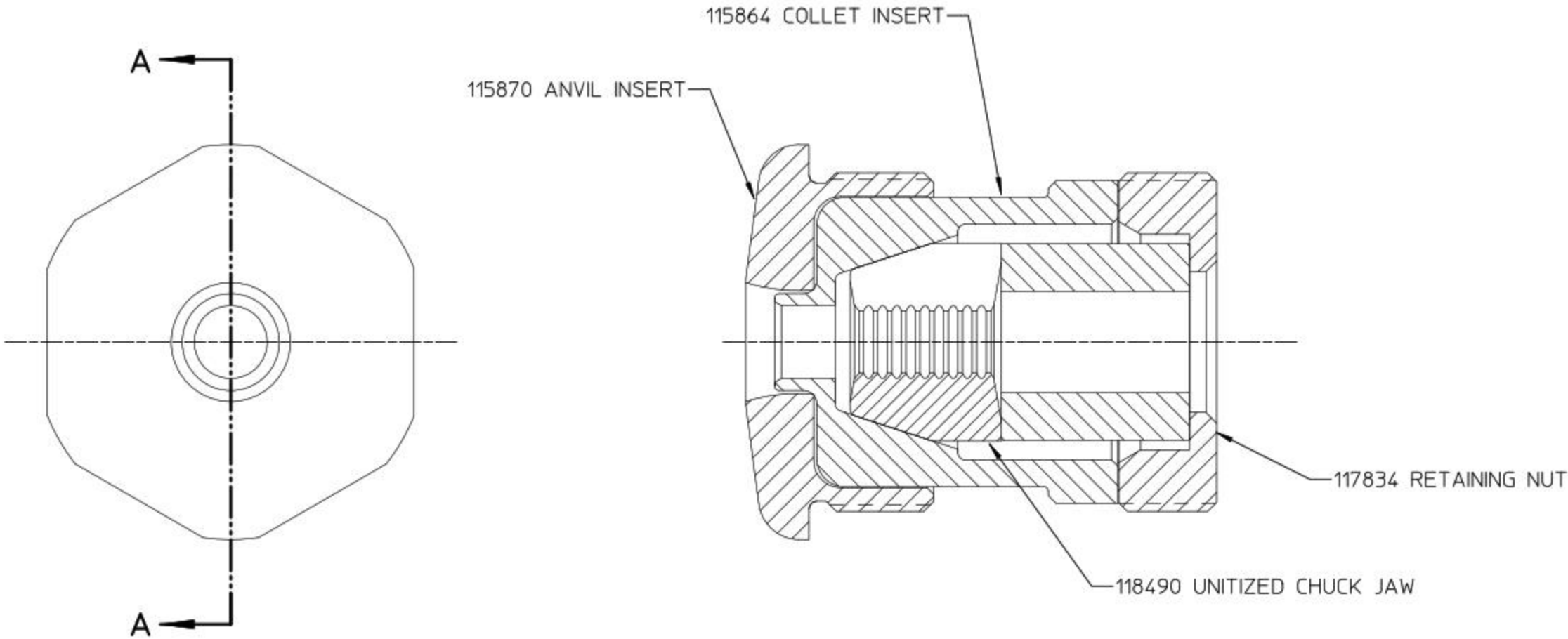
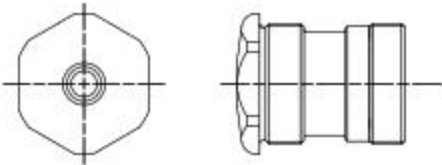


REV	DESCRIPTION	DATE
B	REDRAWN, ADDED 118490 & 117834 REMOVED 102776, 115858, 115861, & 115865.	10/6/87
C	REDRAWN ON NEW BORDER	



NOTES:

- 1 DEFLECTOR KIT 118744 AVAILABLE FOR THIS NOSE ASSEMBLY.



ACTUAL SIZE

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401				
HARDNESS:	-								
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	.010	NOSE ASSEMBLY -05 GP				
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	.005-.015					
SURFACE FINISH NOT TO EXCEED		125	Ra	BREAK EDGES	.005-.015	DET: JAG	CK:	DATE: 6/8/87	SCALE: 4/1
IDENTIFICATION PER SPEC 42-311: ★ BAG			ANGLES ±	3°	FOC.	B	99-1506		
SURFACES TO BE ◎, //, ⊕, ⊥, & ▤ WITHIN .005			T.J.R.	FINAL ASSY: -	FAC.				