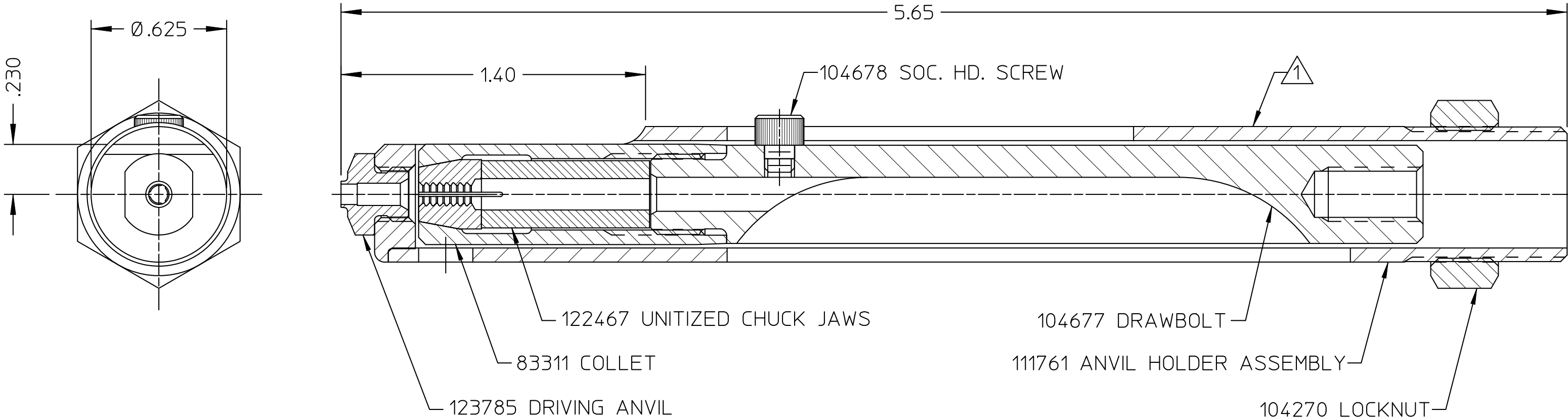


REV	DESCRIPTION	DATE
F	P/N 122467 WAS 83325; REMOVED P/N's 104675, 104676, 500774, AND 104269	02-05-92
G	DRIVING ANVIL P/N 123785 WAS 111455 (NOTE 2); UPDATED ASSOCIATED DIM'S; UPDATED BORDER; ETCH WAS STAMP (NOTE 1)	01-17-94
H	DRIVING ANVIL PICTORIALY UPDATED	05-01-95
J	PICTORIALY UPDATED CHUCK JAWS.	11/26/01

NOTES:

1 ETCH IN 3/32" HIGH CHARACTERS: HUCK UNIMATIC -04
MODEL NO. 99-1061

2 ANVIL HOLDER ASSEMBLY P/N 111761 AND DRIVING ANVIL
P/N 123785 NOT AVAILABLE SEPARATELY.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-							
HEAT TREAT:	-	SPEC: -	.XX, .XXX	±	NOSE ASSEMBLY -04 SMLS			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII					
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES		DET: T.L.	CK:	DATE: 01-30-92	SCALE: 2/1
IDENTIFICATION PER SPEC 42-311: ★ NOTE 1			ANGLES	±	FOC.	B 99-1061		
SURFACES TO BE ☉, //, ⊕, ⊥, & ▱ WITHIN			T.I.R.	FINAL ASSY: -	FAC.			