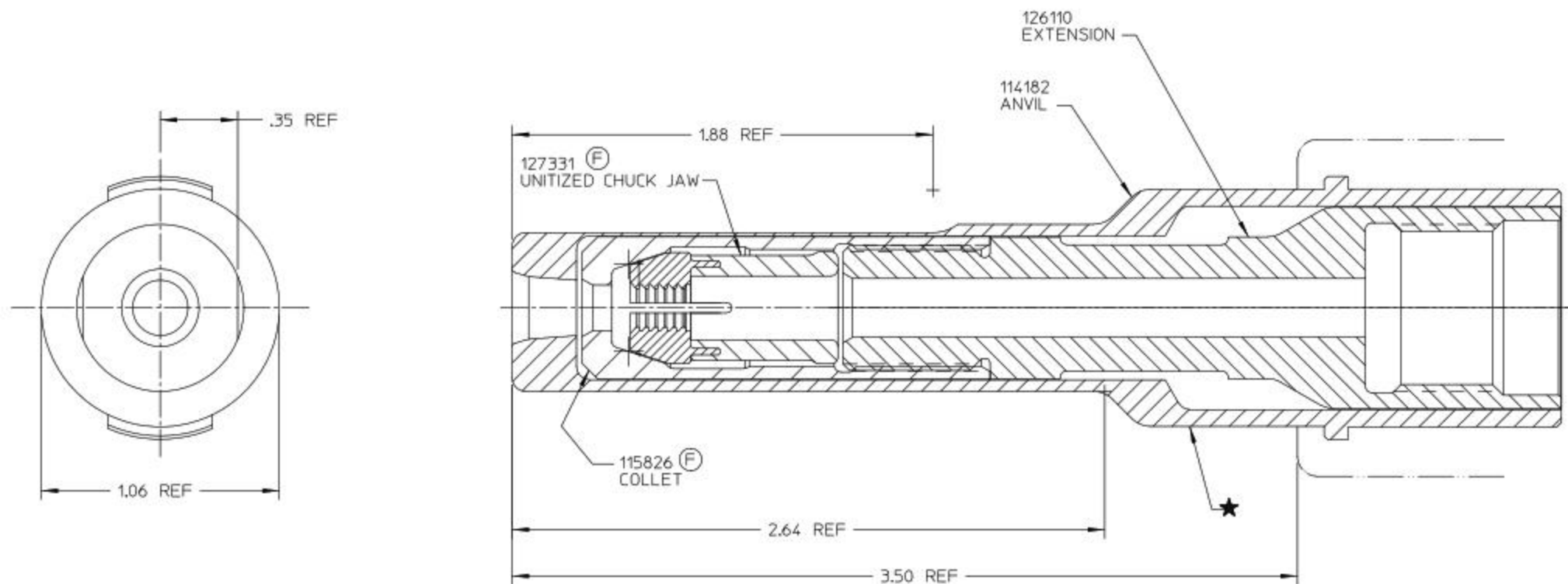


| REV | DESCRIPTION                                                   | DATE     |
|-----|---------------------------------------------------------------|----------|
| E   | REDESIGNED                                                    | 04/25/00 |
| F   | 127331 JAW WAS 126001 JAW<br>PICTORALLY UPDATED 115826 COLLET | 09/05/03 |



|                                                    |   |                                                                                                                                                                                     |                                        |                                                                                                  |                                       |
|----------------------------------------------------|---|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------|--------------------------------------------------------------------------------------------------|---------------------------------------|
| FORM KE104 REV C                                   |   | By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc. |                                        |                                                                                                  |                                       |
| MATERIAL:                                          | - | SPEC:                                                                                                                                                                               | TOLERANCES UNLESS OTHERWISE SPECIFIED: | HUCK INTERNATIONAL, INC., I.S.D.<br>1 CORPORATE DRIVE, P.O. BOX 2270<br>KINGSTON, NEW YORK 12401 |                                       |
| HARDNESS:                                          | - | (RAW OR STOCKED STATE)                                                                                                                                                              | ALL DIMENSIONS ARE IN INCHES           |                                                                                                  |                                       |
| HEAT TREAT TO:                                     | - | SPEC:                                                                                                                                                                               | .XX, .XXX ±                            | .01, .005                                                                                        | ASSY, NOSE<br>-06 MG                  |
| SURFACE TREAT:                                     | - | SPEC:                                                                                                                                                                               | INT. COR. RADII                        | .005-.015                                                                                        |                                       |
| SURFACE FINISH NOT TO EXCEED: 125 Ra               |   |                                                                                                                                                                                     | BREAK EDGES                            | .005-.015                                                                                        | DET: TRK CK: DATE: 6/15/99 SCALE: 2:1 |
| IDENTIFICATION PER SPEC 42-311: ★ PERMANENT        |   |                                                                                                                                                                                     | ANGLES ±                               | 3°                                                                                               | FOC. B 99-1276                        |
| SURFACES TO BE ☉, //, ⊕, ⊥, & □ WITHIN .005 T.I.R. |   |                                                                                                                                                                                     | FINAL ASSY:                            | FAC.                                                                                             |                                       |