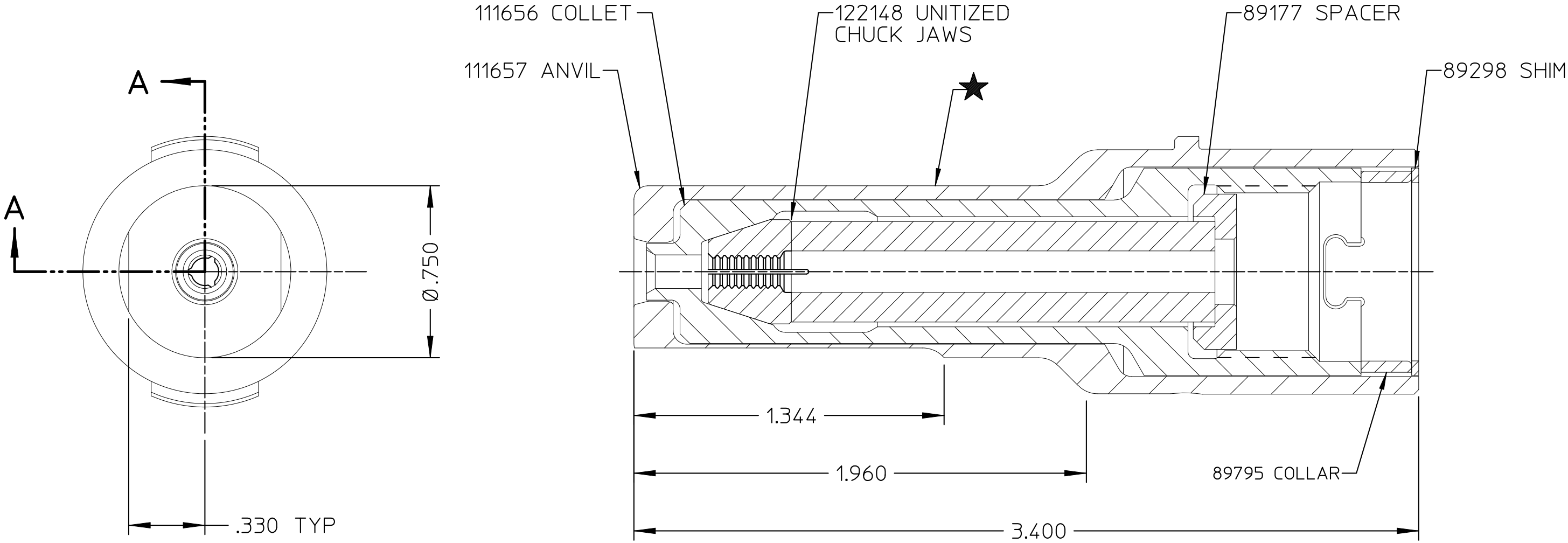


REV	DESCRIPTION	DATE
B	REDRAWN WITH NEW BORDER; REPLACED	
	JAWS, FOLLOWER, SPRING, SPACER, &	
	O-RINGS WITH UNITIZED JAWS; UPDATED	
	COLLET; ADDED NOTES; REM'VD SLEEVE	

NOTES:

1 SHIP WITH PINTAIL TUBE P/N 114431.



SECTION A-A

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK MANUFACTURING COMPANY I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-							
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	-	NOSE ASSEMBLY -06 BOM			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	-				
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES	-	DET:SMR	CK:	DATE: 8-13-91	SCALE: 2/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	-	FOC.	B	99-1053	
SURFACES TO BE ©, //, Φ, ⊥, & ▤ WITHIN -			T.I.R.	FINAL ASSY: 353	FAC.			