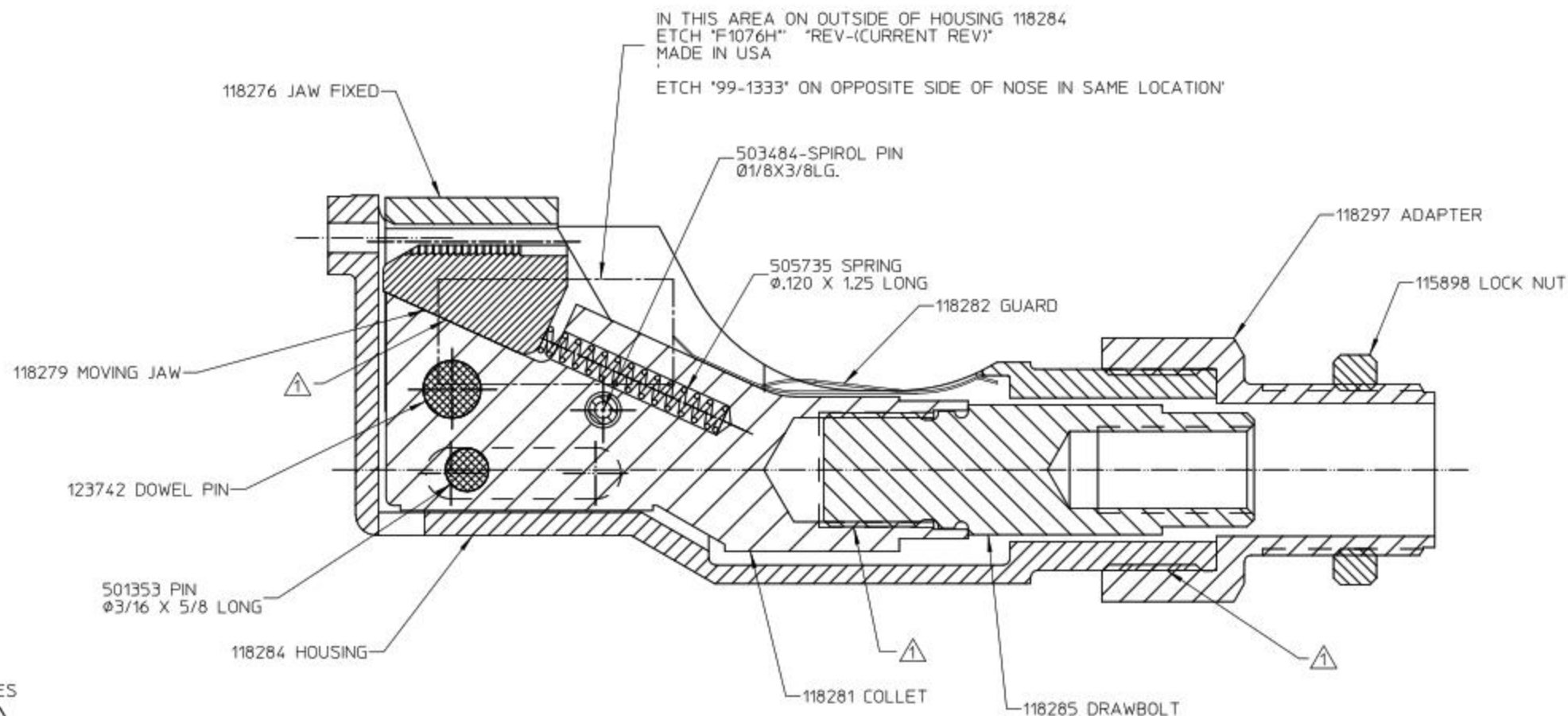


REV	DESCRIPTION	DATE
A	RELEASE	06/30/06
B	ADDED OPPOSITE SIDE ETCH 99-1333	10/06/09
C	ADDED "MADE IN USA" TO ETCH INFO	03/11/15



NOTES

- 1 USE P/N 620011 LOCTITE ON THREADS & TORQUE PARTS TO 40-50 INCH LBS
- 2 TEST PER HUCK SPEC 42-484 USE 1/8 & 3/16 HUCK CLINCH FASTENERS FOR TEST.
- 3 STONE COLLET RAMP AT ASSEMBLY TO REMOVE BURRS. APPLY NEVER-SEIZE P/N 505565 BETWEEN COLLET & MOVABLE JAW SURFACES DURING ASSEMBLY
- 4 DO NOT INCLUDE DATA SHEET WITH NOSE ASSEMBLY

HUCK INTERNATIONAL INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
1' OFFSET NOSE ASSEMBLY HUCK CLINCH			
DET:CHR	CK: -	DATE:06/30/06	SCALE: 2/1
FOC.	B	99-1333FSI	
FAC.			