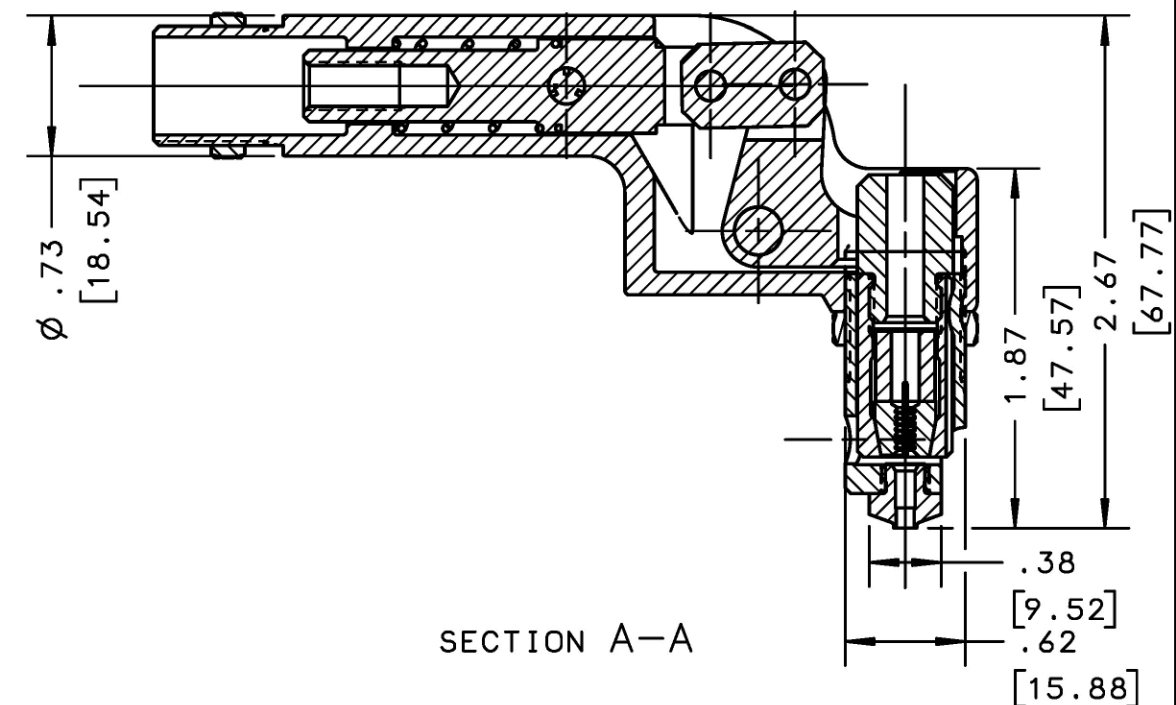
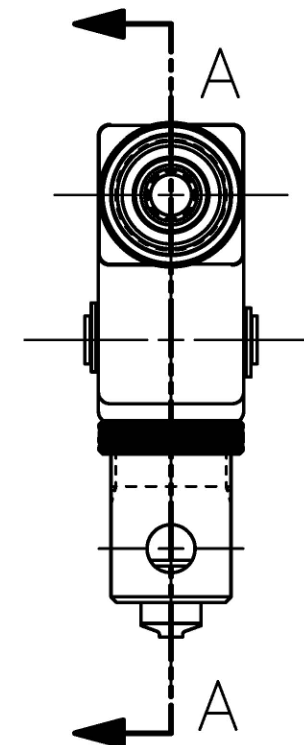
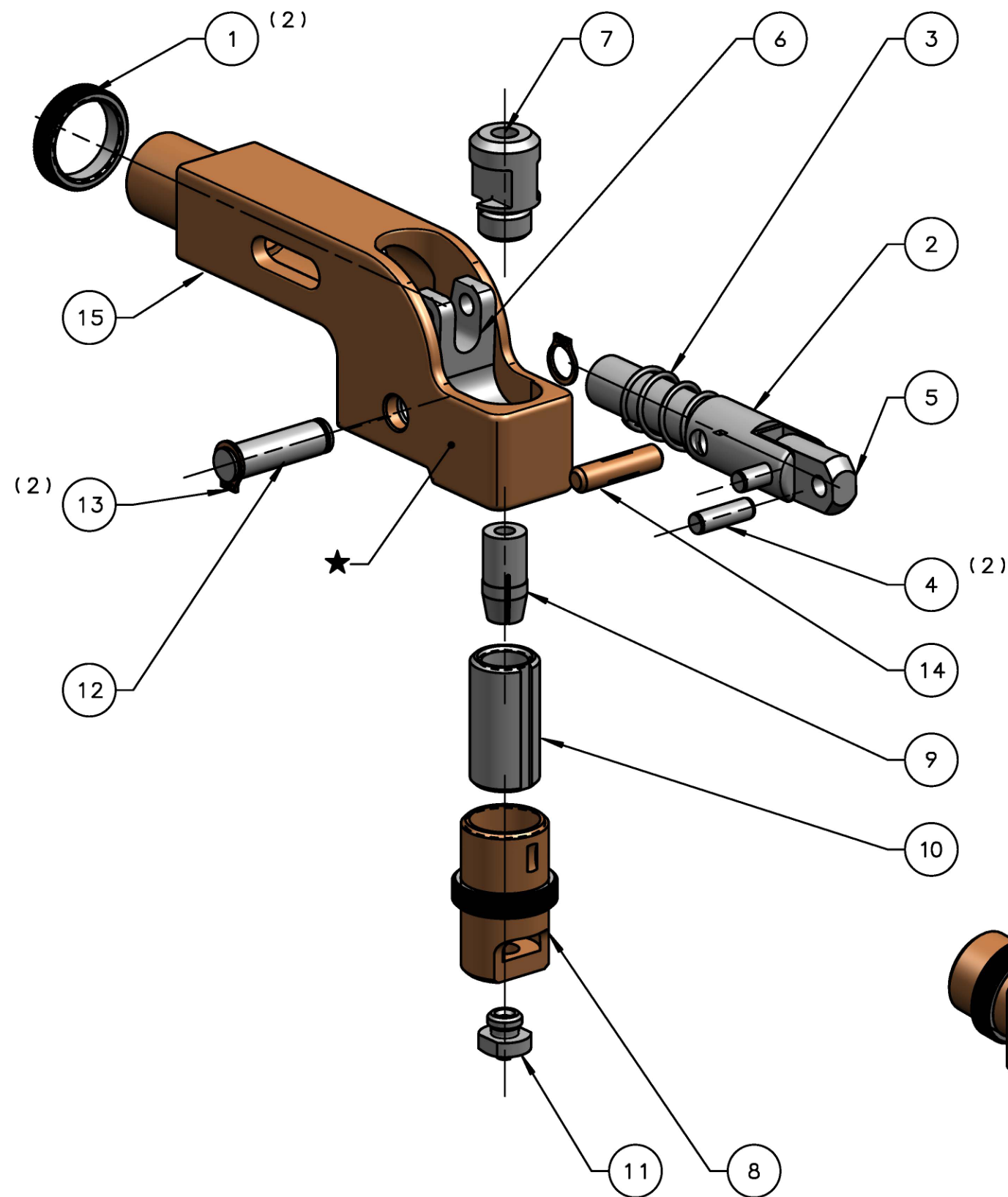


REV	DESCRIPTION	DET	DATE
L	507625 WAS 112861		04/06/01
M	PICTORIALLY UPDATED		11/26/01
N	CHANGED NOTE 3. (SEE E.N. CARD) UPDATED DRAWING PICTORIALY		06/06/05
P	REMOVED NOTE 2 & 590273 STICKER		10/21/11
R	ADDED O/A DIMENSIONS		03/02/12
S	REDRAWN IN NX	DFL	09/24/18



SECTION A-A

112845	1	HOUSING, MACHINED	15
505102	1	PIN-SHEAR PROOF TYPE E	14
500987	2	RET. RING-EXT N5100-25	13
112865	1	PIN, PIVOT	12
123785	1	ANVIL, DRIVING, -04 UNI	11
112850	1	COLLET	10
122915	1	JAW, CHUCK UNIT, -04 MLS	9
126429	1	HOLDER, ANVIL	8
112851	1	SPINDLE, RETAINING	7
112854	1	ARM, ROCKER	6
112857	1	DRAW LINK	5
112856	2	PIN, LINKAGE	4
507625	1	SPRING, COMP 0.480 X 0.875	3
112860	1	DRAWBOLT	2
112841	2	LOCKNUT	1
PART NO.	QTY	DESCRIPTION	ITEM
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT		HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99		NOSE ASSEMBLY -04 RIGHT ANGLE OFFSET	
SCH B#: 8467.99.0190		FINAL ASSY: -	
HTS: 8467.99.0190		ENG: CHR	DATE: 06/06/05
		CK:	SCALE: 1:1
		B	99-1100

- NOTES:
- SHIP P/N 590152 CAUTION TAG WITH NOSE ASSEMBLY.
 -
 - TO USE WITH 230 TOOL, USE ADAPTER ASSEMBLY P/N 123437. (STROKE LIMITED TO .437)
TO USE WITH 202 AND 2012 TOOLS, USE ADAPTER ASSEMBLY 123437-1.
TO USE WITH 2014 TOOL INSTALL STROKELIMITER 126663 IN TOOL. (STROKE LIMITED TO .437)