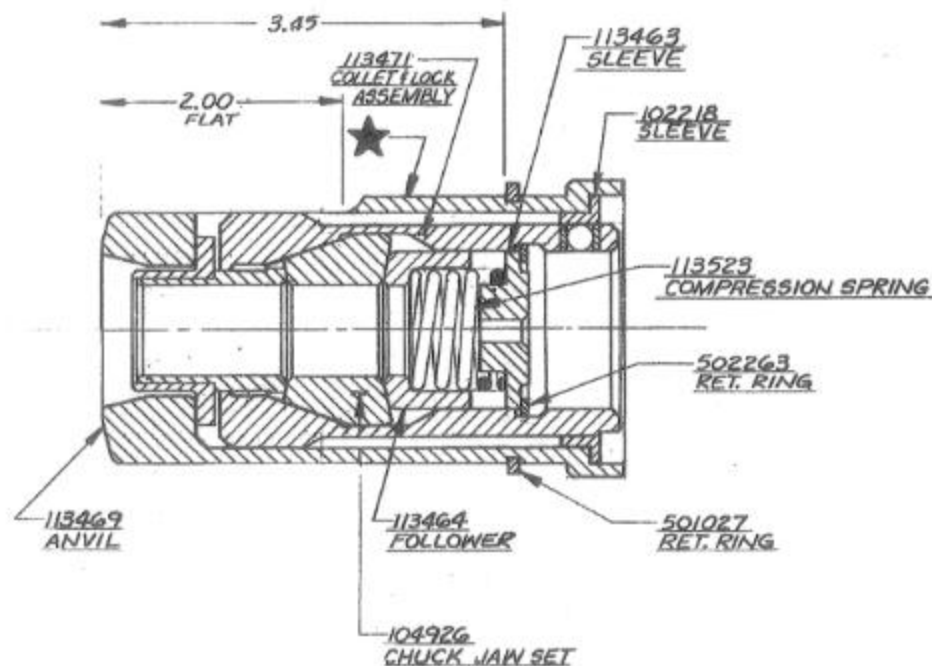
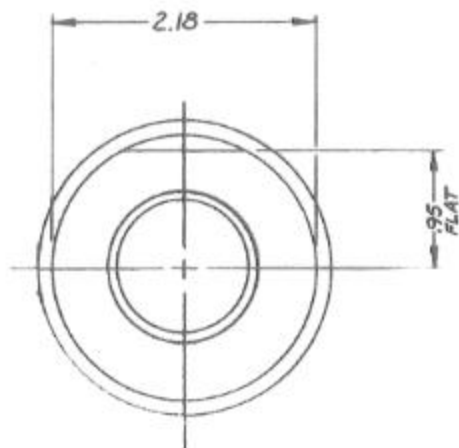


This drawing, the structural design disclosed therein, and the technical data and engineering service represented thereby are the exclusive property of the Huck Manufacturing Company. It is to be returned to Huck upon written request and is not to be reproduced in whole or in part or disclosed to any one else without the express written consent of Huck.

SYM	CHANGE	DATE
A	RELEASE	12-1-60
B	REVISED PICTURE - 113471	8-27-60
C	OBSOLETE	
D	REINSTATED 123542 WAS	10/5/12

109309



NOTES:

- RELEASE & EJECTOR KIT-105966 CONSISTS OF:
109308 - RELEASE & 123542 EJECTOR
(NOT AVAILABLE SEPARATELY)
- COLLET & LOCK ASSEMBLY 113471
CONSISTS OF:
113472 - COLLET (NOT AVAILABLE SEPARATELY)
101284 - COLLET LOCK ASSEMBLY
123542 - COLLAR EJECTOR
109308 - CHUCK JAW RELEASE

MATERIAL		TOLERANCES UNLESS OTHERWISE SPECIFIED	mm	INCH	HUCK MANUFACTURING COMPANY 85 GRAND STREET KINGSTON, NEW YORK 12401 U.S.A.			
SPEC NO.		LINEAR ±			NOSE ASSEMBLY (C50L-24)			
HARDNESS		RADI						
SPEC NO.		BREAK EDGES						
SURF. TREAT.		ANGLES ±						
SPEC NO.		SURFACE FINISH NOT TO EXCEED	mm	RHR	DETAILER	HINES	10-1-80	CHECK
		SURFACES TO BE CONC, PAR., FLAT, SQ			SCALE	NONE		
		AND TRUE WITHIN	T.I.R.	INCH	FINAL ASSY			
IDENT PER HUCK SPEC 42-311 ★ETCH					99-1207			