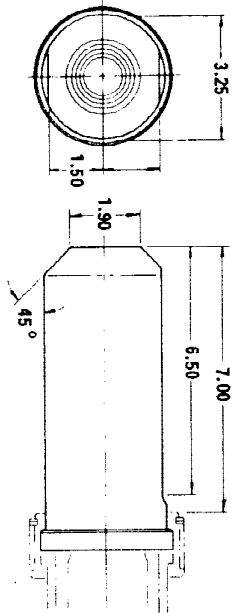
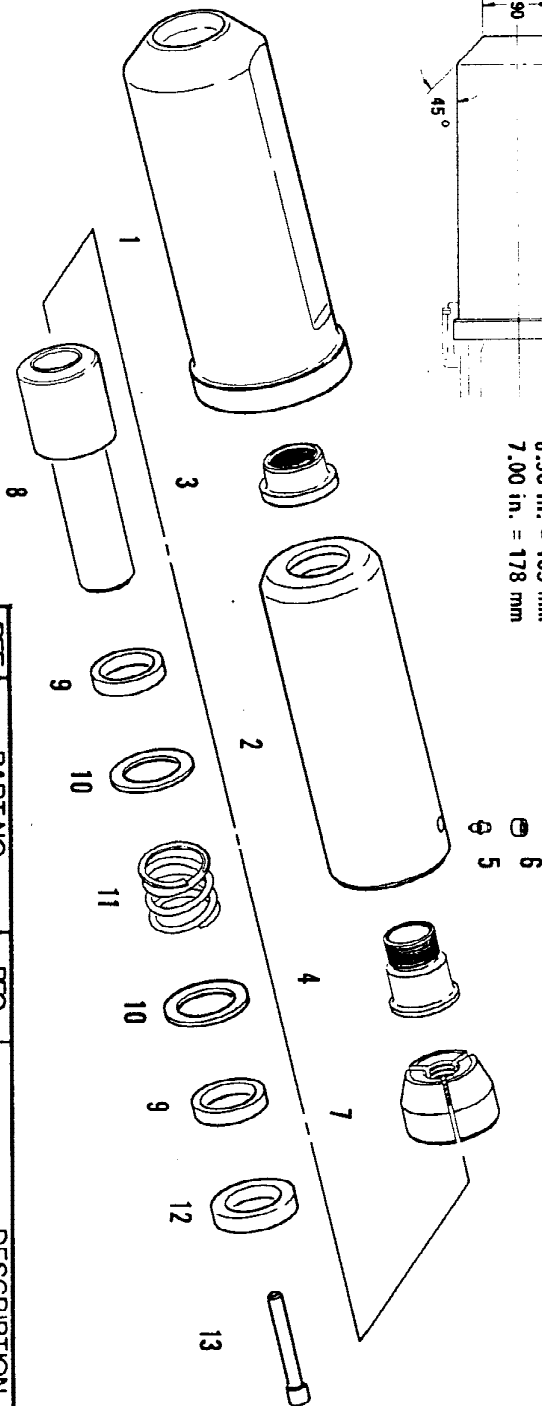


DATA SHEET



1.50 in. = 38 mm
1.90 in. = 48 mm
3.25 in. = 83 mm
6.50 in. = 165 mm
7.00 in. = 178 mm



REF	PART NO.	REQ	DESCRIPTION
1	109950	1	Anvil - Swaging
2	119530	1	Collet (inc.3, 4, 5 & 6)
3	----	1	Ejector (see below)
4	----	1	Release (see below)
5	102858	1	Pin - Collet Lock
6	102879	1	Retainer
7	104928	1	Jaw Set
8	112222	1	Follower
9	110830	2	Bumper
10	109955	2	Spacer
11	110460	1	Spring
12	109957	1	Spacer
13	120886-2	1	Ejector - Pintail
	105968	1	Release & Ejector Kit (inc. 3 & 4)

SEE OTHER SIDE FOR NOTES AND ASSEMBLY INSTRUCTIONS

Huck International Inc. I.S.D. Commercial Products 1 Corporate Drive - Kingston, NY 12401	
TYPE: Self-releasing FOR: HUCKBOLT C50L-32 TOOL: 507	
OTHER	PRODUCT REVISION: 12-89 REVISED: 9/19/01

99-1002UK

NOSE ASSEMBLY