NOTES:
1— RATCHET SCREW GOES INTO HOLE ADJACENT TO SMALL SPRING RETAINING HOLE. THREAD SCREW INTO INSERT 1.5 TO 2 TURNS (NOT TIGHT) SO THAT SLOT IN SCREW ALLOWS SPRING TO LOCK INTO SCREW SLOT.
2— INSERT RATCHET PIN SPRING THROUGH HOLE IN RATCHET PIN. ORIENT PIN SO THAT ANGLE FACES FORWARD TO ALLOW MANDREL TO CAM IT OPEN.
3— TIGHTEN GUIDE SCREW INTO DRAWBOLT SUB-ASSEMBLY AFTER INSERTING DRAWBOLT SUB-ASSEMBLY INTO HOUSING.
NOTES:
1. DRAWBOLT MUST THREAD INTO COLLET BY HAND.