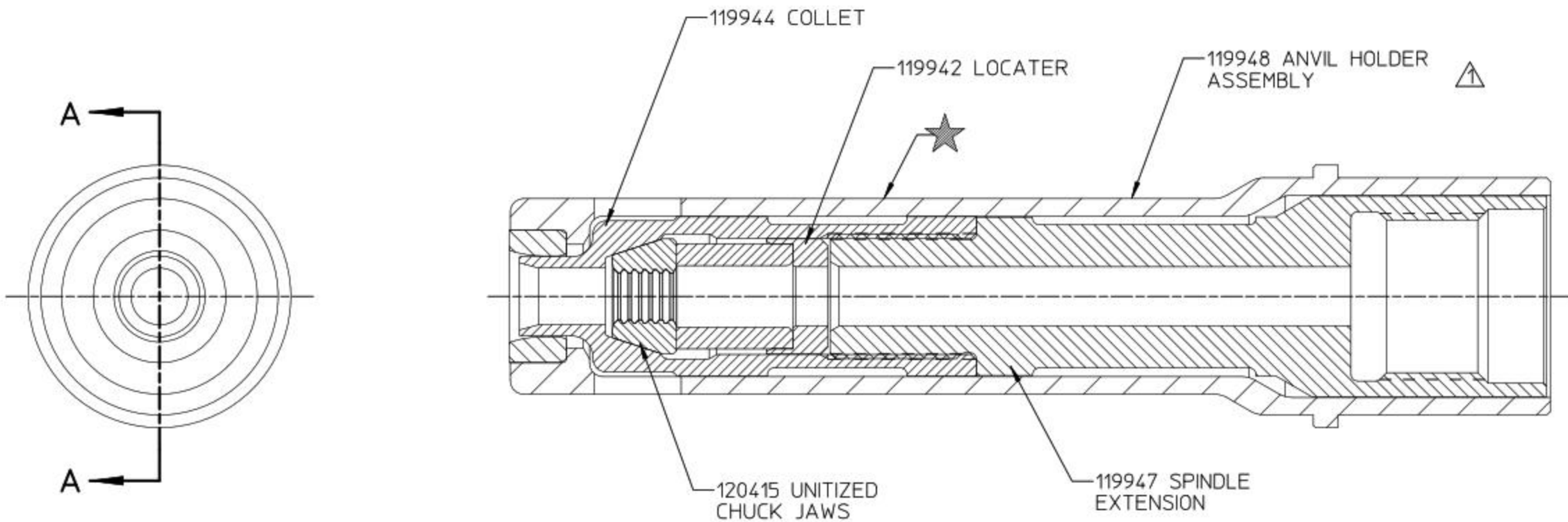


REV	DESCRIPTION	DATE
A	RELEASE	4/27/90
B	REDRAWN ON NEW BORDER	



SECTION A-A

NOTES:

△ ANVIL HOLDER ASSEMBLY #119948 CONSISTS OF:
HOLDER #119946 (NOT AVAILABLE SEPERATELY) AND
ANVIL INSERT #119945.

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401		
HARDNESS:	-						
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	.010	NOSE ASSEMBLY -08 C120		
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	.005-.015			
SURFACE FINISH NOT TO EXCEED 125 Ra			BREAK EDGES	.005-.015	DET: TL	CK:	DATE: 4/27/90
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	3°	FOC.	B	99-1427
SURFACES TO BE ◎, //, ⊕, ⊥, & ▯ WITHIN .005 T.J.R.			FINAL ASSY: -		FAC.		