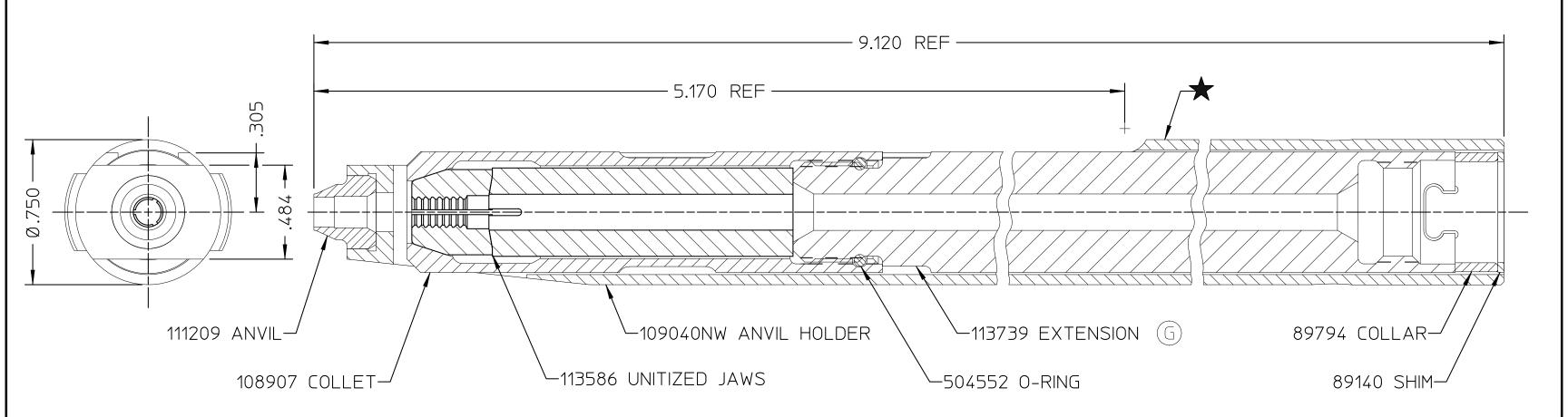
REV	DESCRIPTION	DATE
G	EXTENSION P/N 113739 WAS 113729	03/06/96

NOTES:

- 1 ANVIL HOLDER P/N 109040NW IS NOT AVAILABLE SEPARATELY. FOR SERVICE, ORDER ANVIL HOLDER GROUP P/N 111210NW.
- 2 SHIP CAUTION TAG P/N 590152 WITH NOSE ASSEMBLY.



THIS ARTICLE IS ALTERED TO CUSTOMER SPECIFICATIONS WHICH EXCEED MANUFACTURER'S RECOMMENDED STANDARD PRACTICE, RESULTING IN POSSIBLE REDUCED TOOL LIFE, AND THERE ARE NO WARRANTIES OF MERCHANTABILITY OR FITNESS WHICH EXTEND BEYOND THE FOREGOING.

SPECIAL

FORM: KE104 REV C By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.									
MATERIAL:	- SPEC:		TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401				
HARDNESS:	(RAW OR STOCKED STATE)								
HEAT TREAT TO:	-		SPEC:	.XX, .XXX ±		NOSE ASSEMBLY			
SURFACE TREAT:	-		SPEC:	INT. COR. RADII	_	SB6 FOR 352			
SURFACE FINISH N	10T TO EXCEED:	Ra		BREAK EDGES	_	DET: SMR	CK:	DATE: 03/06/96	SCALE: 2/1
IDENTIFICATION PE	R SPEC 42-311: ★	ETCH		ANGLES ±	_	FOC.	D	99-10	16NIM
SURFACES TO BE ◎,//,+, L, & □ WITHIN T.I.R.			FINAL ASSY:		FAC.		77-1U	4011W	