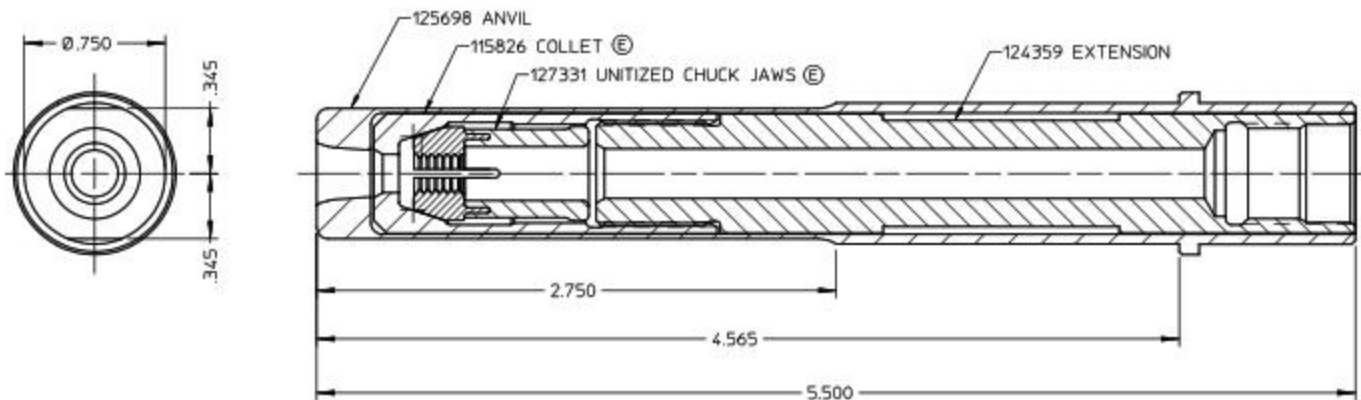


NOTES:

- 1 SHIP WITH O-RING P/N 500778.
- 2 BEFORE ATTACHING NOSE ASSEMBLY TO TOOL
INSTALL O-RING 500778 ON TO THE THREAD
RELIEF OF PULL PISTON.

REV	DESCRIPTION	DATE
D	126001 CHUCK JAWS WAS 10760 AND UPDATE PICTORALLY COLLET	02/01/00
E	127331 JAW WAS 126001 JAW PICTORALLY UPDATED 115826 COLLET	09/05/03



FORM 10/01 REV C		By accepting the proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.	
MATERIAL:	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	
HARDNESS:			
HEAT TREAT:	SPEC: -	XX, XXX ±	
SURF. TREAT:	SPEC: -	INT. COR. RADII	
SURFACE FINISH NOT TO EXCEED	Ra	BREAK EDGES	
IDENTIFICATION PER SPEC 42-31:	★ ETCH	ANGLES ±	
SURFACES TO BE	☉, //, ☐, & ▽ WITHIN	T.I.R. FINAL ASSY: 212	
		DET: TL	OK: DATE: 07/19/04 SCALE: 2:1
		FOC:	
		PAC:	B 99-1456-1