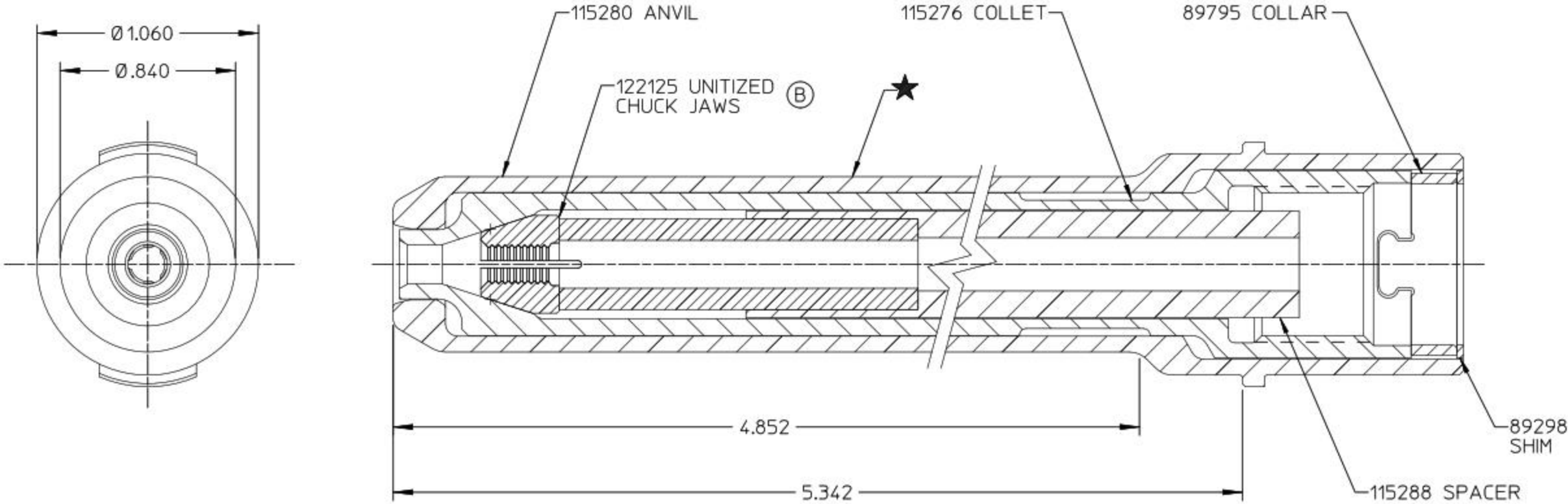


REV	DESCRIPTION	DATE
B	REDRAWN WITH NEW HUCK BORDER, P/N 122125 WAS 113942, ADDED NOTES	

Ⓑ NOTES:

1 SHIP WITH P/N 114431 PINTAIL TUBE.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK MANUFACTURING COMPANY I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	NOSE ASSEMBLY
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	-08 BOM
SURFACE FINISH NOT TO EXCEED	Ra		BREAK EDGES	DET:SMR CK: DATE: 8-8-91 SCALE: 2/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	FOC.
SURFACES TO BE Ⓢ, //, ⊕, ⊥, & ▢ WITHIN		T.J.R.	FINAL ASSY: -	FAC. B 99-1314