1. RELEASE 1 EJECTOR KIT 109366 CONSISTS OF:
   - 109308 - RELEASE 1 EJECTOR
   (NOT AVAILABLE SEPARATELY)

2. COLLET LOCK ASSEMBLY 113471
   CONSISTS OF:
   - 113872 - COLLET (NOT AVAILABLE SEPARATELY)
   - 101284 - COLLET LOCK ASSEMBLY
   - 123584 - COLLAR EJECTOR
   - 109308 - CHUCK JAW RELEASE

SPEC. NO.          TOLERANCES UNLESS OTHERWISE SPECIFIED
MATERIAL          m m
HARDNESS          LINEAR ± 0.0005
SPEC. NO.          RADIUS ± 0.0005
GLUE TREAT        BREAK EDGES
SPEC. NO.          ANGLES ± 0.005
IDENT PER HUCK SPEC-43311  ETCH

NOSE ASSEMBLY
(C50L - 24)

HUCK MANUFACTURING COMPANY
53 OLD STREIT
KINGSTON, NY 12401

DETAILER:  PH. 1-570-785-99-1207
CHECK:  10-24-68
SCALE:  1/54" ON 1/54" INCH
FINISH ABST.  B

NOTES: