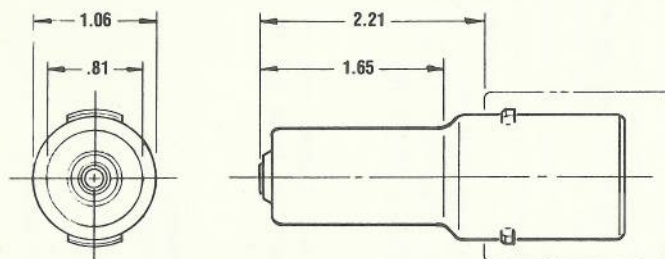
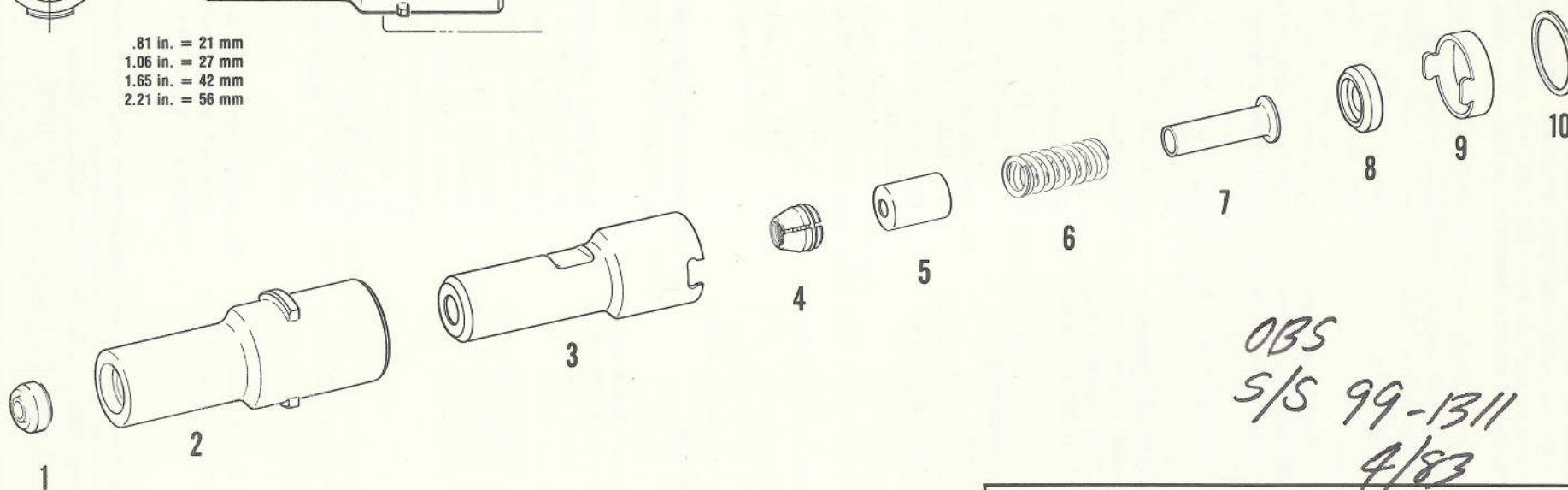


HUCK

NOSE ASSEMBLY DATA SHEET



.81 in. = 21 mm
1.06 in. = 27 mm
1.65 in. = 42 mm
2.21 in. = 56 mm



OBS
S/S 99-1311
4/83

REPLACEMENT PARTS

REF.	PART NO.	REQ.	DESCRIPTION
1	111682	1	Anvil - Driving
2	111693	1	Holder - Anvil (includes ref. no. 1)
3	102213	1	Collet
4	108474	1	Jaw Set -3 pcs. marked A G & O-ring 500777
5	109744	1	Follower
6	110889	1	Spring
7	84410	1	Sleeve
8	89177	1	Spacer
9	89795	1	Lock Collar
10	89298	1	Shim

99-1066

NOSE ASSEMBLY

HUCK MANUFACTURING COMPANY

P. O. BOX 26-A
DETROIT, MICHIGAN 48232

TYPE: Single Action

FASTENER: UNIMATIC™ NAS1919S08 & NAS1921S08

INSTALLATION TOOL: Model 353

ISSUED: 10-77

REVISED:

See other side of this sheet for notes, assembly instructions and how to attach nose assembly to installation tool.

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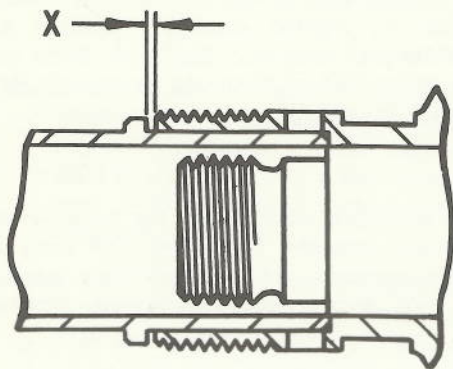


Figure 1

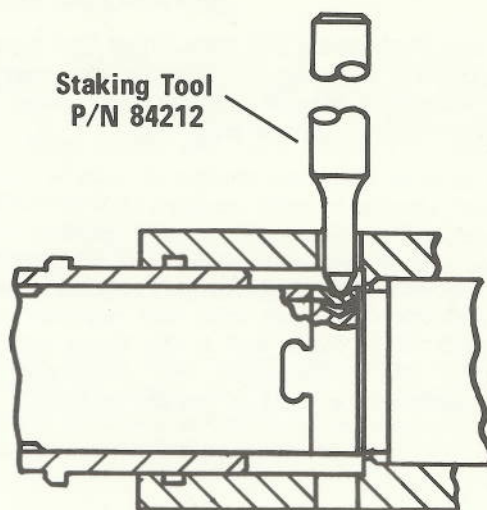


Figure 2

CAUTION: Do not cycle 353 Tool without Nose Assembly or Stop Nut (Stop Nut, P/N 84213, is shipped with each 353 H.I.T.)

CAUTION: HUCK INSTALLATION TOOLS
MUST NOT BE CYCLED TO RETRACT SPINDLE
WHEN ATTACHING ANVIL.