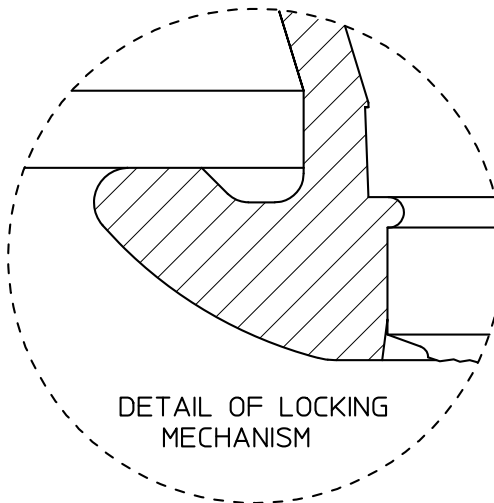
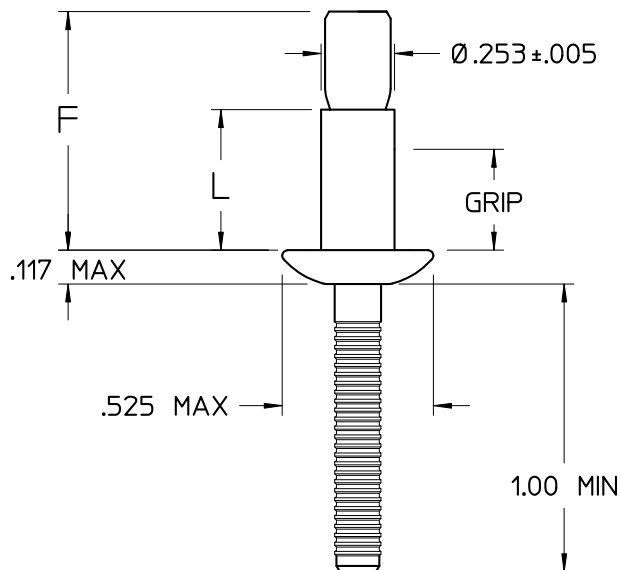
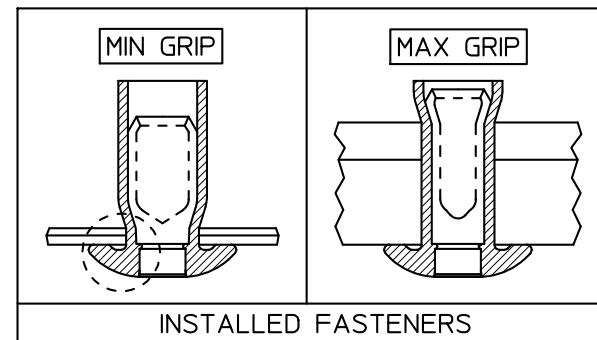


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PART NUMBER	GRIP		"L" MAX	"F" MAX	WEIGHT PER 1,000 PCS.	
	MIN	MAX			SHIPPING	INSTALLED
SQLP-B8-4	.080	.250	.435	.720	5.9 LBS.	2.8 LBS.
-6	.080	.375	.560	.970	6.6 LBS.	3.5 LBS.
-7	.080	.437	.620	.980	6.9 LBS.	3.8 LBS.
-10	.350	.625	.810	1.220	7.8 LBS.	4.8 LBS.
-E	.080	.625	.810	1.405	8.1 LBS.	5.1 LBS.
-14	.580	.875	1.060	1.499	9.2 LBS.	6.2 LBS.
-18	.830	1.125	1.310	1.749	10.6 LBS.	7.6 LBS.
-22	1.080	1.375	1.560	1.999	12.1 LBS.	8.6 LBS.


DETAIL OF LOCKING
MECHANISM


MECHANICAL PROPERTIES (LBS MIN.):
TENSILE: 700
SHEAR: 890
PIN RETENTION: 100
HOLE SIZE: .261/.272
PIN POSITION ±.030 FROM FLUSH INDICATES
PROPER INSTALLATION
FINISH:
SLEEVE: AS FINISHED ALUMINUM
PIN: AS FINISHED ALUMINUM

1 DIMENSIONING SYMBOLS: DIM IN () = REF,
T.I. = THEORETICAL INTERSECTION.

NOTES:

						COORDINATION DRAWING FOR:		<div>Alcoa Fastening Systems</div> <div></div> <div>Industrial Products 8001 Imperial Drive (P.O. Box 8117) Waco, TX 76714-8117 800-388-4825 / 254-776-2000</div>
						1/4" STRUCTURAL Q-LOK ALUMINUM		
01	RELEASED PER PRN W4109.	TDP			11-24-15			
REV	DESCRIPTION & PCN	DRAWN	CHECKED	APPROVED	DATE	MATERIAL:		SCALE:
This drawing, the structural design disclosed therein, and the technical data and engineering service represented thereby are the exclusive property of Huck International Inc. It is to be returned to Huck upon written request and is not to be reproduced in whole or in part or disclosed to any one else without the express written consent of Huck.		UNLESS OTHERWISE SPECIFIED, TOLERANCES ARE: .XXX .XX ±.010 ±.02				PIN: 5056 ALUMINUM		1.5X
						SLEEVE: 5052 ALUMINUM		INDEX 10867-C