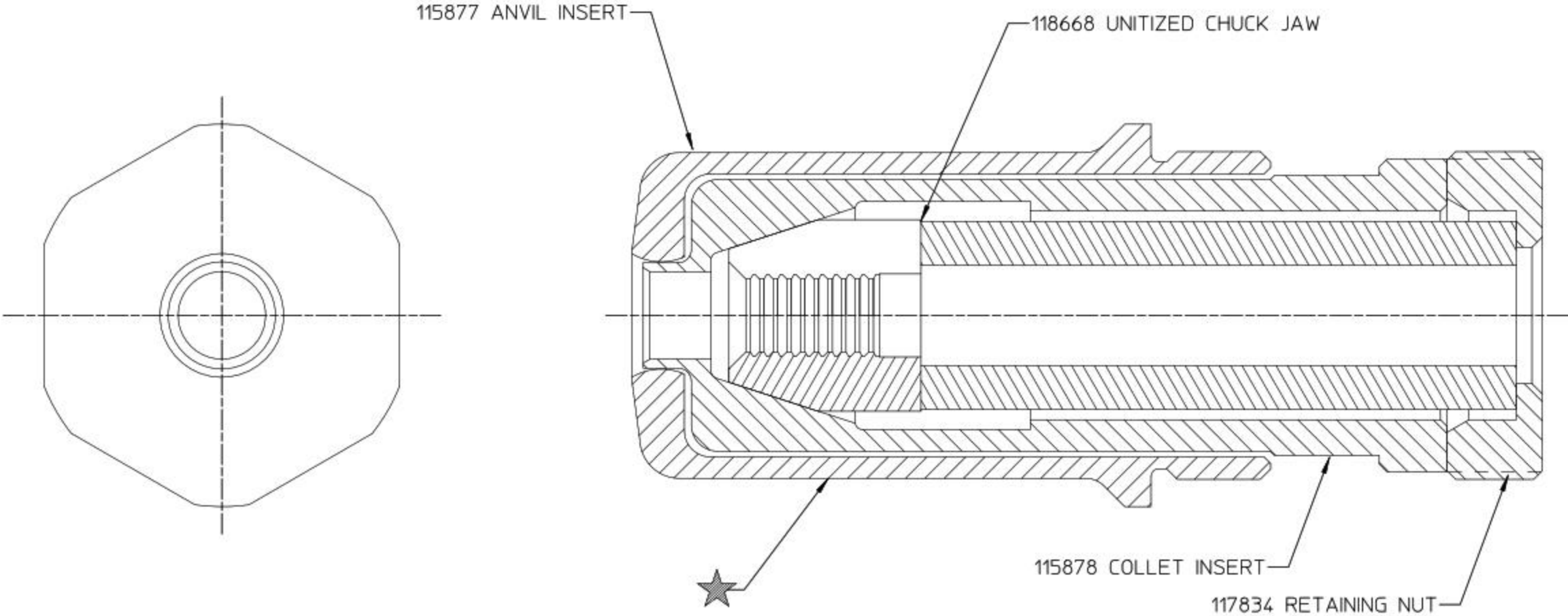
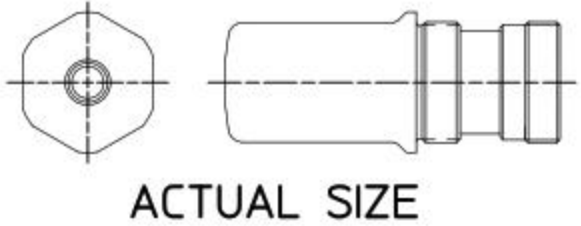


REV	DESCRIPTION	DATE
B	REDRAWN, REMOVED 115879 & 115858. ADDED 118668 & 117834.	10/6/87
C	REDRAWN ON NEW BORDER	



NOTES:

- 1 DEFLECTOR KIT 118744 AVAILABLE FOR THIS NOSE ASSEMBLY.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	"							
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	.010	NOSE ASSEMBLY -06 LGP			
SURF. TREAT:	"	SPEC: -	INT. COR. RADII	.005-.015				
SURFACE FINISH NOT TO EXCEED 125 Ra			BREAK EDGES	.005-.015	DET: JAG	CK:	DATE: 7/24/87	SCALE: 4/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	3°	FOC.	B	99-1503	
SURFACES TO BE ◎, //, ⊕, ⊥, & ▯ WITHIN .005 T.J.R.			FINAL ASSY: -		FAC.			