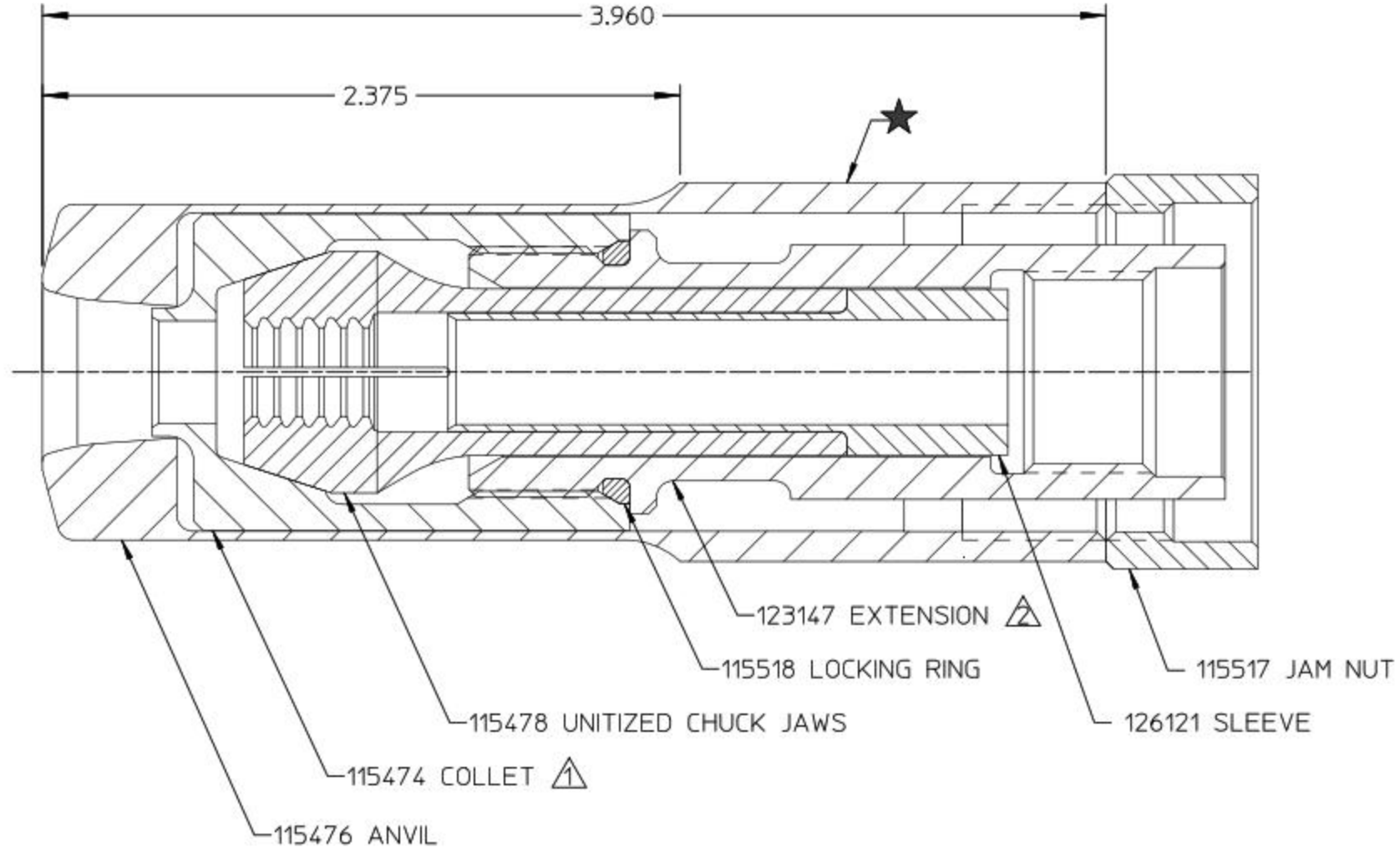
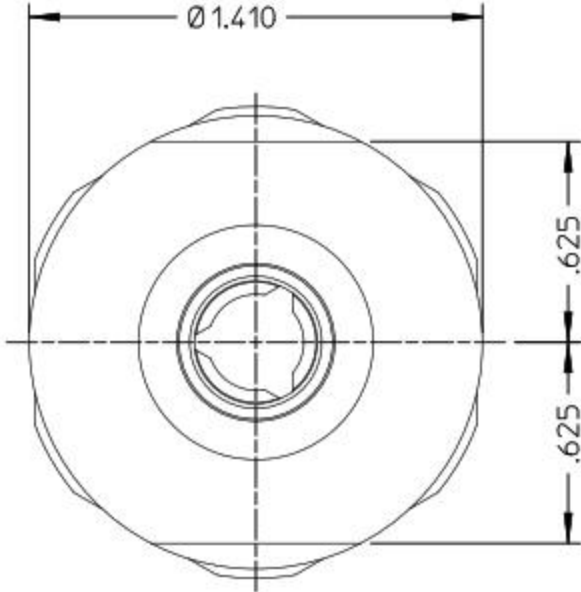


REV	DESCRIPTION	DATE
F	P/N 126121 SLEEVE SUPERSEDED P/N 115515 SPACER - OBS.	04/04/00

NOTES:

- ⚠ TORQUE TO 60 FTLBS MIN
- ⚠ FOR SERVICE ORDER EXTENSION LOCK RING ASSEMBLY P/N 115516.
- 3 INCLUDE P/N 115738 SPACER, FOR USE WITH 4801 TOOL.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			NOSE ASSEMBLY -12 MG
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	DET: T.L. CK: - DATE: 12-10-92 SCALE: 2/1
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	FOC. B
SURFACE FINISH NOT TO EXCEED	Ra		BREAK EDGES	FAC.
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	99-1450
SURFACES TO BE ☉, //, ⊕, ⊥, & ▢ WITHIN		T.J.R. FINAL ASSY: -		