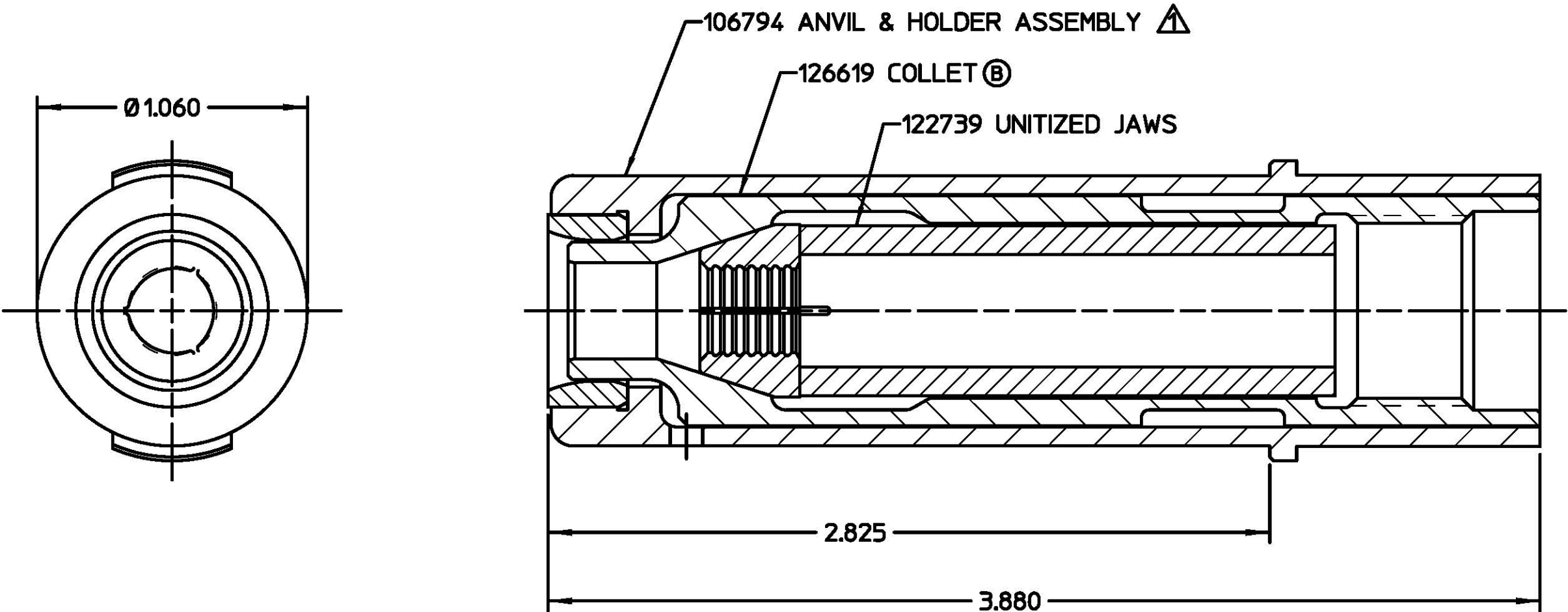


REV	DESCRIPTION	DATE
B	126619 WAS 8421L REMOVED 89795 LOCK COLLAR. REMOVED 89298 SHIM.	07/13/01

NOTES:

⚠ 106794 ANVIL & HOLDER ASSEMBLY CONSISTS OF:
ANVIL INSERT P/N 124088 AND
ANVIL HOLDER 82933.

2 USE ON TOOLS 245, 246, 255, 256, 353 & 2580



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., L.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-							
HEAT TREAT:	-	SPEC: -	XX, XXX ±		NOSE ASSEMBLY -12 C6L			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII					
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES		DET: T.L.	CK:	DATE: 01-04-95	SCALE: 2/1
IDENTIFICATION PER SPEC 42-311: ★ ETCH			ANGLES ±		FOC.	B 99-100-D2		
SURFACES TO BE ○, //, ⊕, ⊥, & ▽ WITHIN			T.I.R.	FINAL ASSY: -	FAC.			