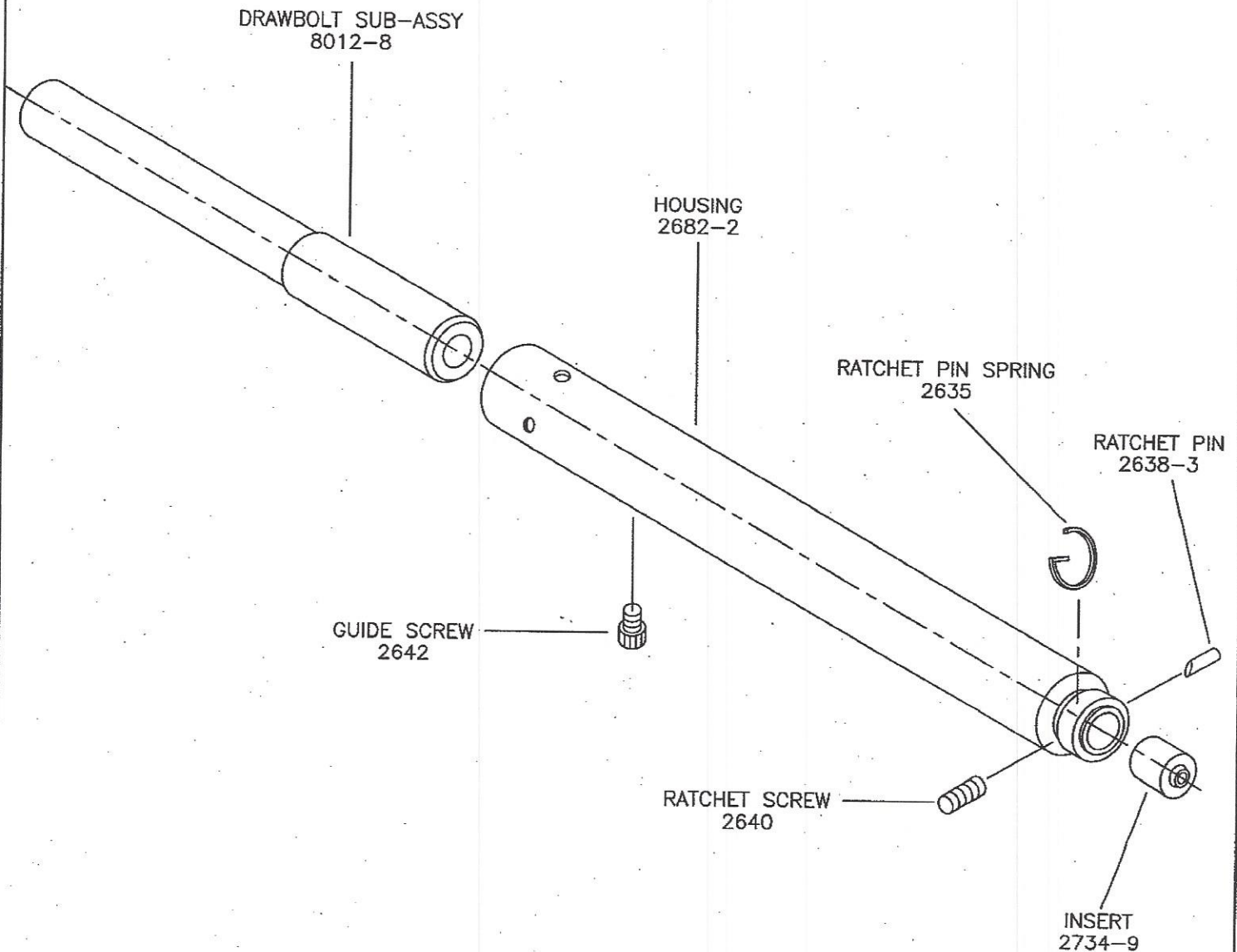


NOTES:

1- RATCHET SCREW GOES INTO HOLE ADJACENT TO SMALL SPRING RETAINING HOLE. THREAD SCREW INTO INSERT 1.5 TO 2 TURNS (NOT TIGHT) SO THAT SLOT IN SCREW ALLOWS SPRING TO LOCK INTO SCREW SLOT.

2- INSERT RATCHET PIN SPRING THROUGH HOLE IN RATCHET PIN. ORIENT PIN SO THAT ANGLE FACES FORWARD TO ALLOW MANDREL TO CAM IT OPEN.

3- TIGHTEN GUIDE SCREW INTO DRAWBOLT SUB-ASSEMBLY AFTER INSERTING DRAWBOLT SUB-ASSEMBLY INTO HOUSING.

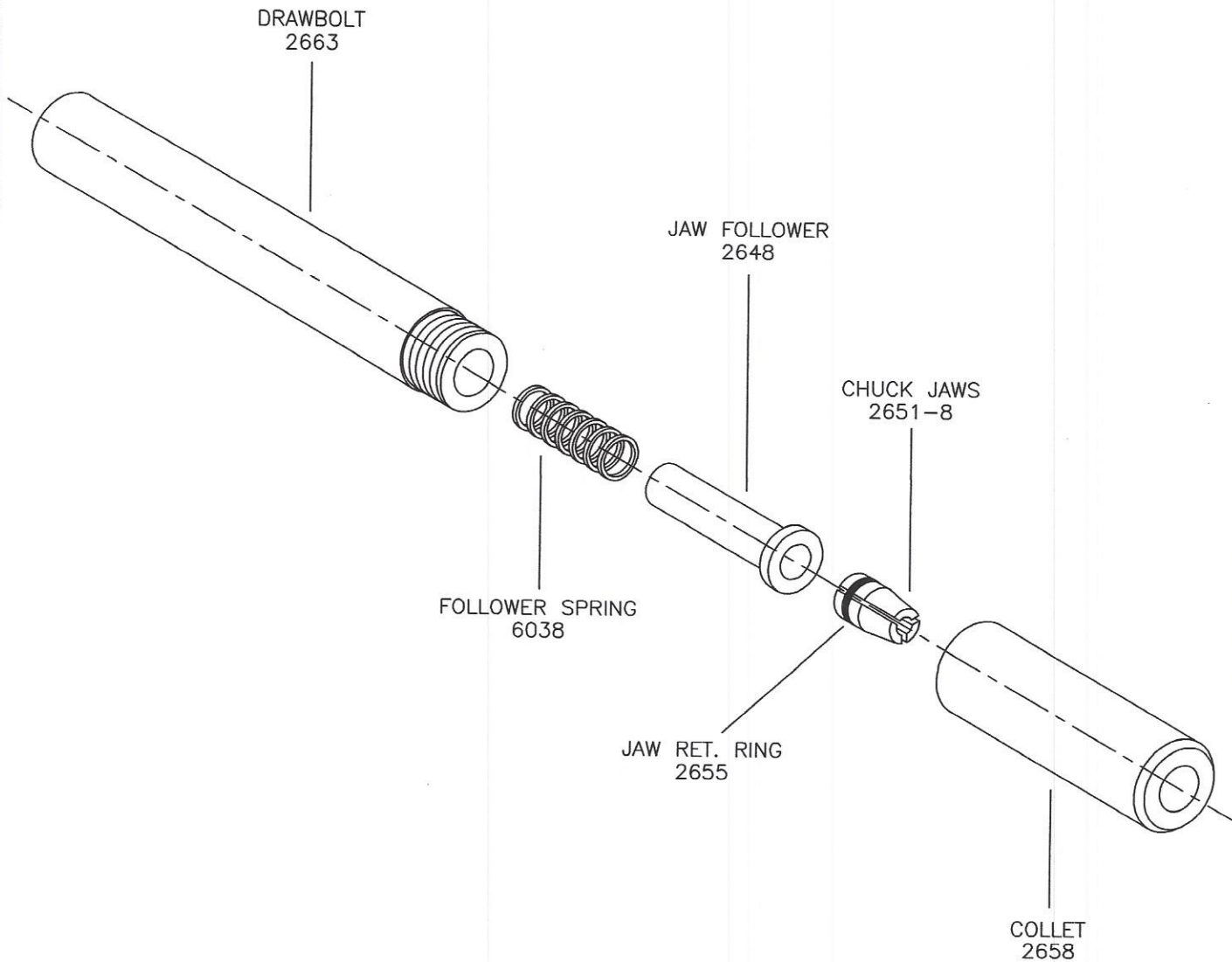


FILE: C:\exploded\8840-9.dwg

CHG. LTR.	DATE	FILE NO.	SIGNED	DATE	OLYMPIC FASTENING SYSTEMS DIVISION OF GESIPA FASTENERS USA, INC P.O. BOX 5068 TRENTON, NEW JERSEY 08638	
A	4/30/98	RELEASE	APPROVED	10/29/02	Rivet Pulling Head	
B	10/28/02	19051	CHECKED	10/24/02		
			DRAWN			
			G.W.D.	4/30/98		
					Rv 8840-9	

NOTES:

1- DRAWBOLT MUST THREAD INTO COLLET BY HAND.



FILE: C:\exploded\8012-8.dwg

CHG. LTR.	DATE	FILE NO.	SIGNED	DATE	OLYMPIC FASTENING SYSTEMS DIVISION OF GESIPA FASTENERS USA, INC P.O. BOX 5068 TRENTON, NEW JERSEY 08638	
A	4/30/98	RELEASE	APPROVED			
B	10/28/02	19052			Drawbolt Sub-Assembly	
			CHECKED			
			DRAWN			
			G.W.D.	4/30/98		
					8012-8	