NOTES:

1. ANVIL ASSEMBLY P/N 111310 CONSISTS OF:
   - DRIVING ANVIL P/N 123790
   - ANVIL HOLDER P/N 111530
   (NOT AVAILABLE SEPARATELY).

2. ETCH: HUCK UNIMATIC -06
   MODEL NO. 99-1035
   CHARACTER SIZE TO EQUAL 1/8".

3. AFFIX WARNING STICKER P/N 590273 TO
   ANVIL HOLDER IN LOCATION SHOWN.

DIAGRAM:

- Ø 0.720
- Ø 0.590
- 2.40
- 1.80
- 2.75

- 83298 COLLET
- 126688 UNITIZED CHUCK JAWS
- 111310 ANVIL ASSEMBLY

MATERIAL:

HARDNESS:

HEAT TREAT:

SURFACE TREAT:

SURFACE FINISH NOT TO EXCEED:

IDENTIFICATION PER SPEC 42-311:

ANGLES:

SURFACES TO BE

FINAL ASSY: FOR 350 HJT.