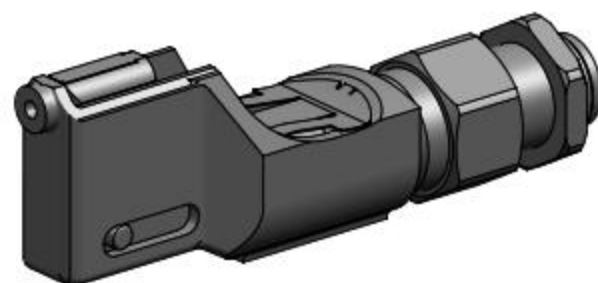
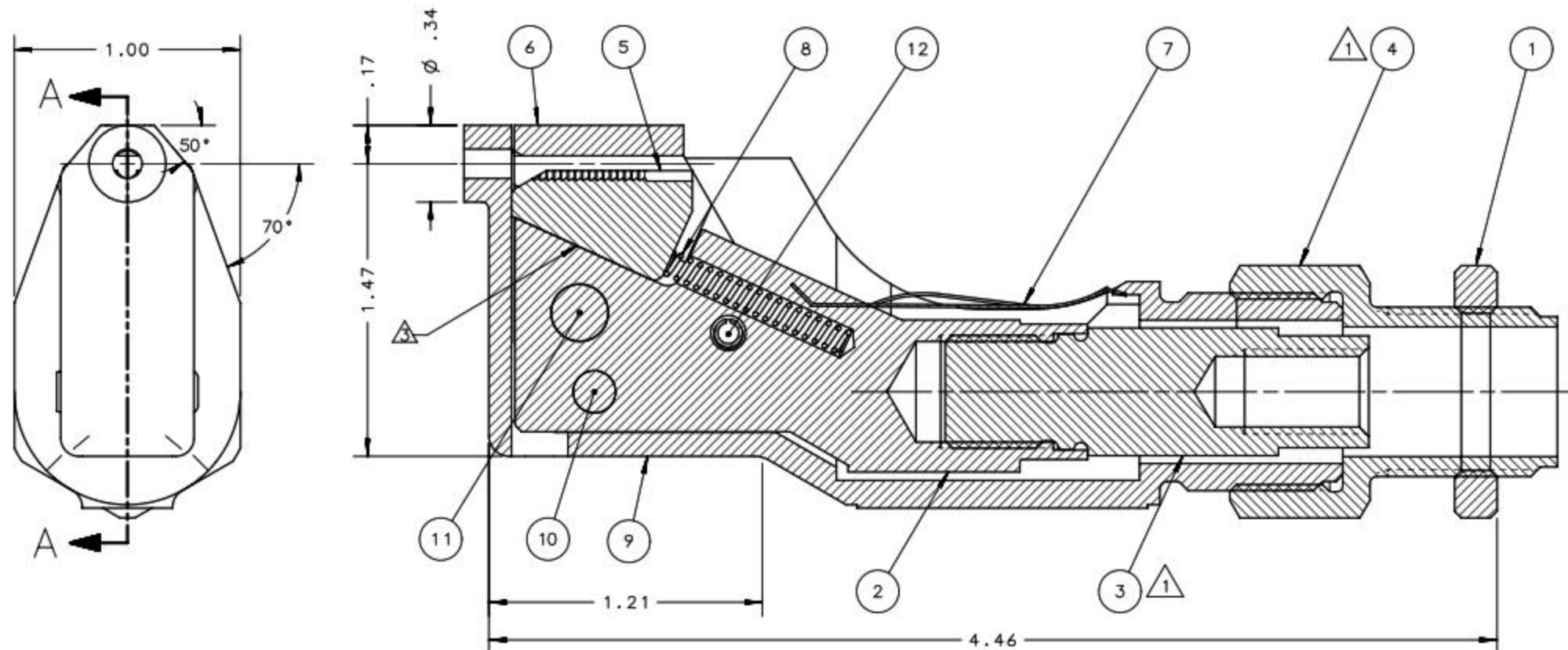


REV	DESCRIPTION	DET	DATE
A	RELEASE	NDG	03/19/15



NOTES:

- 1 USING LOC-TITE 62011, TORQUE TO 40-50 FT-LBS
- 2 TEST PER HUCK SPEC 42-484. USE 1/8 & 3/16 HUCK CLINCH FASTENERS FOR TEST.
- 3 STONE COLLET RAMP AT ASSEMBLY TO REMOVE BURRS. APPLY NEVER-SEIZE P/N 505565 BETWEEN COLLET AND MOVEABLE JAW SURFACES DURING ASSEMBLY.

503484	1	PIN, SPIROL	12
123742	1	PIN, DOWEL	11
501353	1	PIN, DOWEL	10
118284C	1	HOUSING, MACHINED	9
505735	1	SPRING	8
118282	1	GUARD	7
118276C	1	JAW, FIXED	6
118279	1	JAW, MOVING	5
118297	1	THREADED ADAPTER	4
118285	1	DRAWBOLT	3
118281	1	COLLET	2
115898	1	LOCKNUT	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT	HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401		
ITAR/ECCN: EAR99	1" OFFSET NOSE ASSEMBLY HUCK CLINCH, CLEARANCE		
SCH B#: 8467.99.0190	FINAL ASSY: -		
HTS: 8467.99.0190	ENG: NDG	DATE: 03/19/15	SCALE: 2:1
	B	99-1333C	