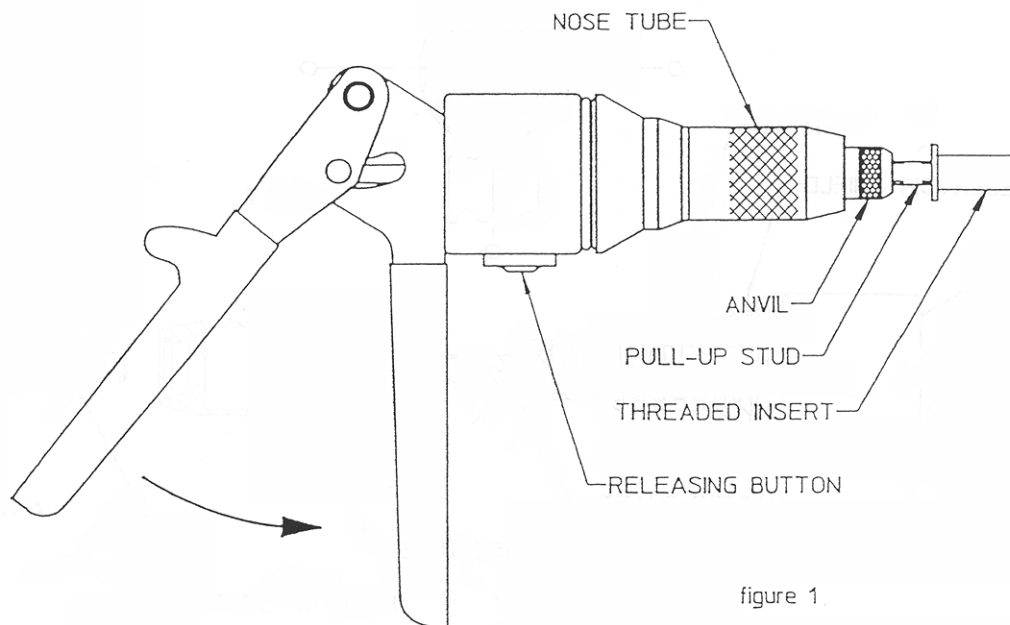


OPERATING AND CONVERSION INSTRUCTIONS

MODEL S-300

SELF-CONTAINED HYDRAULIC NUTSETTER



Operating Instructions

The S-300 NUTSETTER will install steel threaded inserts up to 3/8" and stainless steel threaded inserts up to 1/4". Size changes are accomplished by changing the PULL-UP STUD and ANVIL. No tools required.

With proper PULL-UP STUD and ANVIL in place, thread the insert on the PULL-UP STUD until all threads on the insert are engaged. Position the INSERT into workpiece with the appropriate size hole and pump the HANDLES until the INSERT is set. (You will feel the tool come to a definite stop when the insert is properly set. STOP PUMPING HANDLES)

To release the tool after the INSERT has been set in the workpiece, PRESS THE RELEASING BUTTON WHILE SQUEEZING HANDLES. This will retract the NOSE-TUBE away from the work. Rotate the NOSE TUBE in a counterclockwise direction until the PULL-UP STUD is released from the THREADED INSERT



Alcoa Fastening Systems

