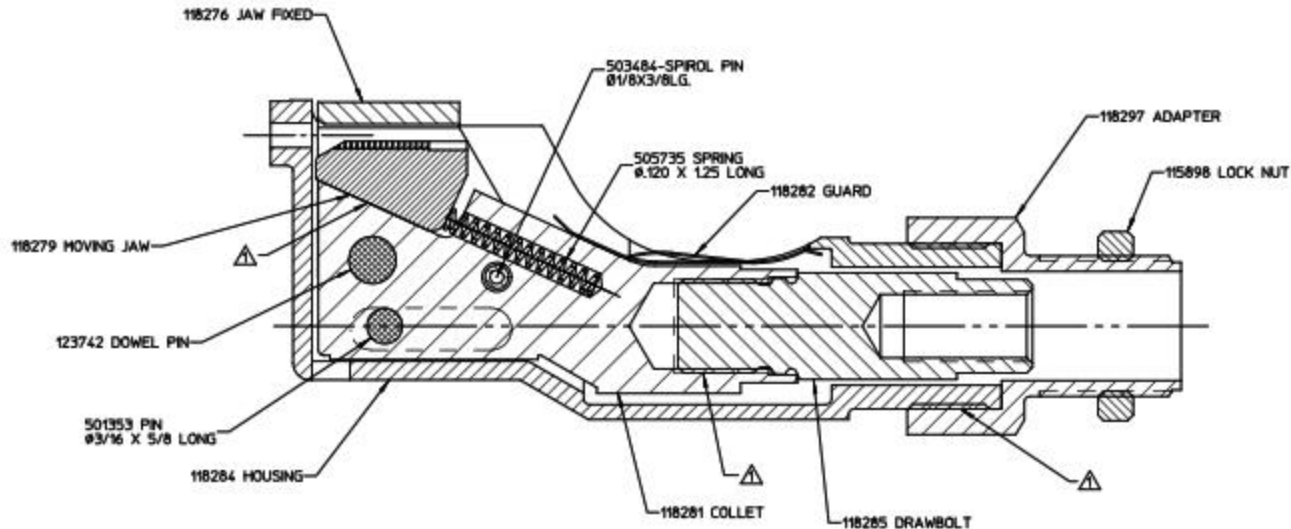


By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any other without the written permission of Huck International Incorporated.

REV	DESCRIPTION	DATE
E	REDRAWN ON CAD, REVISED NOTES 1 & 2 REMOVED NOTE 3, DWG. WAS C SIZE	11/15/91
F	503484 WAS 500515	6/15/93
G	123742 WAS 505840, ADDED NOTE 3	
H	REVISED & REDRAWN SEE EN CARD	10/24/03



NOTES

⚠ USE P/N 620011 LOCTITE ON THREADS AND TORQUE PARTS TO 40-50 INCH LBS.

2 TEST PER HUCK SPEC. 42-484 USE 1/8 & 3/16 HUCK CLINCH FASTENERS FOR TEST.

Ⓢ ⚠ STONE COLLET RAMP AT ASSEMBLY TO REMOVE BURRS, APPLY NEVER-SEIZE P/N 505565 BETWEEN COLLET AND MOVABLE JAW SURFACES DURING ASSEMBLY.

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL INC. I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			
HEAT TREAT:	-	SPEC: -	XXX, XXX ± .010	
SURF. TREAT:	-	SPEC: -	INT. COR. RADII .005-.015	
SURFACE FINISH NOT TO EXCEED	125	Ra	BREAK EDGES .005-.015	DET: JK CK: - DATE: 11/15/91 SCALE: 2/1
IDENTIFICATION PER SPEC 42-311: ★	CHEMICAL ETCH	ANGLES ± 3°		FOC. FAC. B 99-1333
SURFACES TO BE	○, //, ⊕, ⊥, & □ WITHIN .005	T.I.R. FINAL ASSY: -		