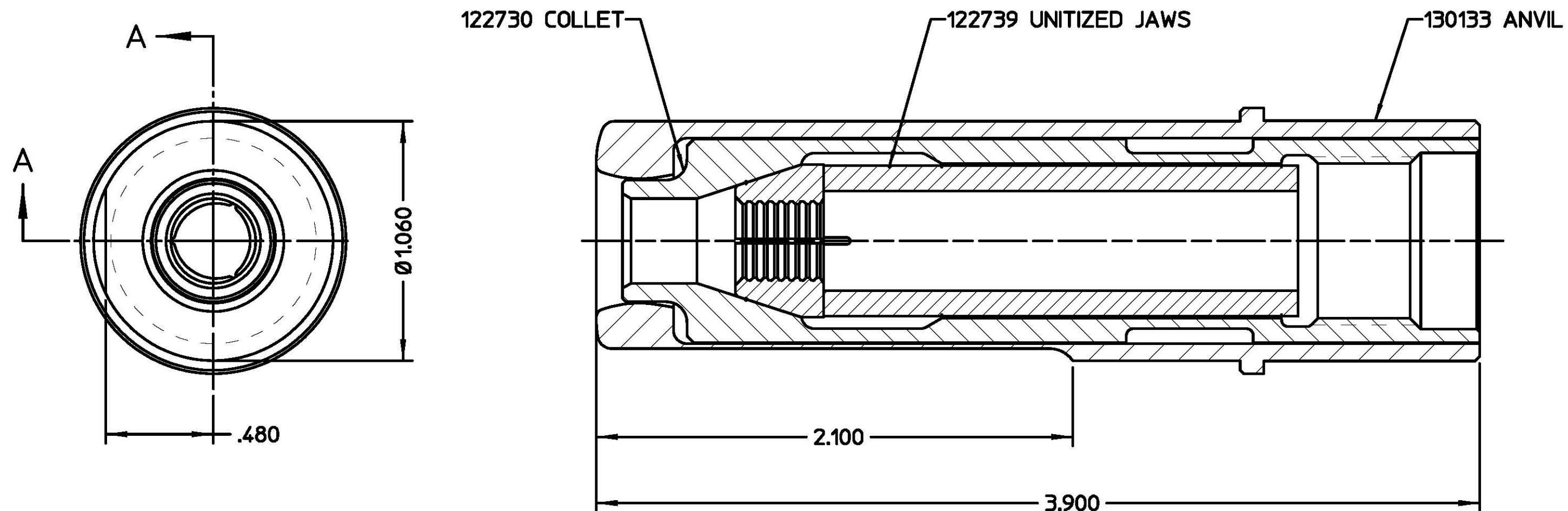


REV	DESCRIPTION	DATE
C	130133 ANVL WAS 103028 ANVL	05/22/12



FORM KE104 REV D		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.							
ITAR:		ECCN: EAR99		SCH B#: 8467.99.0190		HTS: 8467.99.0190			
MATERIAL:	-	SPEC:		TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-	(RAW OR STOCKED STATE)							
HEAT TREAT TO:	-	SPEC:		XX, .XXX ±	.01, .005	NOSE ASSEMBLY -12 C6L NON SELF RELEASING			
SURFACE TREAT:	-	SPEC:		INT. COR. RADII	.005-.015				
SURFACE FINISH NOT TO EXCEED: 125 Ra				BREAK EDGES	.005-.015	DET: CHR	CK:	DATE: 05/22/12	SCALE: 1:1
IDENTIFICATION PER SPEC 42-31: ★ PERMANENT				ANGLES ±	3°	B	99-100-245		
SURFACES TO BE ○, //, ◇, ⊥, & ▢ WITHIN .005 T.I.R.				FINAL ASSY:					

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KINGSTON, NEW YORK 12401

NOSE ASSEMBLY -12 C6L
NON SELF RELEASING

DET: CHR CK: DATE: 05/22/12 SCALE: 1:1