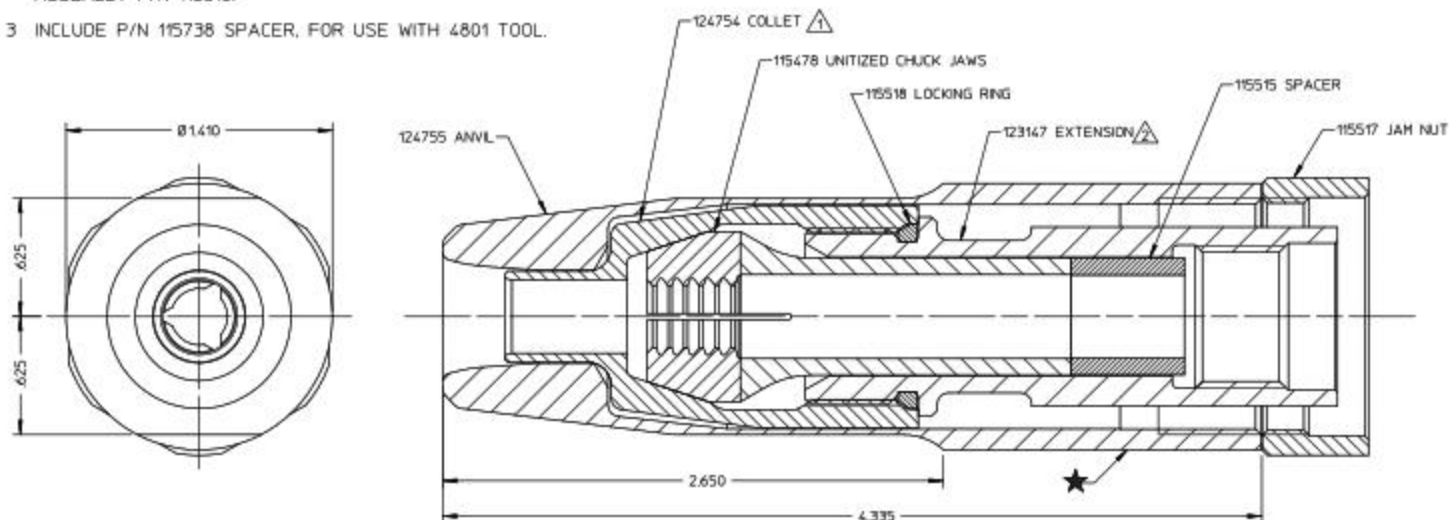


NOTES:

- △ TORQUE TO 60 FTLBS MIN
- △ FOR SERVICE ORDER EXTENSION LOCK RING ASSEMBLY P/N 115516.
- 3 INCLUDE P/N 115738 SPACER, FOR USE WITH 4801 TOOL.

REV	DESCRIPTION	DATE
A	RELEASE	-



FORM 15/16 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.	
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES
HARDNESS:	-	RAW OR STOKED STATE:	
HEAT TREAT TO:	-	SPEC:	XX, XXX ±
SURFACE TREAT:	-	SPEC:	INT. COR. RADII
SURFACE FINISH NOT TO EXCEED:	Ra	BREAK EDGES	
IDENTIFICATION PER SPEC 42-311:	★ ETCH	ANGLES ±	
SURFACES TO BE	○, //, ⊥, & □ WITHIN T.J.R.	FINAL ASSY:	
		DET. PWS (K)	DATE: 8-14-95 SCALE: 2:1
		FOC	
		PAC	B 99-1450-2

HUCK INTERNATIONAL, INC. I.S.D.
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KINGSTON, NEW YORK 12401

NOSE ASSEMBLY
-12 MG