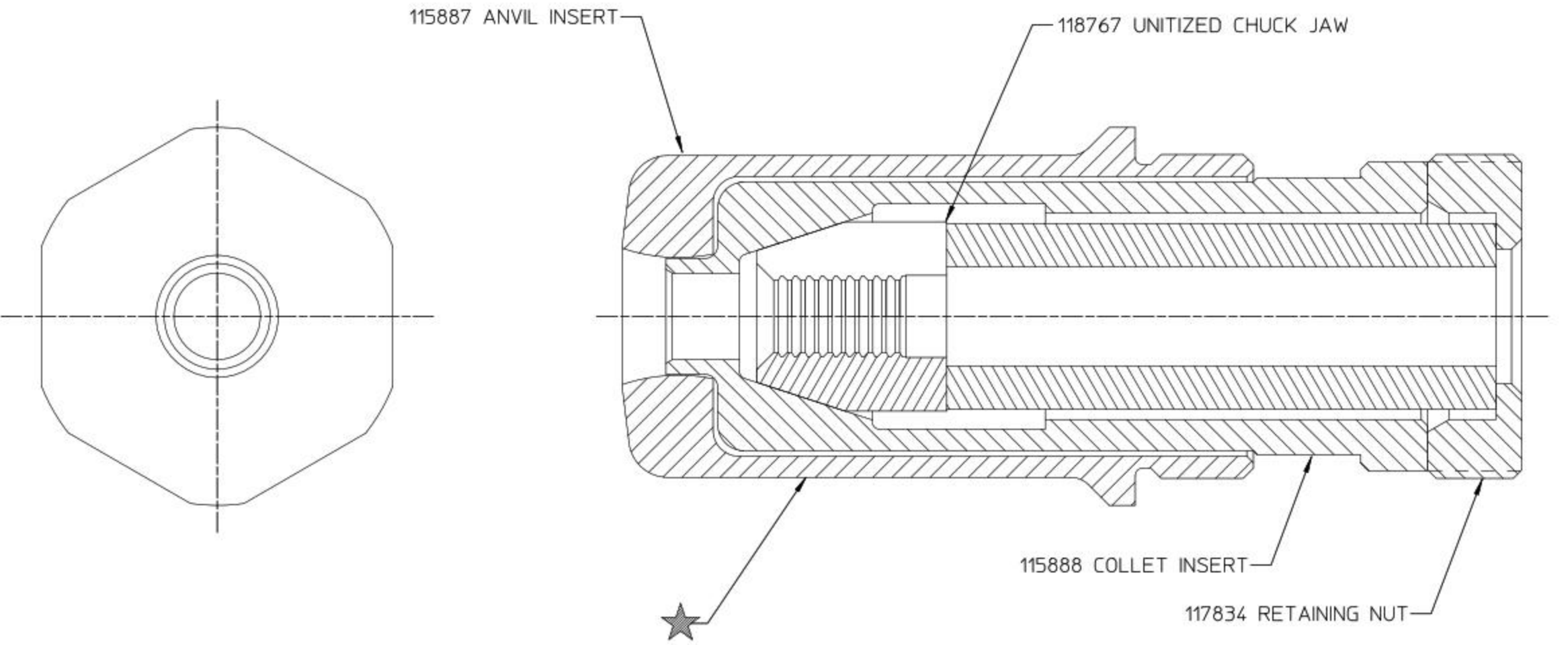


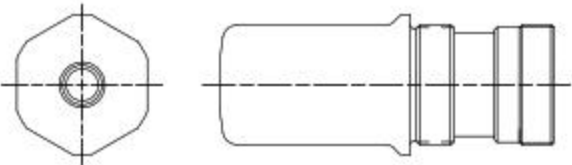
REV	DESCRIPTION	DATE
B	REDRAWN, REMOVED 115889 & 115858, ADDED 118767 & 117834.	10/6/87
C	REDRAWN ON NEW BORDER	

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NOTES:

- 1 DEFLECTOR KIT 118744 AVAILABLE FOR THIS NOSE ASSEMBLY.



ACTUAL SIZE

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401		
HARDNESS:	-						
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	.010	NOSE ASSEMBLY -06 GP		
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	.005-.015			
SURFACE FINISH NOT TO EXCEED 125 Ra			BREAK EDGES	.005-.015	DET: JAG CK:	DATE: 8/10/87	SCALE: 4/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	3°	FOC.	B	99-1509
SURFACES TO BE ◎, //, ⊕, ⊥, & ▯ WITHIN .005 T.J.R.			FINAL ASSY: -		FAC.		