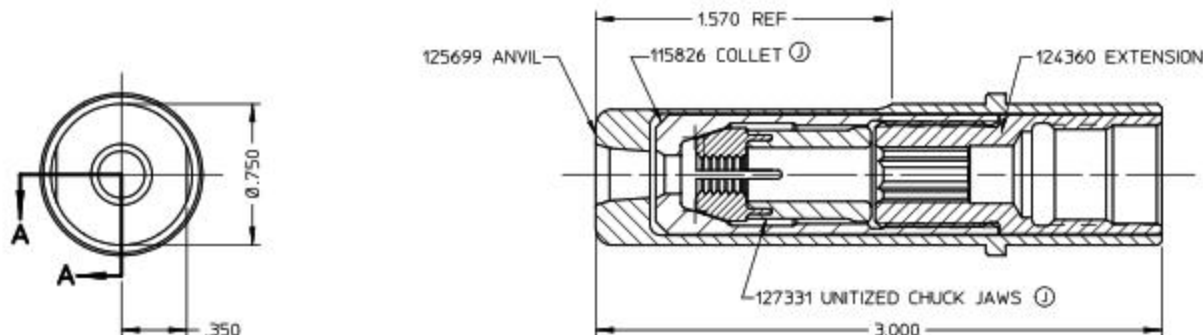


REV	DESCRIPTION	DATE
H	126001 CHUCK JAWS WAS 117760 AND UPDATE PICTORALLY COLLET	02/01/00
J	127331 JAW WAS 126001 JAW PICTORALLY UPDATED 115826 COLLET	09/05/03

NOTES:

- 1 SHIP WITH O-RING P/N 500778.
- 2 BEFORE ATTACHING NOSE ASSEMBLY TO TOOL, INSTALL SUPPLIED O-RING ON TO THREAD RELIEF OF PULL PISTON.



SECTION A-A

FORM 10/01 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.	
MATERIAL:	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	
HARDNESS:			
HEAT TREAT:	SPEC: -	XX, XXX ±	
SURF. TREAT:	SPEC: -	INT. COR. RADII	
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH		ANGLES	±
SURFACES TO BE ϕ , $\parallel$, Φ , $\perp$, & ∇ WITHIN		T.I.R.	FINAL ASSY: -
		HUCK INTERNATIONAL, INC. U.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401 NOSE ASSEMBLY -06 MG DET: PHS CK: DATE: 07/29/94 SCALE: 2:1 FOC: FAC: B 99-1456	