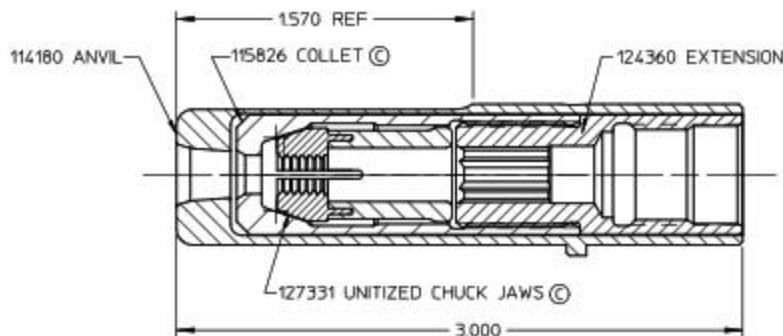
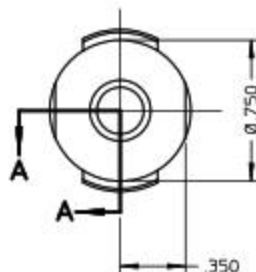


NOTES:

- 1 SHIP WITH O-RING P/N 500778.
- 2 BEFORE ATTACHING NOSE ASSEMBLY TO TOOL, INSTALL SUPPLIED O-RING ON TO THREAD RELIEF OF PULL PISTON.



SECTION A-A

REV	DESCRIPTION	DATE
B	126001 CHUCK JAWS WAS 10760 AND UPDATE PICTORALLY COLLET	02/01/00
C	127331 JAW WAS 126001 JAW PICTORALLY UPDATED 115826 COLLET	09/05/03

FORM 10/01 10/01		By accepting the proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.	
MATERIAL:	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC. U.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:			NOSE ASSEMBLY -06 MG
HEAT TREAT:	SPEC: -	XX, XXX ±	DET: MP CK: DATE: 06/23/98 SCALE: 2:1
SURF. TREAT:	SPEC: -	INT. COR. RADII	FOC:
SURFACE FINISH NOT TO EXCEED	Ra	BREAK EDGES	PAC: B 99-1456-352
IDENTIFICATION PER SPEC 42-311: ★ ETCH		ANGLES ±	
SURFACES TO BE ○, //, ⊕, ⊥, & ▽ WITHIN		T.I.R. FINAL ASSY: 352 ONLY	