

Blind Rivets and Riveting Tools



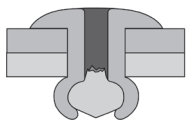
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Head Styles

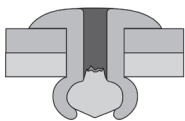
Dome Head

The Dome Head blind rivet is the most widely available and commonly used head style. The dome head flange offers good bearing surface and is suitable for many applications.



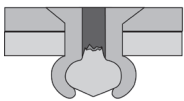
Large Flange

The Large Flange blind rivet offers a larger bearing surface than the Dome Head and is suited for joining thin, compressible or brittle materials to structural members, i.e. wood/steel, plastic/steel.



Countersunk Head

The Countersunk Head blind rivet is used in applications requiring a flush surface.



Material Compatibility

The blind rivet selected should be compatible with the materials being joined. Dissimilar materials can cause failure due to galvanic corrosion.

SFS intec advises the use of corrosion resistant rivets made of aluminum or stainless steel. Steel rivets are available for interior applications or where conditions will not cause corrosion. Contact SFS intec if assistance is required.

Strength Requirements

The joint strength required will determine the diameter and spacing of the blind rivets.

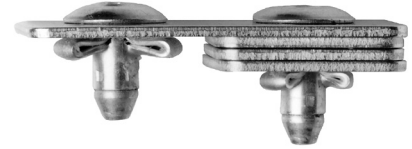
Material Thickness

Each blind rivet is engineered for a specific range of material thickness for which it will be effective. This range of material or work thickness is the blind rivet’s “grip range”.

Hole Size

Proper hole size is important to ensure the integrity of the fastened joint. The recommended hole size and tolerances are shown in the technical data charts.

BULB-TITE® Rivets



BULB-TITE® rivets were first developed to solve application requirements in the Pre-Engineered Metal Building industry. Since that time, the BULB-TITE product line has been expanded to meet application requirements in a wide range of industries. The BULB-TITE rivet body folds into three separate legs forming a large blind-side head. This large bearing head evenly distributes the BULB-TITE's clamp force in soft, thin or brittle materials while providing high pull-through resistance. The wide grip range enables a single rivet to work in a greater variation of thicknesses. Special installation tool nosepieces are required for proper installation performance. See chart on page 12.

RV6603 & RV6604 – Dome Head (Protruding Crown)	RV6605 – Large Flange Head (Protruding Crown)
RV6606 – Dome Head (Recessed Crown)	RV6601 – Countersunk Head (82°)
A - Head Diameter B - Body Height D - Body Diameter F - Blind Side Protrusion L - Rivet Body Length	

Aluminum Rivet/Aluminum Mandrel

Head Style	Rivet Dia Nom.	SFS intec Code	SFS intec Material No.	Grip Range (Inches)	Hole size (Inches) Drill No.	Dimensions (Inches)					Type. Strength (lbs.)	
						D Max.	B Max.	A	L Max:	F Ref.	Shear	Tensile
Large Flange Prot. Crown	9/32"	RV6605-9-6	1194724	.042-.375	.308-.327 5/16	.304	.210	.720-.765	1.110	1.325	1500	1100
		RV6605-9-6W	1194725	.042-.375					1.110	1.325		
		RV6605-9-10	1194726	.250-.625					1.360	1.575		
		RV6605-9-10W	1194727	.250-.625					1.360	1.575		
		RV6605-9-12	1194728	.375-.750					1.485	1.700		
		RV6605-9-12W	1194730	.375-.750					1.485	1.700		

RV66 0 4 - 6 - 8 W

BULB-TITE _____
Rivet Material _____
0 - Aluminum _____

Washer for Weather Resistance
Maximum Grip (in 1/16")
Nominal Diameter (in 1/32")
Head Style
1 - Countersunk
3 & 4 - Dome (Protruding Crown)
5 - Large Flange
6 - Low Profile (Recessed Crown)

BULB-TITE® Rivets *(continued)*

Aluminum Rivet/Aluminum Mandrel

Head Style	Rivet Dia Nom.	SFS intec Code	SFS intec Material No.	Grip Range (Inches)	Hole size (Inches) Drill No.	Dimensions (Inches)					Type Strength (lbs.)	
						D Max.	B Max.	A	L Max:	F Ref.	Shear	Tensile
Dome Head Protruding Crown	5/32"	RV6604-5-4	1194602	.067-.250	.162-.167 #20	.161	.100	.335-.350	.805	.925	350	225
		RV6604-5-4W	1194603	.067-.250					.805	.925		
		RV6604-5-8	1194604	.250-.500					.992	1.112		
		RV6604-5-8W	1194605	.250-.500					.992	1.112		
	3/16"	RV6604-6-3	1194606	.050-.187	.209-.221 #4	.205	.125	.430-.455	.707	.844	675	450
		RV6604-6-3W	1194607	.050-.187					.707	.844		
		RV6604-6-4	1194608	.062-.250					.770	.907		
		RV6604-6-4W	1194609	.062-.250					.770	.907		
		RV6604-6-6	1194620	.187-.375					.895	1.032		
		RV6604-6-6W	1194621	.187-.375					.895	1.032		
		RV6604-6-8	1194622	.312-.500					1.020	1.157		
		RV6604-6-8W	1194623	.312-.500					1.020	1.157		
		RV6604-6-10	1194624	.437-.625					1.145	1.282		
		RV6604-6-10W	1194625	.437-.625					1.145	1.282		
		RV6604-6-12	1194626	.563-.750					1.270	1.407		
		RV6604-6-12W	1194627	.563-.750					1.270	1.407		
		RV6604-6-14	1242652	.687-.875					1.375	1.532		
		RV6604-6-14W	1242653	.687-.875					1.375	1.532		
		RV6604-6-16	1242654	.812-1.000					1.500	1.657		
		RV6604-6-16W	1242655	.812-1.000					1.500	1.657		
		RV6604-6-18	1242656	.937-1.125					1.625	1.782		
		RV6604-18W	1242657	.937-1.125					1.625	1.782		
	1/4"	RV6604-8-4	1194628	.062-.250	.250-.263 1/4	.246	.150	.555-.565	.815	1.005	950	575
		RV6604-8-4W	1194629	.062-.250					.815	1.005		
		RV6604-8-6	1194630	.125-.375					.940	1.130		
		RV6604-8-6W	1194631	.125-.375					.940	1.130		
		RV6604-8-8	1194632	.250-.500					1.065	1.255		
		RV6604-8-8W	1194633	.250-.500					1.065	1.255		
		RV6604-8-10	1194634	.375-.625					1.190	1.360		
		RV6604-8-10W	1194635	.375-.625					1.190	1.360		
	9/32"	RV6603-9-6	1194718	.032-.375	.304-.3125 5/16	.304	.190	.610-.620	1.110	1.325	1500	1100
		RV6603-9-6W	1194719	.032-.375					1.110	1.325		
		RV6603-9-10	1194720	.250-.625					1.360	1.575		
		RV6603-9-10W	1194721	.250-.625					1.360	1.575		
		RV6603-9-12	1194722	.375-.750					1.485	1.700		
		RV6603-9-12W	1194723	.375-.750					1.485	1.700		

RV66 0 4 - 6 - 8 W

BULB-TITE _____
 Rivet Material _____
 0 - Aluminum

_____ Washer for Weather Resistance
 _____ Maximum Grip (in 1/16")
 _____ Nominal Diameter (in 1/32")
 _____ Head Style
 1 - Countersunk
 3 & 4 - Dome (Protruding Crown)
 5 - Large Flange
 6 - Low Profile (Recessed Crown)

BULB-TITE® Rivets *(continued)*

Aluminum Rivet/Aluminum Mandrel

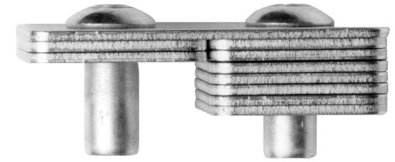
Head Style	Rivet Dia Nom.	SFS intec Code	SFS intec Material No.	Grip Range (Inches)	Hole size (Inches) Drill No.	Dimensions (Inches)					Type. Strength (lbs.)	
						D Max.	B Max.	A	L Max.	F Ref.	Shear	Tensile
Dome Head Recessed Crown	3/16"	RV6606-6-3	1242668	.050-.187	.209-.221 #4	.205	.099	.446-.492	.707	.844	675	450
		RV6606-6-3W	1242669	.050-.187					.707	.844		
		RV6606-6-4	1242670	.062-.250					.770	.907		
		RV6606-6-4W	1242680	.062-.250					.770	.907		
		RV6606-6-6	1242692	.187-.375					.895	1.032		
		RV6606-6-6W	1242693	.187-.375					.895	1.032		
		RV6606-6-8	1242694	.312-.500					1.020	1.157		
		RV6606-6-8W	1242695	.312-.500					1.020	1.157		
		RV6606-6-10	1242697	.437-.625					1.145	1.282		
		RV6606-6-10W	1242698	.437-.625					1.145	1.282		
		RV6606-6-12	1242733	.563-.750					1.270	1.407		
		RV6606-6-12W	1242735	.563-.750					1.270	1.407		
		RV6606-6-14	1242767	.687-.875					1.375	1.532		
		RV6606-6-14W	1242768	.687-.875					1.375	1.532		
		RV6606-6-16	1242770	.812-1.000					1.500	1.657		
		RV6606-6-16W	1242771	.812-1.000					1.500	1.657		
		RV6606-6-18	1242773	.937-1.125					1.625	1.782		
		RV6606-6-18W	1242774	.937-1.125					1.625	1.782		
	1/4"	RV6606-8-4	1242781	.040-.250	.250-.263 1/4	.246	.116	.535-.550	.815	1.005	950	575
		RV6606-8-4W	1242792	.040-.250					.815	1.005		
		RV6606-8-6	1242795	.125-.375					.940	1.130		
		RV6606-8-6W	1242796	.125-.375					.940	1.130		
		RV6606-8-8	1242839	.250-.500					1.065	1.255		
		RV6606-8-8W	1242841	.250-.500					1.065	1.255		
		RV6606-8-10	1242868	.375-.625					1.190	1.380		
		RV6606-8-10W	1242870	.375-.625					1.190	1.380		

RV66 0 4 - 6 - 8 W

BULB-TITE _____
 Rivet Material _____
 0 - Aluminum

_____ Washer for Weather Resistance
 _____ Maximum Grip (in 1/16")
 _____ Nominal Diameter (in 1/32")
 _____ Head Style
 1 - Countersunk
 3 & 4 - Dome (Protruding Crown)
 5 - Large Flange
 6 - Low Profile (Recessed Crown)

MEGA GRIP® Rivets



The MEGA GRIP® is a high strength structural blind rivet offering several advantages over conventional blind rivets. MEGA GRIP's wide grip range enables a single MEGA GRIP to replace up to five different lengths of standard rivets. High shear strength is achieved by MEGA GRIP's flush break self plugging mandrel. MEGA GRIP rivets are hole-filling, resulting in tighter joints and improved sealing for weather resistance. MEGA GRIP rivets are installed via standard rivet tools and do not require special nose tips. Steel/Steel MEGA GRIP rivets available upon special request.

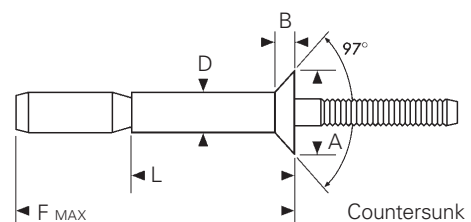
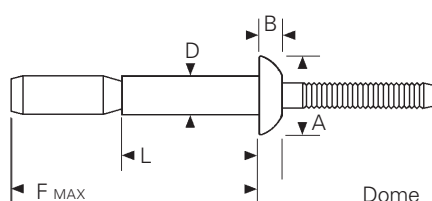
Aluminum Rivet/Aluminum Mandrel

Head Style	Rivet Dia Nom.	SFS intec Code	SFS intec Material No.	Grip Range (Inches)	Hole size (Inches) Drill No.	Dimensions (Inches)					Type. Strength (lbs.)		
						D	B Max.	A	L Max:	F Ref.	Shear	Tensile	Mandrel Pushout
Dome	3/16"	RV6900-6-4 RV6900-6-7XG	1194560 1194561	.062-.250 .062-.437	.194-.204 #8	.185-.188	.088	.353-.373	.405 .562	.755 1.035	750	540	75
	1/4"	RV6900-8-6 RV6900-8-10XG	1194562 1194567	.080-.375 .080-.625	.259-.272 G	.253-.257	.108	.480-.500	.560 .775	1.025 1.355	1300	875	150
Countersunk	3/16"	RV6100-6-5 RV6100-6-8	1242624 1216216	.125-.312 .275-.500	.194-.204 #8	.185-.188	.075 Ref	.321-.338	.477 .597	.922 1.042	750	540	75
	1/4"	RV6100-8-7 RV6100-8-10XG	1242625 1242626	.125-.437 .125-.625	.259-.272 G	.253-.257	.095 Ref	.424-.441	.633 .790	1.078 1.380	1300	875	150
Large Flange	3/16"	RV6500-6-4 RV6500-6-7XG	1242628 1242630	.062-.250 .062-.437	.194-.204 #8	.185-.188	.085	.490-.510	.405 .562	.755 1.035	750	540	75
	1/4"	RV6500-8-6 RV6500-8-10XG	1242631 1242642	.080-.375 .080-.625	.259-.272 G	.253-.257	.112	.749-.761	.564 .765	.953 1.145	1300	875	150

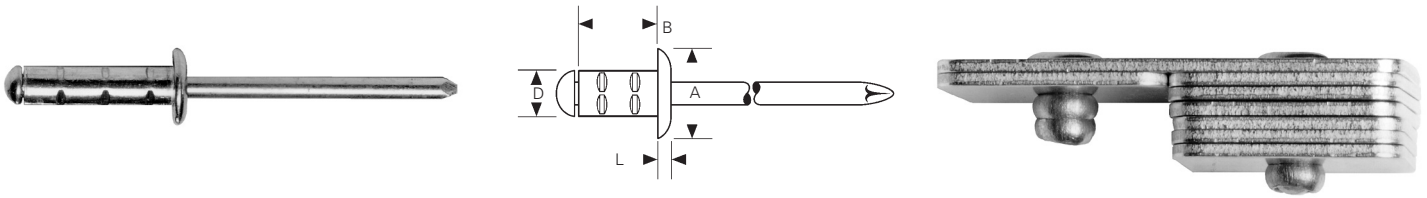
RV6 9 0 0 - 8 - 10 XG

Head Style: 1-Countersunk, 5-Large Flange, 9-Dome
 Rivet Material: 0-Aluminum
 Mandrel Material: 0-Aluminum
 Special Feature XG-Extended Grip
 Maximum Grip (in 1/16")
 Nominal Diameter (in 1/32")

Note: Above tensile and shear values are shown as a guide only and may vary depending upon applications.



PolyGrip® Multigrip Blind Rivets



PolyGrip rivets feature a wide grip range, enabling a single PolyGrip to replace up to three different lengths of standard blind rivets. PolyGrip rivets expand radially, filling the application hole, resulting in tighter joints and improved sealing. The PolyGrip's locked mandrel core creates a weather-resistant fastener. Improved material support is provided by the PolyGrip's larger blindside head formation. Large flange head style rivets are available upon request.

Stainless Rivet/Stainless Mandrel

Head Style	Rivet Dia Nom.	US Dim.	SFS intec Code	SFS intec Material No.	Grip Range (inches)	Hole size (inches) Drill No.	Dimensions (Inches)				Min. Strength (lbs.)	
							D	B Max.	A	L Max:	Shear	Tensile
Dome	1/8"	41-43	SSP-D-32085	1194553	.020-.192	.128-.133 #30	.122-.129	.051	.228-.256	.346	326	517
		42-44	SSP-D-32100	1194555	.059-.256					.406		
		43-45	SSP-D-32120	1194558	.118-.315					.465		
	5/32"	51-54	SSP-D-40110	1194559	.020-.256	.161-.166 #20	.151-.160	.051	.276-.315	.433	595	809
		53-55	SSP-D-40140	1194580	.139-.354					.551		
		55-57	SSP-D-40180	1194581	.276-.472					.709		
	3/16"	61-64	SSP-D-48110	1194582	.039-.236	.193-.199 #10	.183-.192	.052	.370-.374	.433	899	1124
		63-66	SSP-D-48160	1194583	.197-.394					.630		
		65-68	SSP-D-48180	1194584	.315-.472					.709		

Aluminum Rivet/Stainless Mandrel

Head Style	Rivet Dia Nom.	US Dim.	SFS intec Code	SFS intec Material No.	Grip Range (inches)	Hole size (inches) Drill No.	Dimensions (Inches)				Min. Strength (lbs.)	
							D	B Max.	A	L Max:	Shear	Tensile
Dome	1/8"	41-43	ASP-D-32085	1194585	.039-.197	.130-.136 #30	.122-.129	.043	.228-.256	.346	162	236
		42-44	ASP-D-32100	1194586	.059-.256					.406		
		43-45	ASP-D-32120	1194587	.118-.315					.465		
	5/32"	51-54	ASP-D-40110	1194589	.039-.256	.161-.166 #20	.151-.160	.051	.276-.315	.433	238	377
		53-56	ASP-D-40140	1194610	.138-.375					.551		
		55-58	ASP-D-40180	1194611	.276-.512					.709		
	3/16"	62-64	ASP-D-48110	1194612	.039-.256	.193-.199 #10	.183-.192	.063	.335-.374	.433	359	510
		63-67	ASP-D-48160	1194613	.177-.433					.630		
		66-68	ASP-D-48180	1194614	.256-.512					.709		
		69-612	ASP-D-48260	1194615	.433-.768					1.024		
		612-615	ASP-D-48310	1194616	.630-.945					1.220		

S S P-D-32 085			Material:		Type:	Head Style:
Rivet Material	_____	_____	A = Aluminum		P = Polygrip	D = Dome
Mandrel Material	_____	_____	S = Stainless			
Type	_____	_____	Rivet Length Under Flange (8.5mm)		Rivet Diameter (3.2mm)	
			Head Style			

American Standard Blind Rivet



American standard blind rivets are ideally suited for metal trim applications and other light gauge installations.

SFS intec provides a selection of 1/8" diameter rivets painted to match standard industry colors. Other sizes and colors available upon request.

Stainless Rivet/Stainless Mandrel

Head Style	Rivet Dia Nom.	US Dim.	SFS intec Code	SFS intec Material No.	Grip Range (inches)	Hole size (inches) Drill No.	Dimensions (Inches)				Min. Strength (lbs.)	
							D	B Max.	A	L Max:	Shear	Tensile
Dome	1/8"	43	STST43D	792377	.126-.187	.129-.133 #30	.122-.128	.040	.238-.262	.337	420	530
		44	STST44D	792374	.188-.250					.400		
		46	STST46D	792523	.251-.375					.525		

ST

ST 4

3

D

Rivet Material

Mandrel Material

Head Style, Dome

Maximum Grip (in 1/16")

Nominal Diameter (in 1/32")

Material:

Head Style:

A = Aluminum

D = Dome

ST = Stainless

STST43 Blind Rivets Standard Colors 45 Standard Colors

Color Code	Color Name	Material No. 250/bag	Color Code	Color Name	Material No. 250/bag	Color Code	Color Name	Material No. 250/bag
001	White	791963	302	Pearl Gray	1298410	629	Sierra Tan	792271
012	Blue	791968	324	Dark Bronze	1088439	660	Hemlock	792276
014	Bright White	791971	330	Warm White	1298411	691	Barn Red	1298437
020	Tan	791982	348	Bone White	792127	732	Denali Green	792315
023	Black	791986	393	Burgundy	792146	798	Hartford Green	792326
042	Burnished Slate	791995	415	Beige	792163	843	Regal Blue	792333
051	Charcoal Gray	792001	416	Slate Gray	792164	850	Ash Gray	792336
074	Colonial Red	792018	422	Taupe	1298416	890	Red	792350
091	Zinc Gray	792023	507	Matte Black	792195	928	Terra Cotta	792359
102	Crimson Red	792031	508	Patina Green	792197	1111	Mansard Brown	792048
109	Sand Beige	792037	537	Medium Bronze	792211	1116	Copper Penny*	508807
110	Brown	792043	538	Tahoe Blue	792213	1160	Champagne*	516537
228	Green	792081	548	Ivory	792224	1161	Silver*	516538
232	Evergreen	792088	553	Parchment	792228	1162	Zactique*	516539
248	Light Stone	792097	578	Old Town Gray	792244	1193	Terratone	1036701

* Metallic

Standard Blind Rivet



Aluminum Rivet/Aluminum Mandrel

Head Style	Rivet Dia Nom.	US Dim.	SFS intec Code	SFS intec Material No.	Grip Range (inches)	Hole size (inches) Drill No.	Dimensions (Inches)				Min. Strength (lbs.)	
							D	B Max.	A	L Max:	Shear	Tensile
Dome	1/8"	42	AA42D	791672	.063-.125	.129-.133 #30	.122-.128	.040	.238-.262	.275	120	150
		43	AA43D	791757	.126-.187					.337		
		44	AA44D	791865	.188-.250					.400		

A

A

4

3

D

Rivet Material

Mandrel Material

Head Style, Dome

Maximum Grip (in 1/16")

Nominal Diameter (in 1/32")

Material:

Head Style:

A = Aluminum

D = Dome

GESIPA® Installation Tools & Accessories

The AccuBird® and PowerBird® provide power and performance on par with the best air/hydraulic rivet tools, while offering the freedom of battery powered portability. Each tool comes in a rugged carrying case and includes a battery and battery charger. Built into each tool are the nose tips along with a tip removal wrench that enables quick changeover to setup the tool for 4 diameters of blind rivets.

AccuBird® PRO 18.0 VOLT CORDLESS RIVETING TOOL



WORK CAPACITY: See chart on page 12
WEIGHT: 4.4 lbs. (2.0 kg with battery)
WORKING STROKE: 1.0" (25 mm)
TRACTION POWER: 2,200 lbs. (10,000 N)
POWER PACK: 18.0 Volt, rechargeable Li-Ion / 2.1 Ah (#1457641)
BATTERY CHARGER: 110V/60Hz, 60 minute charge time (#1435447)
MATERIAL NUMBER: 1433447 (includes tool, battery, charger, nosepieces 17/24, 17/27, 17/29 and 17/32)

AccuBird® 14.4 VOLT CORDLESS RIVETING TOOL



WORK CAPACITY: See chart on page 12
WEIGHT: 4.8 lbs. (2.2 kg)
WORKING STROKE: .79" (20 mm)
TRACTION POWER: 1,900 lbs. (6,500 N)
POWER PACK: 14.4 Volt, rechargeable Li-Ion / 1.3 Ah (#1222873)
BATTERY CHARGER: 110V/60Hz, 60 minute charge time (#1195944)
MATERIAL NUMBER: 836102 (includes tool, battery, charger, nosepieces 17/24, 17/27, 17/29 and 17/32)

PowerBird® 14.4 VOLT CORDLESS RIVETING TOOL



WORK CAPACITY: See chart on page 12
WEIGHT: 4.8 lbs. (2.2 kg)
WORKING STROKE: .79" (20 mm)
TRACTION POWER: 2,900 lbs. (13,000 N)
POWER PACK: 14.4 Volt, rechargeable Li-Ion / 2.6 Ah (#1222872)
BATTERY CHARGER: 110V/60Hz, 60 minute charge time (#1195944)
MATERIAL NUMBER: 835558 (includes tool, battery, charger, nosepieces 17/32, 17/36, 17/40 and 17/45)

GESIPA® Installation Tools & Accessories (continued)

PowerBird® BT Kit POWERBIRD 14.4 VOLT CORDLESS RIVETING TOOL READY-TO-USE TOOL KIT FOR 9/32" BULB-TITE

WORK CAPACITY: See chart on page 12

WEIGHT: 4.8 lbs. (2.2 kg)

WORKING STROKE: .79" (20 mm)

TRACTION POWER: 2,900 lbs. (13,000 N)

POWER PACK: 14.4 Volt, rechargeable Li-Ion / 2.6 Ah (#1222872)

BATTERY CHARGER: 110V/60Hz, 60 minute charge time (1195944)

MATERIAL NUMBER: 1426610 (includes tool pre-assembled with jaw and tip for 9/32 BULB-TITE®, 2 batteries, 1 charger)

ACCESSORY TOOL

RV 24RE

BULB-TITE REMOVAL TOOL

Designed for use with Aluminum BULB-TITE rivets, the tool greatly simplifies rivet removal in repair operations. The specially ground jaws cut rivet heads off cleanly without damage to the application material.



GESIPA® Installation Tools & Accessories (continued)

Taurus 1

HYDRO-PNEUMATIC POWER RIVETING TOOL

WORK CAPACITY:

1/8" ø in all materials

WEIGHT: 2.87 lbs.**PULLING STRENGTH:**

1,150 lbs. @ 90 psi

WORKING STROKE:

.590 in.

FEATURES:

- Nose tips for each rivet diameter are stored in tool's base
- Same hydraulic section as the Taurus 2 ensures long tool life and reduced maintenance
- Suspension loop retracts into tool body

MATERIAL NUMBER: 1167650

Taurus 2

HYDRO-PNEUMATIC POWER RIVETING TOOL

WORK CAPACITY: Up to

3/16" ø in all materials

WEIGHT: 3.75 lbs.**PULLING STRENGTH:**

2,500 lbs. @ 90 psi

WORKING STROKE:

.709 in.

FEATURES:

- New 3-piece jaw design increases jaw life — reducing service costs
- Integrated mandrel collection system with grip release shutoff — conserves compressed air resources
- Padded ergonomic tool grip enhances comfort — lowers operator fatigue

MATERIAL NUMBER: 1195689

Taurus 3

HYDRO-PNEUMATIC POWER RIVETING TOOL

WORK CAPACITY: Up to

1/4" ø in all materials
and 9/32" Alum BT

WEIGHT: 4.19 lbs.**PULLING STRENGTH:**

3,900 lbs. @ 90 psi

WORKING STROKE:

.984 in.

FEATURES:

- Taurus 3 is up to 40% lighter than comparable tools in this power range
- Long working stroke installs multi-grip rivets in a single stroke
- Reliable exhaust-air mandrel ejection with large collector and safety interlock

MATERIAL NUMBER: 1195690

Taurus 4

HYDRO-PNEUMATIC POWER RIVETING TOOL

WORK CAPACITY: Up to

1/4" ø structural blind
rivets and 9/32" Alum BT

WEIGHT: 4.4 lbs.**PULLING STRENGTH:**

5,500 lbs. @ 90 psi

WORKING STROKE:

.750 in.

FEATURES:

- Taurus 4 offers the high pulling force required for many of today's 1/4" diameter structural blind rivets

MATERIAL NUMBER: 1213032

Tools and Accessories Information

Riveting Tool Installation Guide

Rivet Type	Material	Rivet Diameter	AccuBird Pro/ Accubird Nose Tip	PowerBird Nose Tip	RV 74G Pulling Head	Taurus 1 Nose Tip	Taurus 2 Nose Tip	Taurus 3 Nose Tip	Taurus 4 Nose Tip
BULB-TITE	Alum/ Alum	5/32"	• 1195158	• 1195158	• 1195150		• 1195158	• 1195158	
		3/16"	• 1195159	• 1195159	• 1195151		• 1195159	• 1195159	• 1195159
		1/4"	• 1195160	• 1195160	• 1195152			• 1195160	• 1195160
		9/32"		• A	• 1195153			• A	• A
MEGA-GRIP	Alum/ Alum	3/16"	• Kit	• Kit			• Kit	• Kit	• Kit
		1/4"	• Kit	• Kit				• Kit	• Kit
PolyGrip	Stainless/ Stainless	1/8"	• Kit	• B		• Kit			
		5/32"	• Kit	• Kit			• Kit	• Kit	• Kit
		3/16"	• Kit	• Kit			• Kit	• Kit	• Kit
	Alum/ Stainless	1/8"	• Kit	• Kit		• Kit	• Kit	• Kit	• Kit
		5/32"	• Kit	• Kit		• Kit	• Kit	• Kit	• Kit
		3/16"	• Kit	• Kit			• Kit	• Kit	• Kit
Standard Blind	Alum/ Alum	1/8"	• Kit	• B		• Kit			
		5/32"	• Kit	• Kit		• Kit	• Kit	• Kit	• Kit
		3/16"	• Kit	• Kit			• Kit	• Kit	• Kit
	Stainless/ Stainless	1/8"	• Kit	• Kit		• Kit			
		5/32"	• Kit	• Kit			• Kit	• Kit	• Kit
		3/16"	• Kit	• Kit			• Kit	• Kit	• Kit

- Tool will install rivet

Kit Nose tip included in tool kit

A Nose tip 1195161 and shorter jaws 1195156 required

B Nose tip 7251583 and jaw pusher/reducer tube 7243294 required

Tools and Accessories Information *(continued)*

Tool and Accessory Selection Guide

	SFS intec Item Number	Description
AC Electric Power Tools	1195149	RV 74G Electric (110V) BULB-TITE Rivet Tool
	1195150	RV8840-5 BULB-TITE Pulling Head - 5/32" Dia.
	1195151	RV8840-6 BULB-TITE Pulling Head - 3/16" Dia.
	1195152	RV8840-8 BULB-TITE Pulling Head - 1/4" Dia.
	1195153	RV8840-9 BULB-TITE Pulling Head - 9/32" Dia.
	1195154	RV 74-EXT Pulling Head Extension Unit
Battery Power Tools	1435447	AccuBird PRO 2200 (18V) Rivet Tool Kit
	0836102	AccuBird (14V) Portable Rivet Tool Kit
	0835558	PowerBird (14V) Portable Rivet Tool Kit
	1426610	PowerBird BT Kit for 9/32" BULB-TITE
Batteries & Chargers	1222873	14.4 Volt 1.3 Ah Li-Ion Battery
	1222872	14.4 Volt 2.6 Ah Li-Ion Battery
	1195944	Charger (100V/60Hz) for 14.4 V Li-Ion
	1457641	18.0 Volt 2.1 Ah Li-Ion Battery PRO-Series
	1435447	Charger (110V/60Hz) for 18.0 V Li-Ion PRO-Series
Nose Tips & Jaws	1195156	BULB-TITE Jaws (A/B & P/B tools)
	1195157	BULB-TITE Jaw Pusher - P/B Tool
	1195158	BULB-TITE Nose Tip for 5/32" Dia.
	1195159	BULB-TITE Nose Tip for 3/16" Dia.
	1195160	BULB-TITE Nose Tip for 1/4" Dia.
	1195161	BULB-TITE Nose Tip for 9/32" Dia.
Pneumatic Hydraulic Power Tools	1167650	Taurus 1 Pneu/Hydra Rivet Tool
	1195689	Taurus 2 Pneu/Hydra Rivet Tool
	1195690	Taurus 3 Pneu/Hydra Rivet Tool
	1123032	Taurus 4 Pneu/Hydra Rivet Tool
Pneumatic Hydraulic Power Tools	1246875	Taurus 1 Head Extension - 50mm
	1247049	Taurus 1 Head Extension - 100mm
	1247056	Taurus 2 Head Extension - 50mm
	1274057	Taurus 2 Head Extension - 100mm
	1247058	Taurus 3 Head Extension - 50mm
	1247059	Taurus 3 & 4 Head Extension - 100mm
Accessory Tools	1195162	RV 24RE Aluminum BULB-TITE Removal Tool

WARRANTIES

RIVETS

SFS intec, Inc. warrants that its rivet fasteners will be free of defects in materials and workmanship and that they conform to applicable specifications. SFS intec's liability on products found to be defective is exclusively limited to replacement of defective products or at the option of SFS intec, to refund the purchase price. SFS intec, Inc. shall never be liable for any consequential damages. This warranty is expressly in lieu of other warranties, express or implied and whether statutory or otherwise, including any implied warranty of merchantability of fitness for a particular purpose.

INSTALLATION TOOLS

All tools purchased after 1 May 2013 come with a 24-month warranty, 12 months for batteries. In each case, the conditions set out in the instruction manual shall apply (proof by invoice or delivery note).

Damages resulting from natural wear and tear, overloading, use of unsuitable batteries or inexpert handling will be excluded from the guarantee. Damages resulting from material or manufacturing faults will be repaired or replaced free of charge. Claims can only be accepted if the complete riveting tool is returned to the distributor or GESIPA®.

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Visit our website, or contact our eSolutions specialist to learn more. www.sfsintecusa.com 1-800-234-4533

Manufacturing Locations

Exeter Plant	Lincoln Corporate Center, 41 Dennis Drive, Reading, PA 19606
Medina Plant	5201 Portside Drive, Medina, OH 44256
Wyomissing Plant	1045 Spring Street, PO Box 6326, Wyomissing, PA 19610
Canada Plant	40 Innovation Drive, Dundas, ON L9H 7P3

US Service Centers: Contact Us Toll Free: 1-800-234-4533 Toll-free Fax: 888-485-4225

Northeast:	1045 Spring Street, PO Box 6326, Wyomissing, PA 19610	T: 610-376-5751	F: 610-376-8551
Northern Midwest:	500 West 3rd Avenue, Durant, IA 52747	T: 563-785-4990	F: 563-785-6997
		Toll-free Fax: 888-211-4211	
Southeast:	675 Progress Center Ave., Unit M, Lawrenceville, GA 30043	T: 770-995-5256	F: 770-995-3782
West Coast:	2426 Port Street, West Sacramento, CA 95691	T: 916-373-9912	F: 916-373-0176
		Toll-free Fax: 888-488-8332	

Canada Service Center: Contact Us Toll-Free : 1-866-847-5400 Toll-free Fax: 855-858-5300

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