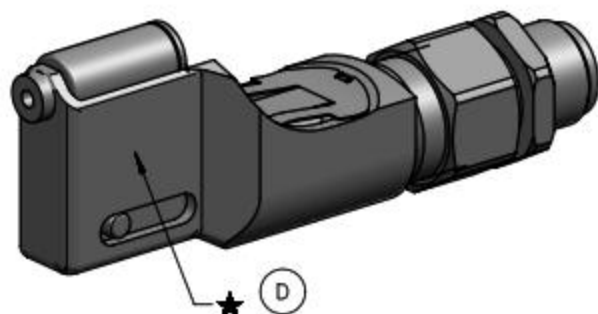
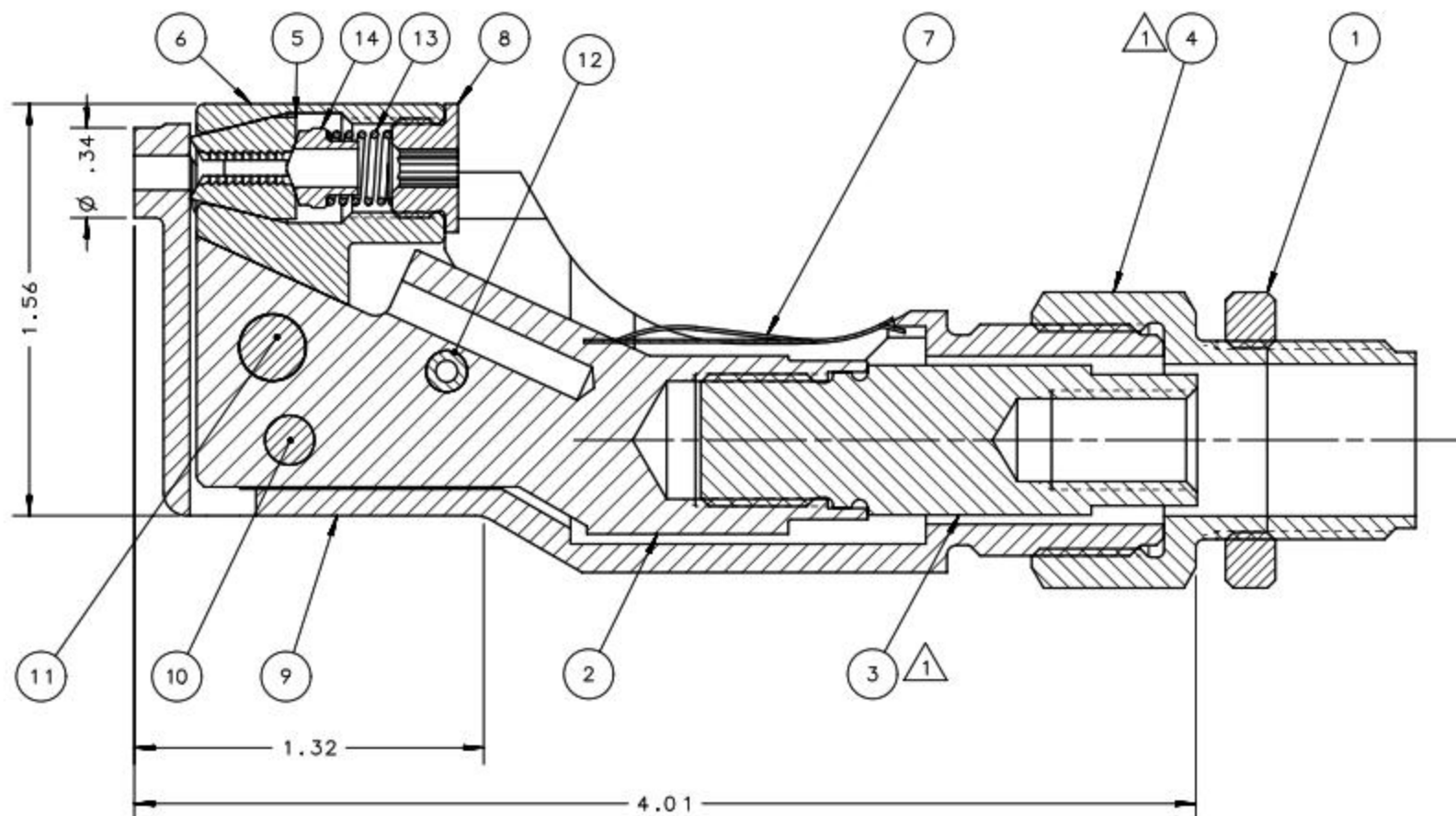




△ 1 USING LOC-TITE 620 11, TORQUE TO 40-50 FT-LBS.

REV	DESCRIPTION	DET	DATE
C	REDRAWN IN NX, CHUCK JAWS 116187 WAS UNITIZED JAW 128734, ADD COMPRESSION SPRING 508452, ADD FOLLOWER 129857; FT-LBS WAS INCH POUNDS	HKS	2/6/13
D	ADDED ETCH CALL OUT LOCATION	CHR	11/30/17

129857	1	FOLLOWER	14
508452	1	SPRING, COMPRESSION	13
506503	1	SPIROL PIN	12
505840	1	DOWEL PIN	11
501353	1	DOWEL PIN	10
123835	1	HOUSING, MACHINED	9
123834	1	BACK CAP	8
123748	1	GUARD	7
123745	1	COLLET, HOUSING	6
116187	1	CHUCK JAWS	5
118297	1	THREADED ADAPTER	4
118285	1	DRAWBOLT	3
118281	1	COLLET	2
115898	1	LOCKNUT	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT	HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401		
ITAR/ECCN: EAR99	1" OFFSET NOSE ASSEMBLY HUCK CLINCH		
SCH B#: 8467.99.0190	FINAL ASSY: -		
HTS: 8467.99.0190	ENG: NDG	DATE: 2/6/13	SCALE: 2:1
	B	99-1336	