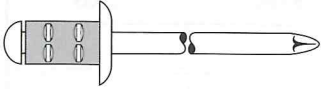


Steel/Steel Standard

(Dome Head)

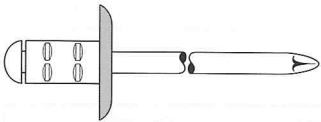
Rivet Body: Steel, zinc plated
Mandrel: Steel, zinc plated



	Rivet Body D ₁ x L mm	Grip Range mm	Part-No.	Quantity per Inner	Quantity per Outer
3,2 Hole Ø: 3,3 mm	3,2 x 8	1,0 — 5,0	671 0018	B 1000	10,000
	3,2 x 9,5	2,0 — 6,5	671 0026	"	"
	3,2 x 11	3,0 — 8,0	671 0034	"	"
4,0 Hole Ø: 4,1 mm	4 x 10	1,0 — 6,5	671 0077	B 500	5,000
	4 x 13	4,5 — 9,0	671 0085	"	"
	4 x 17	8,5 — 13,0	671 0093	"	"
4,8 Hole Ø: 4,9 mm	4,8 x 10	1,0 — 6,5	671 0131	B 500	5,000
	4,8 x 15	6,0 — 11,0	671 0158	"	"
	4,8 x 17	8,5 — 13,0	671 0166	"	"
6,4 Hole Ø: 6,5 mm	6,4 x 15	2,0 — 8,0	671 0263	B 250	2,500
	6,4 x 20	5,0 — 13,0	671 0285	"	"

Steel/Steel Large Flange

Rivet Body: Steel, zinc plated
Mandrel: Steel, zinc plated

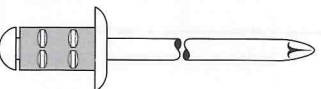


	Rivet Body D ₁ x L mm	Grip Range mm	Part-No.	Quantity per Inner	Quantity per Outer
3,2—K 9,5 Hole Ø: 3,3 mm	3,2 x 8	1,0 — 5,0	671 0042	B 1000	10,000
	3,2 x 9,5	2,0 — 6,5	671 0050	"	"
	3,2 x 11	3,0 — 8,0	671 0069	"	"
4,0—K 12 Hole Ø: 4,1 mm	4 x 10	1,0 — 6,5	671 0107	B 500	5,000
	4 x 13	4,5 — 9,0	671 0115	"	"
	4 x 17	8,5 — 13,0	671 0123	"	"
4,8—K 16 Hole Ø: 4,9 mm	4,8 x 10	1,0 — 6,5	671 0174	B 250	2,500
	4,8 x 15	6,0 — 11,0	671 0182	"	"
	4,8 x 17	8,5 — 13,0	671 0190	"	"

A2-Stainless Steel Standard

(Dome Head)

Rivet Body: A2-Stainl. Steel — No. 1.4567
Mandrel: A2-Stainl. Steel — No. 1.4541



	Rivet Body D ₁ x L mm	Grip Range mm	Part-No.	Quantity per Inner	Quantity per Outer
3,2 Hole Ø: 3,3 mm	3,2 x 8	1,0 — 5,0	673 0019	B 1000	10,000
	3,2 x 9,5	2,0 — 6,5	673 0027	"	"
	3,2 x 11	3,0 — 8,0	673 0035	"	"
4,0 Hole Ø: 4,1 mm	4 x 10	1,0 — 6,5	673 1007	B 500	5,000
	4 x 13	6,0 — 9,5	673 1015	"	"
	4 x 17	8,5 — 13,0	673 1023	"	"
4,8 Hole Ø: 4,9 mm	4,8 x 10	1,0 — 6,5	673 2032	B 500	5,000
	4,8 x 15	6,0 — 9,5	673 2059	"	"
	4,8 x 17	8,5 — 13,0	673 2067	"	"
6,4 Hole Ø: 6,5 mm	6,4 x 13	2,0 — 6,5	673 3057	B 250	2,500
	6,4 x 15	3,5 — 8,5	673 3034	"	"
	6,4 x 20	8,5 — 13,0	673 3061	"	"

Subject to material Surcharge

PolyGrip® Steel/Steel					
Rivet Ø mm	Shear strength N (kp)	Tensile strength N (kp)	Mandrel Ø mm	Max. head Ø mm Standard	Max. head Ø mm Large Flange
3,2	1.200 (122)	1.600 (163)	2,1	6,5	9,5
4,0	1.650 (168)	2.400 (245)	2,6	8,0	12,0
4,8	2.400 (245)	3.200 (326)	3,2	9,5	16,0
6,4	4.000 (408)	6.100 (621)	4,25	13,0	—

PolyGrip® Stainless Steel				
Rivet Ø mm	Shear strength N (kp)	Tensile strength N (kp)	Mandrel Ø mm	Max. head Ø mm
3,2	1.450 (148)	2.300 (235)	2,2	6,5
4,0	2.650 (271)	3.600 (367)	2,7	8,0
4,8	4.000 (408)	5.000 (510)	3,2	9,5
6,4	7.800 (795)	8.800 (897)	4,25	13,0

Test procedure according to DIN EN ISO 14589