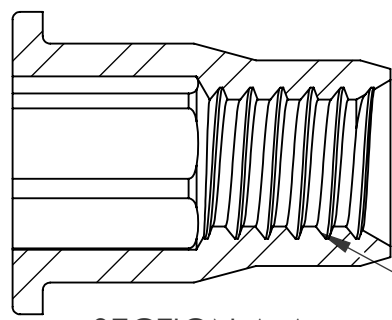
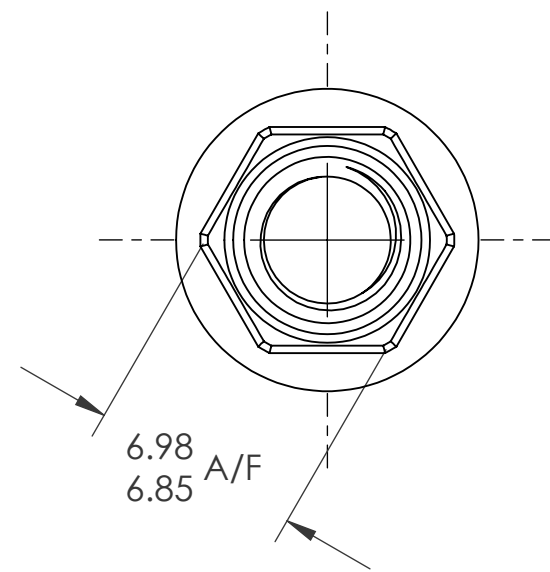
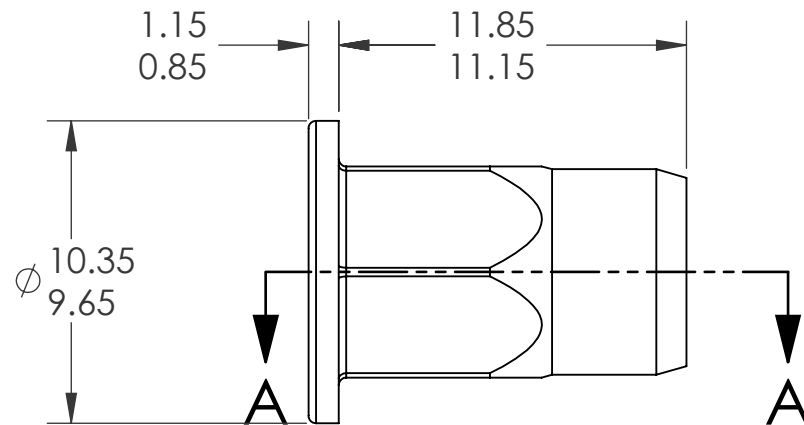
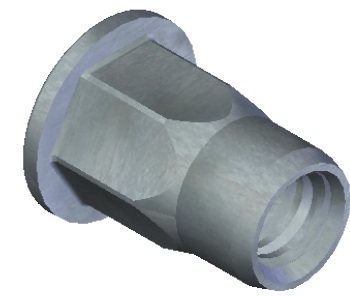




SECTION A-A

M5X0.8 6H  
PER ASME B1.13M  
MINOR DIA.: 4.13 - 4.33



NOTE:

1. GRIP RANGE: 0.5 - 3.0
2. HOLE SIZE: 7.0 +0.1/0.0 A/F AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: N/A
4. INSTALLED THREAD DEPTH:
5. LUBRICATION: NONE
6. INSTALLATION TOOL: SPIN PULL

**PROPRIETARY AND CONFIDENTIAL**  
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|             |         |                                                                                                                                  |                                                                                                    |      |                  |                                                                                       |
|-------------|---------|----------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|------|------------------|---------------------------------------------------------------------------------------|
|             |         | UNLESS OTHERWISE SPECIFIED:                                                                                                      |                                                                                                    | NAME | DATE             |  |
|             |         | DIMENSIONS ARE IN MILLIMETERS<br>TOLERANCES:<br>ANGULAR: MACH ± 1 BEND ± 1<br>ONE PLACE DECIMAL ±0.10<br>TWO PLACE DECIMAL ±0.05 | DRAWN                                                                                              | JVK  | 3/20/08          |                                                                                       |
|             |         | INTERPRET GEOMETRIC<br>TOLERANCING PER:<br>ASME Y14.5M-1994                                                                      | CHECKED                                                                                            |      |                  |                                                                                       |
|             |         | MATERIAL                                                                                                                         | ENG APPR.                                                                                          | JVK  | 3/20/08          |                                                                                       |
|             |         | 316 STAINLESS                                                                                                                    | MFG APPR.                                                                                          | TB   | 8/11/08          |                                                                                       |
|             |         | FINISH                                                                                                                           | Q.A.                                                                                               |      |                  | TITLE:<br><br>FLAT HEAD SEMI HEX SHANK                                                |
|             |         | PASSIVATE                                                                                                                        | COMMENTS:<br>E-mail: info@sherex.com<br>www.sherex.com<br>Phone: 866-474-3739<br>Fax: 716-875-0358 |      |                  |                                                                                       |
| NEXT ASSY   | USED ON |                                                                                                                                  |                                                                                                    |      |                  |                                                                                       |
| APPLICATION |         | DO NOT SCALE DRAWING                                                                                                             | SIZE DWG. NO.<br><b>A</b> TU-316M5HUPO30                                                           |      |                  | REV<br>A                                                                              |
|             |         |                                                                                                                                  | SCALE: 2:1                                                                                         |      | WEIGHT: .0018 kg | SHEET 1 OF 1                                                                          |