

NOTES:

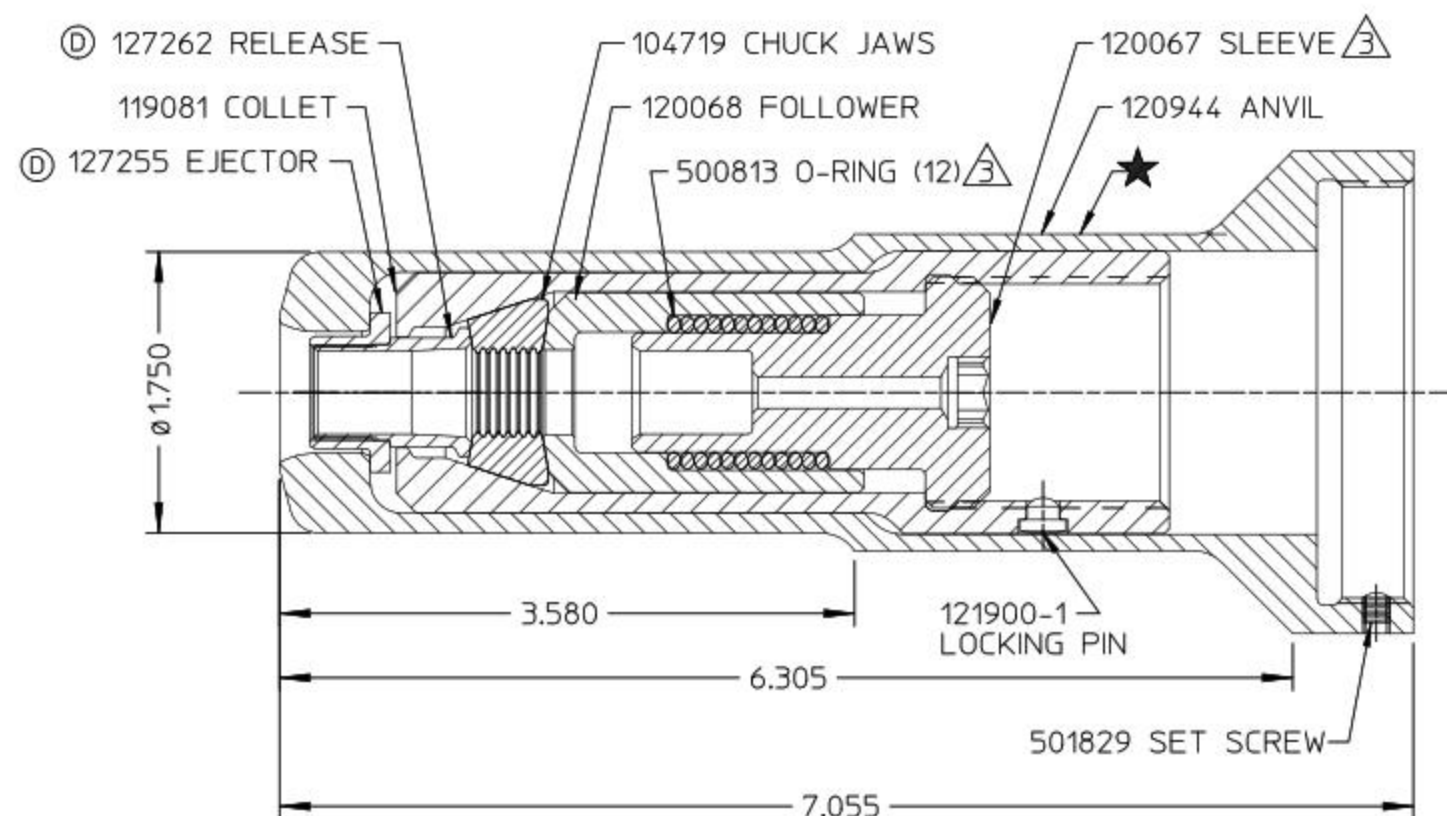
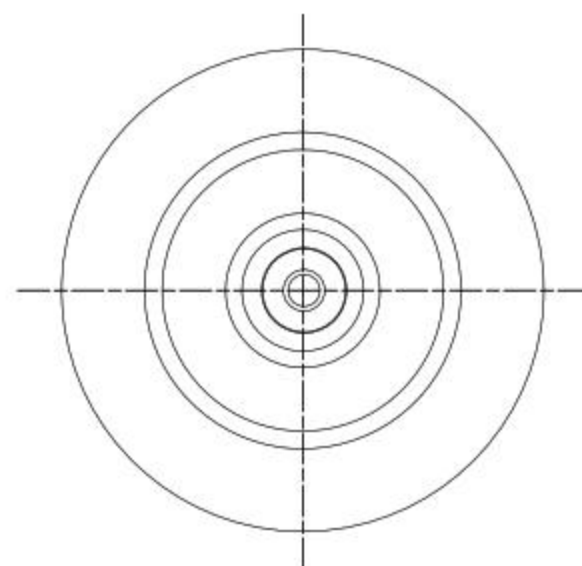
1 COLLET AND LOCK ASSEMBLY 120945 CONSISTS OF:
119081 COLLET (NOT AVAILABLE SEPARATELY)
127262 RELEASE
127255 EJECTOR
121900-1 LOCKING PIN

2 RELEASE AND EJECTOR KIT 120836 CONSISTS OF:
127262 RELEASE (NOT AVAILABLE SEPARATELY)
127255 EJECTOR (NOT AVAILABLE SEPARATELY)

③ ASSEMBLE SLEEVE AND O-RINGS PER HUCK SPEC 42-491.

4 RELEASE AND EJECTOR TOOL PART# 124751
OPTIONALLY AVAILABLE

REV	DESCRIPTION	DATE
C	LOCKING PIN P/N 121900-1 WAS SET SCREW P/N 501829, REDRAWN ON NEW BORDER, ADDED NOTE 3	8-19-94
D	127262 WAS 120829 127255 WAS 116467 CHANGED NOTE 1 & 2 ADDED NOTE 4	03/13/03



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			
HEAT TREAT:	-	SPEC: -	.XX, .XXX $\pm$	
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	
SURFACE FINISH NOT TO EXCEED	Ra		BREAK EDGES	
IDENTIFICATION PER SPEC 42-311: ★ ETCH			ANGLES $\pm$	
SURFACES TO BE $\odot$, $\parallel$, $\oplus$, $\perp$, & $\square$ WITHIN		T.J.R.	FINAL ASSY: HPT57 TYPE	DET: SMR CK: DATE: 8-19-94 SCALE: FULL
				FOC. FAC. B 99-1419