

NOTES:

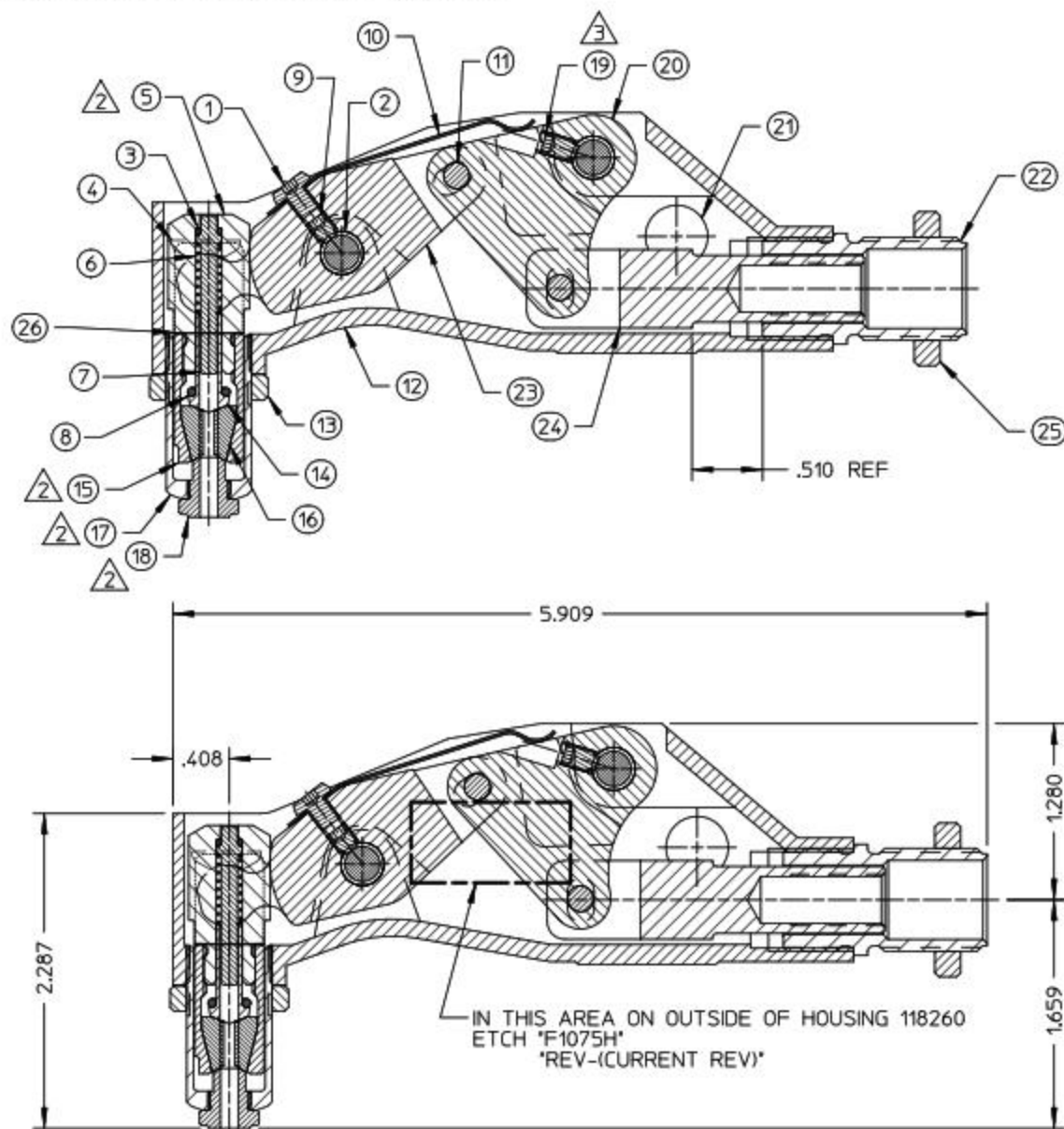
1. NOSE ASSEMBLY TO CONFORM TO HUCK SPEC 42-484 USING THE FOLLOWING FASTENERS: 1/8, 5/32, 3/16 HUCK-CLINCH.

2. TORQUE COLLET #118263 TO DRAWBAR #118255 TO 30-40 IN-LBS AND TORQUE ANVIL INSERT #118266 TO ANVIL HOLDER #118265 TO 10-20 IN-LBS.

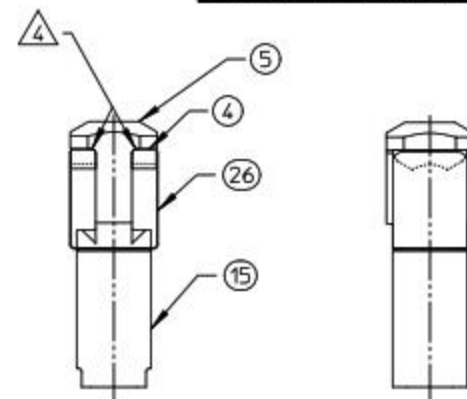
3. ADD LOC-TITE #242 TO PART# 501830 SET SCREW

4. .030 RADIUS ON 118254 BEARING MUST GO IN THIS CORNER

5. DO NOT INCLUDE DATA SHEET WITH NOSE ASSEMBLY



REV	DESCRIPTION	DATE
A	RELEASE	06/30/06
B	-04/-05 NAS1919-1921U WAS -04/-06	9/16/13



VIEW SHOWING GAURD AND BEARINGS

127443	1	BEARING GAURD	26
115898	1	LOCKNUT	25
118273	1	DRAWBOLT	24
118272	1	ROCKER MACHINED	23
126682	1	ADAPTER	22
118269	1	PIN, RETAINING	21
118268	1	BELLCRANK MACHINED	20
501830	1	SET SCREW, OVAL POINT 8-32X.25	19
118266	1	ANVIL INSERT HUCKCLINCH	18
118265	1	ANVIL HOLDER	17
116187	1	JAWS, GRIPPER	16
118263	1	COLLET	15
115895	1	FOLLOWER	14
118261	1	LOCKNUT	13
118260	1	HOUSING MACHINED	12
118258	2	LINKAGE PIN	11
118257	1	GUARD	10
501863	1	SSCR SOC HDG #08-32 X .19 26	9
500774	1	O-RING AS568-008 C366Y D70 80	8
118256	1	PIN, EJECTOR	7
506015	1	SPRING-LEE #LC-020B-12 76	6
118255	1	DRAWBOLT	5
118254	2	BEARING	4
502571	1	O-RING AS568-003 C366Y D70 80	3
118253	2	PIN, PIVOT	2
505737	1	SCR BUT #08-32 X .19 ZP 14	1
PART NO	QTY	DESCRIPTION	ITEM

HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
NOSE ASSY-RIGHT ANGLE -04/-06 HUCK CLINCH & -04/-05 NAS1919-1921U			
DET: CHR	CK:	DATE: 06/30/06	SCALE: 1:1
2013 TOOL	B	99-1334FSI	