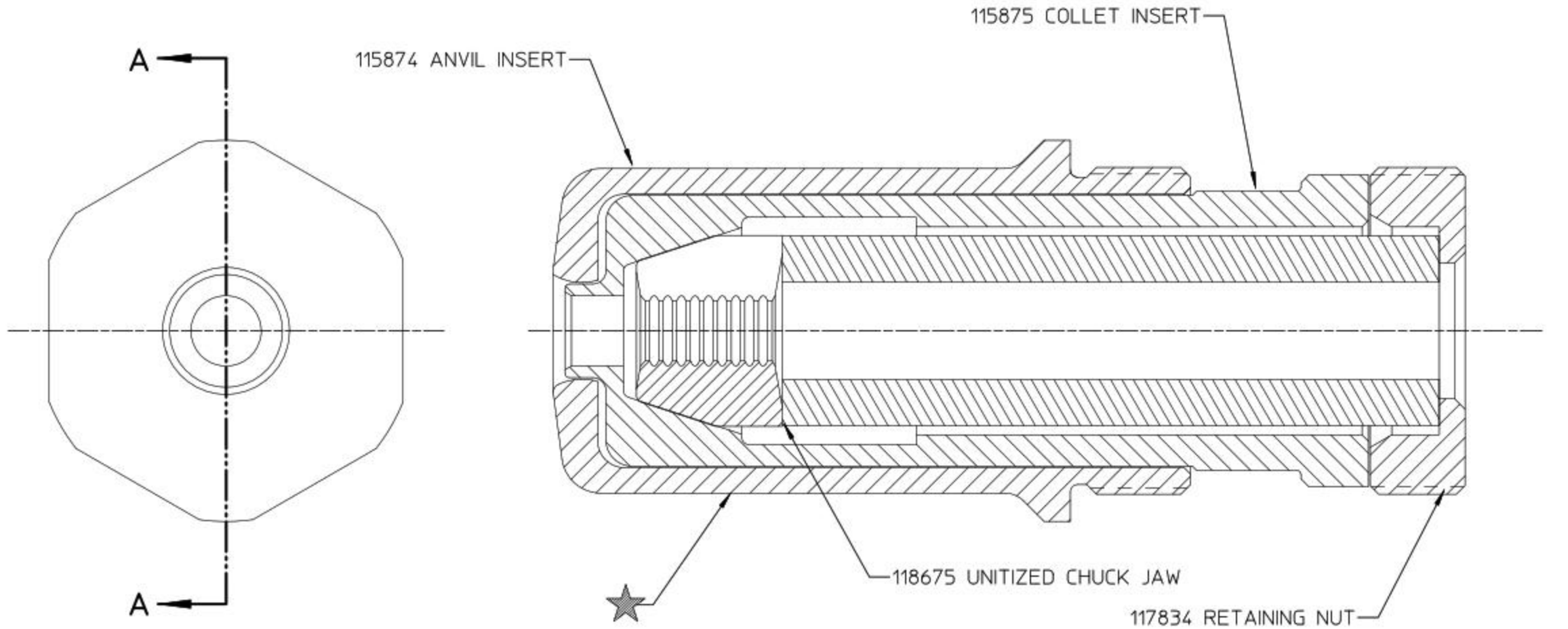
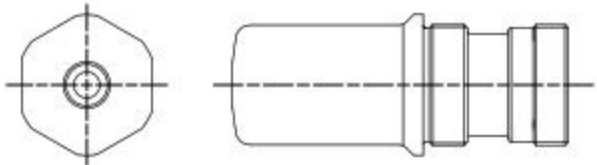


REV	DESCRIPTION	DATE
B	REDRAWN, REMOVED 115876 & 115858, ADDED 118675 & 117834.	10/6/87
C	REDRAWN ON NEW BORDER	



NOTES:

- 1 DEFLECTOR KIT 118744 AVAILABLE FOR THIS NOSE ASSEMBLY.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401		
HARDNESS:	-				NOSE ASSEMBLY		
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	.010	-05 LGP		
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	.005-.015	DET: JAG	CK:	DATE: 7/28/87
SURFACE FINISH NOT TO EXCEED		125	Ra	BREAK EDGES	.005-.015	FOC.	SCALE: 4/1
IDENTIFICATION PER SPEC 42-311: ★		CHEMICAL ETCH		ANGLES ±	3°	FAC.	
SURFACES TO BE		◎, //, ⊕, ⊥, & ▱	WITHIN .005	T.J.R.	FINAL ASSY: -	B	99-1501